

STUDY OF PLANE ELASTO-PLASTIC PROBLEMS UTILIZING  
NONLINEAR FINITE ELEMENT ANALYSIS

by

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Submitted in Partial Fulfillment of the Requirements  
for the Degree of  
Master of Science  
in the  
Mechanical Engineering  
Program

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YOUNGSTOWN STATE UNIVERSITY

December, 1985

## ABSTRACT

### STUDY OF PLANE ELASTO-PLASTIC PROBLEMS UTILIZING NONLINEAR FINITE ELEMENT ANALYSIS

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Youngstown State University, 1985

The objective in this thesis is to present and demonstrate the use of Finite Element based methods for the solution of problems involving plasticity. Incremental theory of plasticity is used and only the elasto-plastic problems of the type having elastic and plastic strains in the same order of magnitude are considered.

Study of the method herein includes the preparation of two computer programs: one for linear strain hardening material, and the other for nonlinear strain hardening material to solve plane stress or plane strain or axisymmetric problems. The programs are tested by comparing the results obtained for two elasto-plastic problems with the corresponding solution / experimental data found in the literature. The problems studied are: (1) a thick walled cylindrical pressure vessel subjected to internal pressure, and (2) a circular hole in a uniformly stressed infinite flat plate.

Also included are the results for a compact tensile test fracture specimen, fully plastic cylinder with linear

strain hardening material, and a tension member with circular holes.

In general very good results are obtained for the two elasto-plastic problems when compared to established solutions. From this investigation there is evidence that the programs can be used for successful analysis of other plane elasto-plastic problems, with nonlinear strain hardening relationship, for which close formed solutions may not exist.

## ACKNOWLEDGEMENTS

I would like to dedicate this thesis to my wife Sundari, and our sons Ashok and Vijay, for their patience, understanding and encouragement.

I wish to acknowledge my debt of gratitude to professors Dr.J.Alam and Dr.Frank A.D'Isa for their time and effort in the development and review of my thesis. I would like to acknowledge my appreciation to Mr.Carl H. Minton of ADS Machinery Corp. for his continuous encouragement and interest.

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## LIST OF SYMBOLS

SYMBOL	DEFINITION
$a$	Inner radius
$\{a\}$	Derivative of loading function with respect to stresses
$\{a_1\}$	Derivative of $\sigma_m$ with respect to stresses
$\{a_2\}$	Derivative of $\sigma_e$ with respect to stresses
$\{a_3\}$	Derivative of $J_3$ with respect to stresses
$A$	Constant (Chapter III)
$b$	Outer radius
$B$	Strain displacement matrix
$B^e$	Strain displacement matrix of an element
$B_i^e$	Strain displacement matrix of an element at node $i$
$c$	Yield radius
$c_1, c_2, c_3$	Constants relating $\{a\}$ to $\{a_1\}$ , $\{a_2\}$ , and $\{a_3\}$ defined in Chapter IV
$\det$	Determinant
$\{d_D\}$	Matrix product of $\{D\}$ and $\{a\}$
$D$	Elasticity matrix
$D^e$	Elasticity matrix of an element
$\{D_{ep}\}$	Elasto-plastic matrix
$E$	Modulus of elasticity
$f^b$	Vector of body forces
$f^{b(e)}$	Vector of element body forces
$f^s$	Vector of surface tractions
$f^{s(e)}$	Vector of element surface forces
$f^I, F$	Vector of externally applied concentrated forces

SYMBOL	DEFINITION
$f_x^b, f_y^b, f_z^b$	Body force components
$f_x^s, f_y^s, f_z^s$	Surface force components
$F_x^I, F_y^I, F_z^I$	Externally applied concentrated force components
$g$	Acceleration due to gravity
$G$	Shear modulus
$H'$	Hardening parameter
$\{I\}$	Identity matrix
$\{J\}$	Jacobian matrix of transformation
$\{J^e\}$	Jacobian matrix of transformation of an element
$J_1, J_2, J_3$	Invariants of stress tensor
$J'_1, J'_2, J'_3$	Invariants of deviatoric stress tensor
$k$	Strain hardening or yield function
$k_{\sigma_\theta}, k_{\sigma_e}, k_{\epsilon_e}$	Stress / strain concentration factors defined in Chapter VI
$\{K\}$	Structure stiffness matrix
$\{K(U)\}$	Structure stiffness matrix corresponding to displacement vector U
$\{K_T\}$	Tangent stiffness matrix
$n$	Number of nodes of an element
$M$	Total number of degrees of freedom in the system
$NGAUS$	Number of Gauss points
$\{N\}$	Matrix of shape functions

SYMBOL	DEFINITION
$N^e$	Matrix of shape functions of an element
$N_i^e$	Shape functions for local node $i$ of an element
$\{N^{(s)e}\}$	Matrix of surface shape functions of an element
$r, \theta, z$	Global cylindrical polar coordinates
$P$	Pressure
$P_c$	Critical pressure
$P_n$	Normal pressure on an element
$P_t$	Tangential pressure on an element
$P_{xi}$	Equivalent nodal force along x axis for node $i$
$P_{yi}$	Equivalent nodal force along y axis for node $i$
$r$	Radius at a point
$r_p$	Radial distance of Gauss point
$\{R\}$	Equivalent nodal forces of the structure
$R_B$	Body forces
$R_C$	Concentrated forces
$R_S$	Surface forces
$S$	Surface area
$S^e$	Surface area of an element
$S_{ij}$	Deviator stress tensor
$s_1, s_2, s_3$	Principal deviatoric stresses
$s_x, s_y, s_z$	Deviatoric stress components
	Thickness

SYMBOL	DEFINITION
$t^e$	Element thickness
$T$	Tolerance
$u_d$	Radial displacement
$U$	Displacement vector
$U^e$	Displacement vector of an element
$\hat{U}$	Vector of global displacement components at nodal points
$\hat{U}_i$	Vector of global displacement components for node $i$
$\tilde{U}$	Virtual displacement vector
$\hat{U}_i^e$	Vector of global displacement components for node $i$ for an element
$U^s$	Surface displacement
$U^I$	Displacement at the application of concentrated forces
$\tilde{\hat{U}}$	Global virtual displacement components at element nodes
$U^0$	Vector of initial displacement
$U^r$	Displacement vector at $r^{\text{th}}$ iteration
$u, v, w$	Displacement components
$u_i^e, v_i^e, w_i^e$	Displacement components of an element at node $i$
$V$	Volume
$V^e$	Element volume
$w_i, w_j, w_k, w_p, w_q$	Weight functions at sampling points $i, j, k, p$ and $q$
$w^p$	Plastic work

SYMBOL	DEFINITION
$x, y, z$	Global cartesian coordinates of the system
$x^e, y^e$	Global cartesian coordinates of an element
$x_i^e, y_i^e$	Global cartesian coordinates of an element at node $i$
$\alpha$	Ratio of inner to outer radius
$\beta$	Ratio of $r$ to outer radius
$\delta$	Kronecker delta
$\mu$	Ratio of yield to outer radius
$\epsilon$	Strain vector
$\epsilon'$	Virtual strain vector
$\epsilon^e$	Element strain vector
$\epsilon_{ij}$	Strain tensor
$\epsilon'_{ij}$	Deviatoric strain tensor
$\epsilon'_{ij}(p)$	Deviatoric plastic strain tensor
$\epsilon_{xx}, \epsilon_{yy}, \epsilon_{zz}$	Normal strains along $x, y$ and $z$ axes
$\epsilon_{rr}, \epsilon_{\theta\theta}$	Normal strains along $r$ and $\theta$ directions
$\epsilon_p$	Vector of total plastic strain
$\{\delta\epsilon_{ij}\}_T$	Incremental total strain tensor
$\{\delta\epsilon_{ij}\}_E$	Incremental elastic strain tensor
$\{\delta\epsilon_{ij}\}_P$	Incremental plastic strain tensor
$\{\delta\epsilon_p\}_E$	Effective plastic strain increment
$\theta$	Angle, circumferential coordinate
$\phi$	A stress invariant parameter (Chapter IV)
	Poisson's ratio

SYMBOL	DEFINITION
$\xi, \eta$	Natural coordinate system of isoparametric element
$\xi_i, \eta_j, \xi_k, \xi_p, \eta_q$	Sampling points
$\rho$	Mass density
$\gamma_{xy}, \gamma_{yz}, \gamma_{zx}$	Shear strains in xy, yz and zx planes
$\gamma_{rz}$	Shear strain in rz plane
$\sigma$	Stress vector
$\bar{\sigma}$	Virtual stress vector
$\sigma^e$	Element stress vector
$\sigma_{ij}$	Stress tensor
$\sigma'_{ij}$	Deviatoric stress tensor
$\sigma_1, \sigma_2, \sigma_3$	Principal stresses
$\sigma_e$	Effective stress
$\sigma_y$	Current yield stress
$\sigma_y^0$	Uniaxial yield stress
$\sigma_m$	Mean stress
$d\sigma_e$	Incremental stress assuming elastic behaviour
$\sigma_{xx}, \sigma_{yy}, \sigma_{zz}$	Normal stresses along x, y and z axes
$\sigma_{rr}, \sigma_{\theta\theta}$	Normal stresses along r and 0 directions
$\tau_{xy}, \tau_{yz}, \tau_{zx}$	Shear stresses in xy, yz and zx planes
$\tau_{rz}$	Shear stress in rz plane
$\kappa(U)$	Residual forces
$\kappa(U)^r$	Residual forces at r <sup>th</sup> iteration
$\kappa_i(U)^r$	Residual forces at r <sup>th</sup> iteration at node i
$\Delta U$	Correction factor for displacement
$d\lambda$	Proportionality constant (Chapter III)

SYMBOL	DEFINITION
{ }	A rectangular or square matrix
{ } <sup>-1</sup>	Matrix inverse
{ } <sup>T</sup>	Matrix transpose
{ } <sup>-T</sup>	Matrix inverse transpose
$\Sigma$	Summation of the mathematical terms that follow
$\Sigma_e$	Summation over all the finite elements in the system
CPU	Central Processing Unit

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## INTRODUCTION

With the current rapid technological progress the Theory of Plasticity has been brought forcibly into the forefront of engineering application and design. Although the Theory of Plasticity has advanced considerably, rigorous solutions to a large class of problems are still not available. The application of Finite Element Techniques seems to be an ideal choice for solving such problems, as the technique is an accepted versatile tool for linear analysis and ideally suited for employing the powerful method of successive elastic solutions with incremental Theory of Plasticity. The purpose of this thesis is to introduce two Finite Element Programs, one for linear strain hardening materials, and the other for nonlinear type strain hardening materials and to prove the accuracy of the proposed solution techniques for two dimensional materially nonlinear problems.

Chapter I forms an introduction to two dimensional continuum problems with the basic theory for isoparametric elements. Chapter II discusses the general nonlinear problem and the solution technique adopted for numerical solution. Chapter III considers two dimensional elasto-plastic problems and the basic theoretical expressions for a general continuum. In Chapter IV the expressions for plane stress / plane strain and axisymmetric situations are manipulated into forms suitable for numerical analysis.

Chapter V describes the computer procedures for Finite Element Programs presented in Appendices C and D. Instructions for the use of these programs are given in Appendices A and B. In Chapter VI several test examples are considered with a discussion on the accuracy of the program results. The accuracy of the programs are established by comparing the results with established solutions. In Chapter VII some additional elasto-plastic solutions are given with increasing order of stress concentration and complexity. Concluding remarks are presented in Chapter VIII.

## CHAPTER I

### CONCEPT OF FINITE ELEMENT METHOD

The Finite Element Method is a numerical procedure for solving a continuum mechanics problem with an accuracy acceptable to engineers. In this method an approximate solution is attempted by dividing the continuum into a discrete number of finite elements. These elements are connected at a discrete number of points along their periphery known as nodes. In structural mechanics applications displacement based finite element formulation is generally used, wherein displacement of the continuum is described in terms of the displacement of the element nodes. The programs in the Appendices are written using this method of formulation.

If the equilibrium of a general three dimensional body such as in Fig. 1.1 is considered, the external forces acting on the body are:

$$1. \text{ Surface tractions } f^S = \begin{bmatrix} f_x^S \\ f_y^S \\ f_z^S \end{bmatrix}$$
$$2. \text{ Body forces } f^b = \begin{bmatrix} f_x^b \\ f_y^b \\ f_z^b \end{bmatrix}$$

3. Concentrated forces  $f^I = \begin{bmatrix} F_x^I \\ F_y^I \\ F_z^I \end{bmatrix}$

I.1

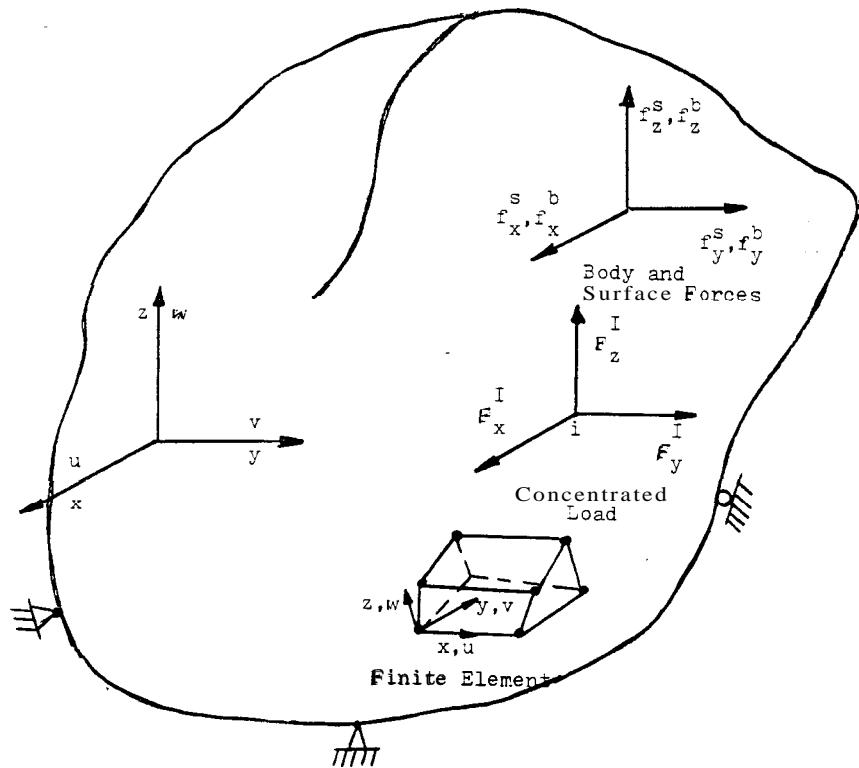


Fig. I.1 General Three Dimensional Body.

The displacement of the body from the unloaded configuration is denoted by:

$$U^T = \{ u \ v \ w \ }$$

The strain components corresponding to  $U$  are,

$$\bar{\epsilon}^T = \{\epsilon_{xx} \quad \epsilon_{yy} \quad \epsilon_{zz} \quad \gamma_{xx} \quad \gamma_{yy} \quad \gamma_{zz}\} \quad I.3$$

The corresponding stresses are,

$$\bar{\sigma}^T = \{\sigma_{xx} \quad \sigma_{yy} \quad \sigma_{zz} \quad \tau_{xy} \quad \tau_{yz} \quad \tau_{zx}\} \quad I.4$$

In order to calculate the response of the body to the externally applied forces, the governing equilibrium equations are to be obtained. These equilibrium equations are developed first at element level. The element equilibrium equations can be obtained by the use of the principle of virtual displacements. This principle states that for the equilibrium of a body under any compatible, small virtual displacements, the total internal virtual work must be equal to the external virtual work. Therefore we have,

$$\int_V \bar{\epsilon}^T \cdot \bar{\sigma} dV = \int_V \bar{U}^T f^b dV + \int_S \bar{U}^S f^S dS + \sum_I \bar{U}^I f^I \quad I.5$$

where ,

$$\begin{aligned} \bar{\epsilon}^T &= \text{Virtual strain} \\ &= \{\bar{\epsilon}_{xx} \quad \bar{\epsilon}_{yy} \quad \bar{\epsilon}_{zz} \quad \bar{\gamma}_{xx} \quad \bar{\gamma}_{yy} \quad \bar{\gamma}_{zz}\} \quad I.6 \\ \bar{U}^T &= \text{Virtual displacement} \\ &= \{\bar{u} \quad \bar{v} \quad \bar{w}\} \quad I.7 \end{aligned}$$

The subscript  $S$  denotes that surface displacements are considered and the subscript  $I$  denotes the displacements at the point of application of concentrated forces.

The equation in (I.5) is an expression of equilibrium and also contains the compatibility and constitutive requirements in the finite element formulation. Although the virtual

work equation is written in the global coordinate system  $x, y, z$  of the body it is equally valid in any other system of coordinates.

In the finite element displacement method, displacement within an element is,

$$U^e = N^e \hat{U} , \quad I.8$$

where  $\{N\}$  is the set of interpolation functions termed the shape functions. The subscript  $e$  denotes an element, and  $\hat{U}$  is a vector of three global displacement components  $u_i, v_i, w_i$  at all nodal points. If there are  $M$  finite element nodal points,  $U$  is a vector dimension  $3M$ . More generally,

$$\{\hat{U}\}^T = \{\hat{U}_1 \hat{U}_2 \hat{U}_3 \dots \hat{U}_M\} \quad I.9$$

Although all nodal point displacements are listed in (I.9) for a given element only the displacements at the nodes of the element affect the displacement and strain distribution within the element. The element strains are evaluated using

$$\epsilon^e = B^e \hat{U} , \quad I.10$$

where  $B^e$  is strain matrix. Finally,

$$\sigma^e = D^e \epsilon^e , \quad I.11$$

where  $D^e$  is elasticity matrix of element  $e$  and the material law can vary from element to element.

The equilibrium equations corresponding to the nodal point displacements of the assembly of finite elements can now be written as a sum of integrations over the volume and areas of all finite elements:

$$\begin{aligned} \sum_e \int_V \bar{\epsilon}^e T \sigma^e dV &= \sum_e \int_V \bar{U}^e T f^{b(e)} dV \\ &\quad + \sum_e \int_S \bar{U}^{s(e)} T f^{s(e)} dS \\ &\quad + \sum_e \bar{U}^I T f^I \end{aligned}, \quad I.12$$

where  $\sum_e$  denotes summation over all the elements. The integrations in (I.12) are performed over the element volumes and surfaces, and for convenience we may use different element coordinate systems in the calculations. Substituting for element displacements, strains, and stresses from (1.8) to (I.11) into (I.12),

$$\begin{aligned} \hat{U}^T \left[ \sum_e \int_V B^e T D^e B^e dV \right] \hat{U} &= \hat{U}^T \left\{ \sum_e \int_V N^e T f^{b(e)} dV \right\} \\ &\quad + \left\{ \sum_e \int_S N^{(s)e} T f^{s(e)} dS \right\} \\ &\quad + F \end{aligned} \quad I.13$$

The surface shape function matrix  $\{N^{(s)e}\}$  is obtained from shape function matrix  $\{N^e\}$  by substitution of element surface coordinates.  $\{F\}$  is a vector of the externally applied forces to the nodes of the element in the structure. The  $i^{\text{th}}$  component in  $\{F\}$  is the concentrated nodal force corresponding to the  $i^{\text{th}}$  displacement component in  $\overset{\mathbf{A}}{U}$ .

The unknown nodal point displacements are obtained from (I.13) invoking virtual displacement theorem and imposing unit virtual displacements in turn at all displacement components.

$$\therefore \{ \overset{\mathbf{A}}{U}^T \} = \{ I \} . \quad I.14$$

$$\text{Letting } \{\hat{U}\} = \{U\} \quad \text{I.15}$$

the equilibrium equations reduce to

$$\{K\} \{U\} = \{R\}, \quad \text{I.16}$$

where  $\{K\}$  = stiffness matrix of the structure

$$= \sum_e \int_V B^e^T D^e B^e dV, \quad \text{I.17}$$

and  $\{R\}$  = equivalent nodal forces of the structure

$$= \{R_B\} + \{R_S\} + \{R_C\}. \quad \text{I.18}$$

In the expression (I.18),

$$R_B = \sum_e \int_V N^e^T f^{b(e)} dV = \text{body forces}, \quad \text{I.19}$$

$$R_S = \sum_e \int_S N^{(S)e}^T f^{s(e)} dS = \text{surface forces}, \quad \text{I.20}$$

and  $R_C = F = \text{concentrated loads.}$  I.21

The formulation of equilibrium equations (1.16) include the assembly process to obtain the structure matrices from the element matrices, referred to as the direct stiffness method. The resulting linear simultaneous equations are then solved for the unknown nodal variables using the frontal solution technique. Stresses can then be determined.

Although equilibrium equations (1.16) are written for general three dimensional analysis, the scope of this thesis is restricted to two dimensional plane stress / plane strain and axisymmetric problems. The appropriate displacement, stress, and strain variables as well as elasticity matrices for isotropic material are listed in Table 1.1.

TABLE I.1  
LIST OF VARIABLES AND ELASTICITY MATRICES

Type of problem	Displacement	Strain vector $\{\epsilon\}^T$	Stress vector $\{\sigma\}^T$	Elasticity matrix $\{D\}$
Plane stress	$u, v$	$\{\epsilon_{xx}, \epsilon_{yy}, \gamma_{xy}\}$	$\{\sigma_{xx}, \sigma_{yy}, \tau_{xy}\}$	$\frac{E}{(1-\nu^2)} \begin{bmatrix} 1 & \nu & 0 \\ \nu & 1 & 0 \\ 0 & 0 & \frac{(1-\nu)}{2} \end{bmatrix}$
Plane strain	$u, v$	$\{\epsilon_{xx}, \epsilon_{yy}, \gamma_{xy}\}$	$\{\sigma_{xx}, \sigma_{yy}, \tau_{xy}\}$	$\frac{E}{(1+\nu)(1-2\nu)} \begin{bmatrix} (1-\nu) & \nu & 0 \\ \nu & (1-\nu) & 0 \\ 0 & 0 & \frac{(1-2\nu)}{2} \end{bmatrix}$
Axisymmetric	$u, w$	$\{\epsilon_{rr}, \epsilon_{r\theta}, \epsilon_{zr}, \epsilon_{zz}\}$	$\{\sigma_{rr}, \sigma_{r\theta}, \sigma_{zz}\}$	$\frac{E}{(1+\nu)(1-2\nu)} \begin{bmatrix} (1-\nu) & \nu & 0 & 0 \\ \nu & (1-\nu) & \nu & 0 \\ 0 & \nu & (1-\nu) & 0 \\ 0 & 0 & 0 & \frac{(1-2\nu)}{2} \end{bmatrix}$

Notation:

$$\epsilon_{xx} = \frac{\partial u}{\partial x}; \quad \epsilon_{yy} = \frac{\partial v}{\partial y}; \quad \epsilon_{zz} = \frac{\partial w}{\partial z}; \quad \epsilon_{r\theta} = \frac{\partial u}{\partial r}; \quad \epsilon_{rz} = \frac{\partial u}{\partial z}; \quad \epsilon_{rr} = \frac{\partial u}{\partial r}; \quad \epsilon_{\theta\theta} = \frac{\partial v}{\partial r}; \quad \gamma_{xy} = \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x}; \quad \gamma_{rz} = \frac{\partial u}{\partial z} + \frac{\partial w}{\partial r}$$

E = Young's modulus;  $\nu$  = Poisson's ratio

The element stiffness matrix calculations in the programs in Appendices C & D are done using a single type of element known as the isoparametric element, as these elements are versatile, well tried, and tested. The library of elements in the program is shown in Fig. 1.2 with their special coordinate system  $(\xi, \eta)$ ,

In isoparametric element formulation the shape functions, which are defined in element natural coordinate system  $(\xi, \eta)$  define the element coordinates and element displacement in terms of their nodal values. The displacements can be expressed as,

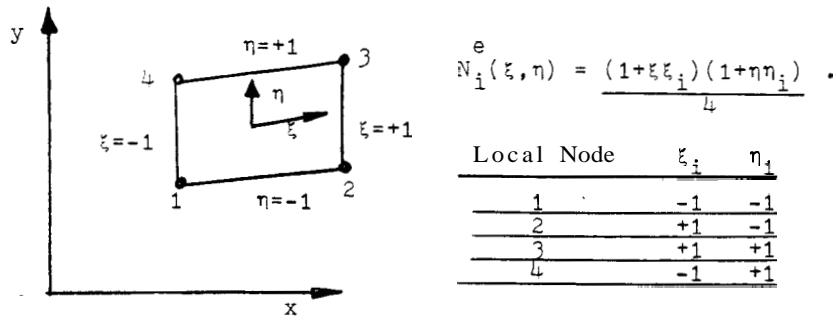
$$U^e = \sum_i^n N_i^e \hat{U}_i^e , \quad 1.22$$

where  $N^e$  is matrix of shape functions and  $\hat{U}^e$  is vector of nodal displacements. Similarly,

$$\begin{bmatrix} x^e \\ y^e \end{bmatrix} = \sum_{i=1}^n \begin{bmatrix} N_i^e & 0 \\ 0 & N_i^e \end{bmatrix} \begin{bmatrix} x_i^e \\ y_i^e \end{bmatrix} . \quad 1.23$$

For axisymmetric problems,  $x$  &  $y$  are replaced by  $r$  &  $z$  in equation (1.23). The Jacobian matrix which is used in coordinate transformation is evaluated as,

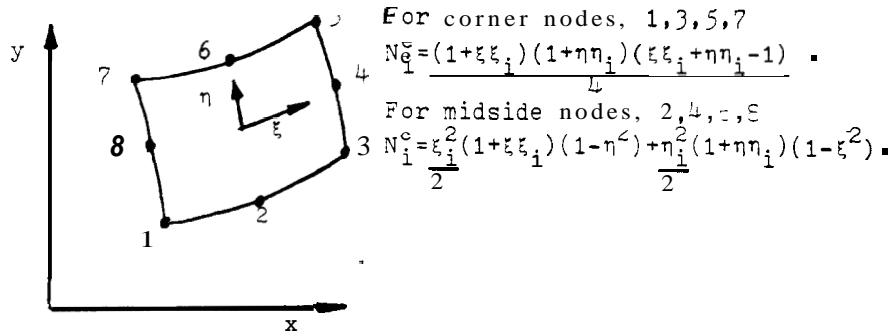
$$J^e = \begin{bmatrix} \frac{\partial x}{\partial \xi} & \frac{\partial y}{\partial \xi} \\ \frac{\partial x}{\partial \eta} & \frac{\partial y}{\partial \eta} \end{bmatrix} = \begin{bmatrix} \sum_{i=1}^n \frac{\partial N_i^e}{\partial \xi} x_i^e & \sum_{i=1}^n \frac{\partial N_i^e}{\partial \xi} y_i^e \\ \sum_{i=1}^n \frac{\partial N_i^e}{\partial \eta} x_i^e & \sum_{i=1}^n \frac{\partial N_i^e}{\partial \eta} y_i^e \end{bmatrix} . \quad 1.24$$



(a) The Linear Element

$$N_i^e(\xi, \eta) = \frac{(1+\xi\xi_i)(1+\eta\eta_i)}{4} .$$

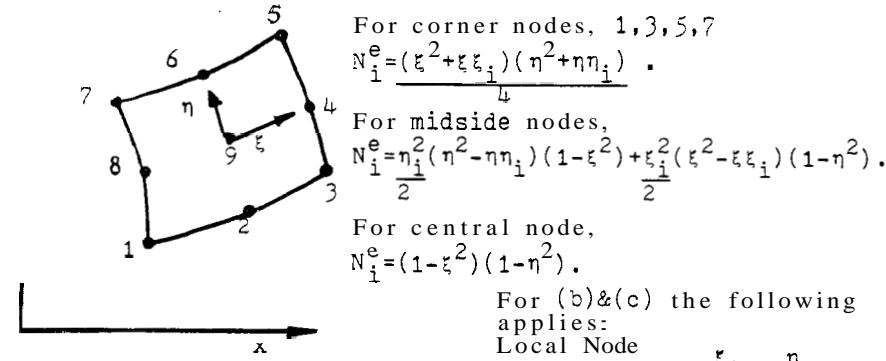
Local Node	$\xi_i$	$\eta_i$
1	-1	-1
2	+1	-1
3	+1	+1
4	-1	+1



(b) Eight Noded Parabolic Element

$$N_i^e = \frac{(1+\xi\xi_i)(1+\eta\eta_i)(\xi\xi_i+\eta\eta_i-1)}{4} .$$

$$N_i^e = \frac{\xi_i^2(1+\xi\xi_i)(1-\eta^2)+\eta_i^2(1+\eta\eta_i)(1-\xi^2)}{2} .$$



(c) Nine Noded Parabolic Element

$$N_i^e = \frac{(\xi^2+\xi\xi_i)(\eta^2+\eta\eta_i)}{4} .$$

$$N_i^e = \frac{\eta_i^2(\eta^2-\eta\eta_i)(1-\xi^2)+\xi_i^2(\xi^2-\xi\xi_i)(1-\eta^2)}{2} .$$

$$N_i^e = (1-\xi^2)(1-\eta^2) .$$

For (b)&(c) the following applies:  
Local Node

	$\xi_i$	$\eta_i$
1	-1	-1
2	0	-1
3	+1	-1
4	+1	0
5	+1	+1
6	0	+1
7	-1	+1
8	-1	0
9	0	0

Fig. I.2 Library of Elements.

The strain displacement relationship is expressed as,

$$\epsilon^e = \sum_{i=1}^n B_i^e U_i^e , \quad I.25$$

where  $B^e$  is the strain matrix.

The elemental volume is given as,

$$dV = t^e \det J^e d\xi d\eta , \quad I.26$$

The expressions for  $U_i^e$ ,  $B_i^e$  and  $dV$  are given in Table I.2.

The Cartesian shape function derivatives used in the strain matrix  $B_i^e$  in Table I.2 may be obtained by the chain rule of differentiation:

$$\frac{\partial N_i^e}{\partial x} = \frac{\partial N_i^e}{\partial \xi} \frac{\partial \xi}{\partial x} + \frac{\partial N_i^e}{\partial \eta} \frac{\partial \eta}{\partial x}$$

and

$$\frac{\partial N_i^e}{\partial y} = \frac{\partial N_i^e}{\partial \xi} \frac{\partial \xi}{\partial y} + \frac{\partial N_i^e}{\partial \eta} \frac{\partial \eta}{\partial y} . \quad I.27$$

The terms  $\frac{\partial \xi}{\partial x}$ ,  $\frac{\partial \eta}{\partial x}$ ,  $\frac{\partial \xi}{\partial y}$ , and  $\frac{\partial \eta}{\partial y}$  may be determined from the inverse of the Jacobian matrix (I.24).

Let us now consider the evaluation of stiffness matrix  $\{K\}$  of the structure defined in (I.17). The integration is performed in the element natural coordinate system for each element and summed up for all elements of the structure.

$$\{K\} = \sum_e \int_{-1}^{+1} \int_{-1}^{+1} B^e D^e B^e t^e \det J^e d\xi d\eta . \quad I.28$$

The integration is to be performed numerically. If the

integrand in (1.28) is denoted as,

$$B^e D^e B^e t^e \det J^e = T^e, \quad I.29$$

then,

$$\{K\} = \sum_e \int_{-1}^{+1} \int_{-1}^{+1} T^e d\xi d\eta. \quad I.30$$

The numerical integration is carried out utilizing Gauss quadrature. In two dimensions we find the quadrature formula to yield the expression for stiffness matrix as,

$$\{K\} = \sum_e \left\{ \sum_i \sum_j w_i w_j T(\xi_i, \eta_j) \right\}, \quad I.31$$

where  $w_i$ , and  $w_j$  are weights for Gauss quadrature at sampling points  $\xi_i$  and  $\eta_j$ . Similarly in three dimensions we have,

$$\{K\} = \sum_e \left[ \sum_i \sum_j \sum_k w_i w_j w_k T(\xi_i, \eta_j, \zeta_k) \right]. \quad I.32$$

While it is not necessary to use the same number of Gauss points in each direction, it is most common to do so. Similarly, numerical integration is to be done for each element for determining the body forces  $R_B$  (I.19) and surface forces  $R_S$  (1.20).

$$\begin{aligned} R_B &= \sum_e \int_V N^e f^T b(e) dV \\ &= \sum_e \int_{-1}^{+1} \int_{-1}^{+1} N^e f^T b(e) t^e \det J^e d\xi d\eta \\ &= \text{body forces} \end{aligned} \quad I.33$$

If the integrand in (I.33) is denoted as,

$$g^e = N^e^T f^b(e) t^e \det J^e,$$

$$R_B = \sum_e \left\{ \int_{-1}^{+1} \int_{-1}^{+1} g^e d\xi d\eta \right\} \quad I.34$$

$$= \sum_e \left\{ \sum_i \sum_j w_i w_j g(\xi_i, \eta_j) \right\}. \quad I.35$$

TABLE I.2

NODAL DISPLACEMENTS, STRAIN MATRICES  
AND ELEMENTAL VOLUMES OR AREAS

Type of problem	Nodal displacement placement	Strain Matrix	$dV / dS$
-----------------	------------------------------	---------------	-----------

	$\hat{U}_i^e$	$B_i^e$	
Plane stress	$\begin{bmatrix} u_i^e \\ v_i^e \end{bmatrix}$	$\begin{bmatrix} \frac{\partial N_i^e}{\partial x} & 0 \\ 0 & \frac{\partial N_i^e}{\partial y} \\ \frac{\partial N_i^e}{\partial y} & \frac{\partial N_i^e}{\partial x} \end{bmatrix}$	$t^e \det J^e d\xi d\eta$
Plane strain	$\begin{bmatrix} u_i^e \\ e \\ v_i^e \end{bmatrix}$	$\begin{bmatrix} \frac{\partial N_i^e}{\partial x} & 0 \\ 0 & \frac{\partial N_i^e}{\partial y} \\ \frac{\partial N_i^e}{\partial y} & \frac{\partial N_i^e}{\partial x} \end{bmatrix}$	$\det J^e d\xi d\eta$
Axisymmetric	$\begin{bmatrix} e \\ u_i^e \\ w_i^e \end{bmatrix}$	$\begin{bmatrix} \frac{\partial N_i^e}{\partial r} & 0 \\ \frac{N_i^e}{r} & 0 \\ 0 & \frac{\partial N_i^e}{\partial z} \\ \frac{\partial N_i^e}{\partial z} & \frac{\partial N_i^e}{\partial r} \end{bmatrix}$	$2\pi r \det J^e d\xi d\eta$

In the finite element analysis of structures by the displacement method, the only permissible form of loading, other than initial stressing, is by the prescription of concentrated loads at the nodal points. Consequently, forms of loading such as gravity action (body forces), pressures assigned to element surfaces (surface forces) must be reduced to equivalent nodal loads.

**Point loads:**

For each particular node the applied concentrated loads are associated with one of the elements attached to it and with the appropriate degrees of freedom of that element.

**Gravity loading:**

Gravity forces are equivalent to a body force / unit volume acting within the solid in the direction of the gravity axis. For plane stress or plane strain problems, the direction in which the gravity acts need not coincide with either of the coordinate axes. Fig. I.3 (a) illustrates an isoparametric element subjected to gravity forces at an angle  $\theta$ . Invoking the principle of virtual work, we obtain the expression:

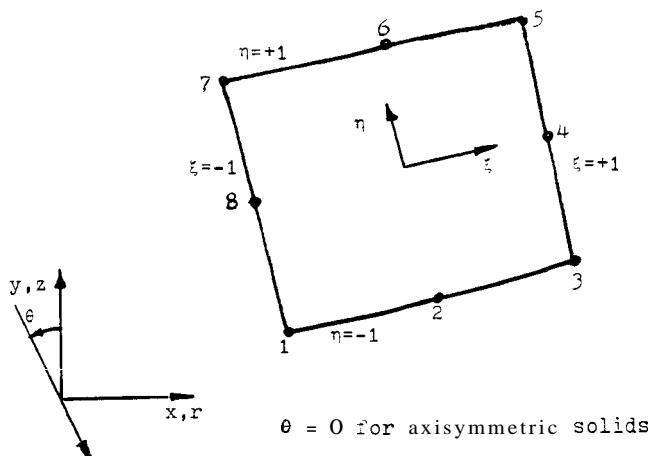
$$\begin{bmatrix} P_{xi} \\ P_{yi} \end{bmatrix} = \int_V^e N_i^e \rho g \begin{bmatrix} \sin(\theta) \\ \cos(\theta) \end{bmatrix} dV, \quad I.36$$

which yields the equivalent nodal forces due to a gravitational acceleration  $g$  acting on a material of mass density  $\rho$ . The subscript "i" ranges over the node numbers. It is again essential to resort to a Gaussian numerical integration

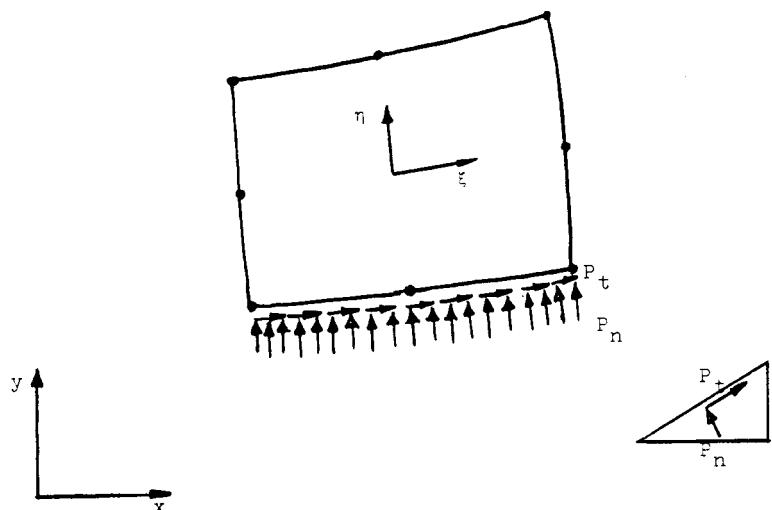
technique, resulting in:

$$\begin{bmatrix} P_{xi} \\ P_{yi} \end{bmatrix} = \sum_{p=1}^{\text{NGAUS}} \sum_{q=1}^{\text{NGAUS}} \rho g t \begin{bmatrix} \sin \theta \\ -\cos \theta \end{bmatrix} N_i^e(\xi_p, \eta_q) w_p w_q \det J^e . \quad I.37$$

For axisymmetric problems  $t$  is replaced by  $2nr_P$  where  $r_P$  is the radial distance to the Gauss point under consideration.



(a) Specification of the Gravity Axis for Two Dimensional Problems



(b) Normal and Tangential Loads per Unit Length Applied to a Parabolic Isoparametric Element

Fig., I.3 Element Loading.

### Distributed edge loading:

Any element edge will be allowed to have a distributed loading per unit length in a normal and tangential direction prescribed to it as shown in Fig. I.3 (b). These distributed forces need not be constant, but can vary independently along the element edge. Since parabolic isoparametric elements are being employed, then at best a parabolic loading distribution can be accommodated. The variation will be defined by prescribing the normal and tangential values at three nodal points forming the element edge. The three nodes forming the loaded edge must be in an anticlockwise sequence. A pressure normal to the face is assumed to be positive if it acts into the element. A tangential load is positive if it acts in an anticlockwise direction. Invoking the principle of virtual work, the consistent nodal forces for node i can be written as:

$$P_{xi} = \int_S N_i^e (P_t \frac{\partial x}{\partial \xi} - P_n \frac{\partial y}{\partial \xi}) d\xi$$

$$P_{yi} = \int_S N_i^e (P_n \frac{\partial x}{\partial \xi} + P_t \frac{\partial y}{\partial \xi}) d\xi , \quad I.38$$

where integration is done along the element loaded edge, arbitrarily considered as  $\eta = -1$  in Fig. I.3(b). If a distributed load acts on the interface between two elements, then the load can be considered to be acting on either one or the other element.

## CHAPTER II

### BASIC NUMERICAL SOLUTION PROCESS FOR NONLINEAR PROBLEMS

In the Finite Element formulation of Chapter I equilibrium equations (1.16) were derived assuming that the displacements are infinitesimally small and the material is linearly elastic. It was also assumed that the boundary conditions remain unchanged during the application of loads. Under these assumptions the equations,

$$\{K\} \{U\} = \{R\} \quad I.16$$

correspond to a linear analysis of the structure, since the displacement vector  $\{U\}$  is linearly proportional to load vector  $\{R\}$ . The assumption of small displacements has entered in the evaluation of stiffness matrix  $\{K\}$ , and load vector  $\{R\}$  as all integrations were done over the original volume of finite elements. The strain matrix  $\{B\}$  of each element was considered to be constant and independent of element displacements. Elasticity matrix  $\{D\}$  was considered to be constant. Boundary conditions remained unchanged. These basic assumptions explain in a way what is generally meant by a nonlinear analysis. The scope of the present thesis is restricted to materially nonlinear only formulation. The nonlinear effect lies in the nonlinear stress-strain relationship. The displacements and strains are small; therefore the usual engineering stress and strain

measures are employed. Since in nonlinear problems coefficients of stiffness matrix  $\{K\}$  depend on the unknown nodal displacement vector  $\{U\}$  direct solution of equation (I.16) is generally impossible and some sort of iterative procedure must be adopted.

The most frequently used iteration schemes for the solution of nonlinear finite element equations are some form of Newton - Raphson iteration. The finite element equilibrium equations amount to finding the solution of equations,

$$\kappa(U) = \{K\} \{U\} - \{R\} = 0 , \quad \text{II.1}$$

where  $\kappa(U)$  can be interpreted as a measure of departure from the equilibrium. If a true solution to the problem exists at  $U^r + \Delta U^r$  after  $r^{\text{th}}$  iteration, then the Newton - Raphson iteration schemes yield,

$$\kappa_i(U)^r = \sum_{j=1}^M \left( \frac{\partial \kappa_i}{\partial U_j} \right)^r \Delta U_j^r , \quad \text{II.2}$$

where ,

$M$  = total number of variables in the system,

and

$i$  = the particular node number.

Substituting (II.1) in (II.2),

$$\kappa(U)^r = [K(U) + K'(U)] \Delta U^r , \quad \text{II.3}$$

The Newton-Raphson process can finally be written in the form as:

$$\Delta U^r = [K(U^r) + K'(U^r)]^{-1} \kappa(U)^r . \quad \text{II.4}$$

This allows the correction vector of unknown nodal displace-

ments  $U$  to be obtained from the deviation from the equilibrium condition. An iterative scheme must be followed.

The tangential stiffness method:

In structural applications  $\{K\}$  is equal to the local gradient of the force / displacement relationship of the structure and is called the tangential stiffness. Since an incremental analysis is performed in such cases, the problem is linearized and written as:

$$\Delta U^r = [K(U^r)]^{-1} \alpha(U)^r. \quad II.5$$

A trial value  $U^0$  is assumed; the tangential stiffness  $K(U^0)$  corresponding to this displacement is then obtained; the departure from equilibrium value  $\alpha(U)^0$  is determined; then the correction  $\Delta U^0$  is determined from (II.5); and the improved approximation to the unknown now is:

$$U^1 = U^0 + \Delta U^0$$

The iteration process is then continued until the solution converges.

The initial stiffness method:

In the tangential stiffness method the computational cost per iteration, particularly for large order systems, for the calculation and factorization of the tangent stiffness matrix can be expensive. In the initial stiffness method, complete equation solution need only be performed for the first iteration and subsequent approximations to the solution performed thru:

$$\Delta U^r = [K(U^0)]^{-1} \alpha(U)^r. \quad II.6$$

This initial stress method corresponds to a linearization of the response about the initial configuration of the finite element system and may result in a very slowly convergent or even divergent solution. An approach somewhat between the tangential stiffness and the initial stiffness methods is sometimes employed, wherein the stiffness matrix is updated at selected iterative intervals, when a prior knowledge of the system behaviour is known.

**Solution convergence criteria:**

The convergence criterion adopted for the termination of the iteration is by measuring the out of balance load vector at the end of each iteration and setting the norm of the out-of-balance load vector to be within a preset tolerance of the norm of the total applied forces as:

$$\frac{\sqrt{\sum_{j=1}^M \left( \pi_j(U)^r \right)^2}}{\sqrt{\sum_{j=1}^M (R_j)^2}} \times 100 \leq T, \quad \text{II.7}$$

where

$r$  = iteration number,

and

$M$  = total number of degrees of freedom in the structure.

## CHAPTER III

### THE MATHEMATICAL THEORY OF PLASTICITY

Whereas the stresses and strains are linearly related by Hooke's law in the elastic range, the relationship is nonlinear in the plastic range as is evident from the uniaxial stress / strain curve. The mathematical theory of plasticity provides a theoretical relationship between stresses and strains for a material loaded in the plastic range. The three ingredients necessary to formulate the plasticity theory are:

1. Relationship between stresses and strains in the elastic range
2. Yield criteria for deciding which combination of multi-axial stresses will cause yielding
3. Relations between stresses and strains when plastic flow is occurring

Using the tensor subscript notation, the generalization of Hooke's law leads to,

$$\epsilon_{ij} = \frac{\sigma_{ij}}{2G} - \frac{\delta_{ij}}{E} (\sigma_{xx} + \sigma_{yy} + \sigma_{zz}) , \quad III.1$$

which can also be expressed as,

$$\epsilon'_{ij} = S_{ij} . \quad III.2$$

where  $\epsilon'_{ij}$  and  $S_{ij}$  are strain and stress deviator tensors, respectively.

Yield criteria can be defined by the relation,

$$F(\sigma_{ij}) = k , \quad \text{III.3}$$

where the function F can be looked upon as a loading function and k is a yield function or a strain hardening function, and would depend on the complete previous stress and strain history of the material and its strain hardening properties. If isotropy is assumed then rotation of axes must not affect yielding. Therefore, the relation (III.3) can be written as,

$$F(\sigma_1 \ \sigma_2 \ \sigma_3) = k . \quad \text{III.4}$$

Since it is always assumed that hydrostatic tension or compression does not influence yielding, we can assume that only stress deviators enter into the yield function,

$$F(S_1 \ S_2 \ S_3) = k . \quad \text{III.5}$$

Alternatively,  $S_1, S_2$ , and  $S_3$  can be written in terms of the invariants of deviatoric stresses as,

$$\begin{aligned} J'_1 &= S_1^2 + S_2^2 + S_3^2 = 0 \\ J'_2 &= \frac{1}{2} (S_1^2 + S_2^2 + S_3^2) = -(S_1 S_2 + S_2 S_3 + S_3 S_1) \\ J'_3 &= \frac{1}{3} (S_1^3 + S_2^3 + S_3^3) = S_1 S_2 S_3 . \end{aligned} \quad \text{III.6}$$

The yield criteria can now be written as,

$$F(J'_2, J'_3) = k . \quad \text{III.7}$$

The Tresca criterion can be reduced to the simple form,

$$(\sigma_1 - \sigma_3) = 2k , \quad \text{111.8}$$

where the maximum and minimum principal stresses are known a priori.

The Von Mises criterion is associated with equation,

$$J_2' = k^2, \quad \text{III.9}$$

in which  $k$  is a material parameter to be determined.

For most materials these two laws are used. The second deviatoric stress invariant can be written as,

$$J_2' = \frac{1}{2} \sigma_{ij}' \sigma_{ij}' . \quad \text{III.10}$$

If we define effective stress as

$$\sigma_e = \sqrt{\frac{3}{2}} (\sigma_{ij}' \sigma_{ij}')^{\frac{1}{2}} , \quad \text{III.11}$$

then yield criteria may be written as

$$\sigma_e = \sqrt{3} (J_2')^{\frac{1}{2}} = \sqrt{3} k . \quad \text{III.12}$$

$\sigma_e$  can also be explicitly written as

$$\sigma_e = \frac{1}{\sqrt{2}} \left[ (\sigma_{xx} - \sigma_{yy})^2 + (\sigma_{yy} - \sigma_{zz})^2 + (\sigma_{zz} - \sigma_{xx})^2 + 6(\tau_{xy}^2 + \tau_{yz}^2 + \tau_{zx}^2) \right]^{\frac{1}{2}} . \quad \text{III.13}$$

For uniaxial tensile test  $\sigma_e$  becomes the  $\sigma_{xx}$  and the physical meaning of constant  $k$  can be obtained under uniaxial tensile test when

$$\sigma_e = \sigma_y = \sqrt{3} k . \quad \text{III.14}$$

Since the plastic strains are dependent on the loading path, in general it becomes necessary to compute differentials or increments of plastic strain throughout the loading history and then obtain the total strains by summation. Starting with the definition of work hardening and postulating the existence of a loading function and

linearity between increments of stress and increments of strain, the general flow rule for a strain hardening material is expressed as:

$$\{d\epsilon_{ij}\}_p = d\lambda \frac{\partial F}{\partial \sigma}_{ij} . \quad III.15$$

This plastic strain increment vector must always be normal to the yield surface.  $d\lambda$  is a proportionality constant as yet undetermined, and depends on the stress, strain and their history in general. During any infinitesimal increment of stress, changes of strain are assumed to be divisible into elastic and plastic parts. Hence,

$$\{d\epsilon_{ij}\}_T = \{d\epsilon_{ij}\}_e + \{d\epsilon_{ij}\}_p . \quad III.16$$

As

$$\{d\epsilon_{ij}\}_e = [D]^{-1} \{d\sigma\} , \quad III.17$$

where  $[D]$  is elasticity matrix, we can write (III.16) as

$$\{d\epsilon\}_T = [D]^{-1} \{d\sigma\} + d\lambda \frac{\partial F}{\partial \sigma}_{ij} . \quad III.18$$

From (III.3), we have

$$f(\sigma_{ij}, k) = F(\sigma_{ij}) - k = 0 , \quad III.19$$

where  $k$  keeps changing as material work hardens and  $k$  can be written as,

$$k = f(w^p) = f(\int \sigma_{ij} (d\epsilon_{ij})_p) , \quad III.20$$

using the work hardening hypothesis.  $k$  can also be written as

$$k = f(\epsilon_p) = f(\int d\epsilon_p) , \quad III.21$$

using strain hardening hypothesis.

Differentiating equation (III.19),

$$df = \frac{\partial F}{\partial \sigma_{ij}} d\sigma_{ij} + \frac{df}{d(k)} dk . \quad \text{III.22}$$

When plastic yielding is occurring,  $df$  is zero. Equation (III.22) can be written as

$$\{a\}^T d\sigma - A d\lambda = 0 , \quad \text{III.23}$$

where

$$\{a\}^T = \frac{\partial F}{\partial \sigma_{ij}} , \quad \text{III.24}$$

and

$$A = -\frac{1}{d\lambda} \frac{\partial F}{\partial k} dk \quad \text{III.25}$$

Let

$$\{d_D\} = \{D\} \{a\} . \quad \text{III.26}$$

Premultiplying both sides of equation (III.18) with

$$\{d_D\}^T = \{a\}^T \{D\} \quad \text{III.27}$$

we get

$$\{a\}^T \{D\} \{d\epsilon_{ij}\}_T = \{a\}^T d\sigma + \{a\}^T \{D\} d\lambda \frac{\partial F}{\partial \sigma_{ij}} . \quad \text{III.28}$$

From (III.23),

$$\{a\}^T d\sigma = A d\lambda$$

Therefore,

$$\{a\}^T \{D\} \{d\epsilon_{ij}\}_T = d\lambda A \{a\} + \{a\}^T \{D\} \frac{\partial F}{\partial \sigma_{ij}} ,$$

and

$$d\lambda = \frac{\{a\}^T \{D\} \{d\epsilon_{ij}\}_T}{(A + a^T D a)} . \quad \text{III.29}$$

On substituting (111.29) in (III.18),

$$\{\delta\epsilon_{ij}\}_T = \{D\}^{-1} \frac{\{\delta\sigma\} + \{a\}^T \{D\} \{\delta\epsilon_{ij}\}_T \{a\}}{(A + a^T D a)}$$

$$\begin{aligned} \{\delta\sigma\} &= \{\delta\epsilon_{ij}\}_T \left[ \{D\} - \frac{d_D^T d_D}{(A + a^T D a)} \right] \\ &= \{\delta\epsilon_{ij}\}_T \left[ \{D\} - \frac{d_D^T d_D}{(A + d_D^T a)} \right] \quad III.30 \\ &= \{D_{ep}\} \{\delta\epsilon_{ij}\}_T, \end{aligned}$$

III.31

where

$$\{D_{ep}\} = \left[ D - \frac{d_D^T d_D}{(A + d_D^T a)} \right]. \quad III.32$$

The elasto-plastic matrix  $\{D_{ep}\}$  takes the place of elasticity matrix  $\{D\}$  in incremental analysis. It is symmetric, positive definite, and the expression (111.32) is valid whether 'A' is zero or not.

When hardening is considered, parameter  $k$  must be considered, on which the shifts of the yield surface depend. With a work hardening hypothesis,

$$dk = \{\sigma\}^T \{\delta\epsilon_{ij}\}_p. \quad III.33$$

Substituting the flow rule (III.15), in (III.33),

$$dk = d\lambda \{\sigma\}^T \{a\} = dh [a]^T \{\sigma\}. \quad III.34$$

If we define effective plastic strain increment as

$$\{\delta\epsilon_p\}_e = \frac{\sqrt{2}}{3} \left\{ \epsilon_{ij(p)}^e \epsilon_{ij(p)}^e \right\}^{\frac{1}{2}} \quad III.35$$

$$= \frac{\sqrt{2}}{3} \left[ \left( (\delta\epsilon_{xx})_p - (\delta\epsilon_{yy})_p \right)^2 + \left( (\delta\epsilon_{yy})_p - (\delta\epsilon_{zz})_p \right)^2 + \left( (\delta\epsilon_{zz})_p - (\delta\epsilon_{xx})_p \right)^2 + 6 \left( (\delta\gamma_{xy})_p^2 + (\delta\gamma_{yz})_p^2 + (\delta\gamma_{zx})_p^2 \right) \right]^{\frac{1}{2}}, \quad III.36$$

then together with the relation

$$\frac{d\sigma_e}{d\epsilon_p} = H' \quad , \quad III.37$$

we can experimentally determine the hardening parameter from a simple uniaxial yield test, as the slope of effective stress / plastic strain curve. Since uniaxial tensile yield,  $\sigma_y$  is equal to  $\sqrt{3}k$ ,

$$A = -\frac{1}{d\lambda} \frac{\partial F}{\partial k} dk = \frac{1}{d\lambda} \frac{d\sigma_y}{dk} dk \quad , \quad III.38$$

from which, using (III.33) and (III.34), and after some manipulation can be shown to give:

$$d\lambda = (\delta\epsilon_p)_e, \quad III.39$$

and

$$A = H' \quad . \quad III.40$$

## CHAPTER IV

### MATRIX FORMULATION AND BASIC EXPRESSIONS FOR TWO DIMENSIONAL PROBLEMS

It has been shown<sup>1</sup> that for isotropic materials, it is convenient to express the yield criteria as functions of three stress invariants ( $\sigma_m, \sigma_e, \phi$ ) given by:

$$\begin{aligned}\sigma_m &= J_1 = \frac{1}{3} (\sigma_{xx} + \sigma_{yy} + \sigma_{zz}) \\ \sigma_e &= J_2^{\frac{1}{2}} = \left[ \frac{1}{2} (S_x^2 + S_y^2 + S_z^2) + \tau_{xy}^2 + \tau_{yz}^2 + \tau_{zx}^2 \right]^{\frac{1}{2}} \\ \phi &= \frac{1}{3} \sin^{-1} \left[ \frac{-3\sqrt{3} J_3}{2 \sigma_e^3} \right], -\frac{1}{6}\pi \leq \phi \leq \frac{1}{6}\pi , \quad \text{IV.1}\end{aligned}$$

where,

$$J_3 = \left[ S_x S_y S_z + \left( 2\tau_{xy} \tau_{yz} \tau_{zx} \right)^2 - S_x^2 S_y^2 S_z^2 - S_y^2 S_z^2 S_x^2 - S_z^2 S_x^2 S_y^2 \right]^{\frac{1}{2}}$$

and,

$$S_x = \sigma_{xx} - \sigma_m ; \quad S_y = \sigma_{yy} - \sigma_m ; \quad S_z = \sigma_{zz} - \sigma_m .$$

The yield surfaces for several classical yield conditions can now be written as:

1.Tresca

$$F = 2 \sigma_e \cos \phi - \sigma_y = 0 , \quad \text{IV.2}$$

<sup>1</sup>G.C.Nayak and O.C.Zienkiewicz, "Convenient Form of Stress Invariants for Plasticity." Proceedings of American Society of Civil Engineers, 98, ST4, 949-954 (1972)

## 2.Von Mises

$$F = \sqrt{3} \sigma_e - \sigma_Y = 0 . \quad IV.3$$

In (IV.2) and (IV.3),  $\sigma_Y$ , the current yield stress depends on "k". These forms yield to a very convenient definition of  $\{a\}$  used in the determination of  $\{D_{ep}\}$ , and we can write,

$$\mathbf{a}^T = \frac{\partial F}{\partial \sigma_{ij}} = \left[ \frac{\partial F}{\partial \sigma_m} \frac{\partial \sigma_m}{\partial \sigma_{ij}} + \frac{\partial F}{\partial \sigma_e} \frac{\partial \sigma_e}{\partial \sigma_{ij}} + \frac{\partial F}{\partial \phi} \frac{\partial \phi}{\partial \sigma_{ij}} \right]. \quad IV.4$$

From (IV.1),

$$\frac{\partial \phi}{\partial \sigma_{ij}} = - \frac{\sqrt{3}}{2} \frac{1}{\cos 3\phi} \left[ \frac{1}{\sigma_e^3} \frac{\partial J_3}{\partial \sigma_{ij}} - 3 \frac{J_3}{\sigma_e^4} \frac{\partial \sigma_e}{\partial \sigma_{ij}} \right] . \quad IV.5$$

We can now write,

$$\{a\} = c_1 \{a_1\} + c_2 \{a_2\} + c_3 \{a_3\} , \quad IV.6$$

where the vectors  $\{a_1\}$ ,  $\{a_2\}$ ,  $\{a_3\}$  and constants  $c_1$ ,  $c_2$ ,  $c_3$  are given in Tables IV.1 and IV.2, respectively.

For the two dimensional plane stress / plane strain and axisymmetric cases we shall employ  $4 \times 4 \{D\}$  matrix and the vector  $\{a\}$  will be modified to,

$$\{a\}^T = \left[ \frac{\partial F}{\partial \sigma_{xx}} \frac{\partial F}{\partial \sigma_{yy}} \frac{\partial F}{\partial \tau_{xy}} \frac{\partial F}{\partial \sigma_{zz}} \right] , \quad IV.7$$

with the  $\{d_D\}$  matrix used in  $\{D_{ep}\}$  as given in Table IV.3.

Whenever  $\{a\}$  vector is not uniquely defined for certain stress combinations, singularities arise. In the program a check is made to find out if  $\phi$  is equal to  $30^\circ$ , and then constants  $c_1$ ,  $c_2$ ,  $c_3$  are rewritten explicitly, when  $\phi$  approaches  $30^\circ$ . That is, the corners are rounded off.

TABLE IV.1  
DERIVATIVES OF STRESS INVARIANTS

Vector	Definition	Values
$\{a_1\}^T$	$\left( \frac{\partial \sigma_m}{\partial \sigma_{ij}} \right)$	$\frac{1}{3} \{1, 1, 1, 0, 0, 0\}$
$\{a_2\}^T$	$\left( \frac{\partial \sigma_e}{\partial \sigma_{ij}} \right)$	$\frac{1}{2\sigma_e} \{s_x, s_y, s_z, 2\tau_{yz}, 2\tau_{zx}, 2\tau_{xy}\}$
$\{a_3\}$	$\left( \frac{\partial J_3}{\partial \sigma_{ij}} \right)$	$\begin{bmatrix} s_y s_z - \tau_{yz}^2 + \frac{1}{3} \sigma_e^2 \\ s_x s_z - \tau_{zx}^2 + \frac{1}{3} \sigma_e^2 \\ s_x s_y - \tau_{xy}^2 + \frac{1}{3} \sigma_e^2 \\ 2(\tau_{zx}\tau_{xy} - s_x \tau_{yz}) \\ 2(\tau_{xy}\tau_{yz} - s_y \tau_{zx}) \\ 2(\tau_{yz}\tau_{xy} - s_z \tau_{xy}) \end{bmatrix}$

TABLE IV.2  
CONSTANTS c FOR VARIOUS YIELD CONDITIONS

Yield condition	$c_1$	$c_2$	$c_3$
Tresca	0	$(2 \cos\phi (1 + \tan\phi \tan 3\phi))$	$\left( \frac{\sqrt{3} \sin\phi}{\sigma_e^2 \cos 3\phi} \right)$
Von Mises	0	$\sqrt{3}$	0

TABLE IV .3  
ELASTICITY MATRICES

Vector	Plane Stress	Plane Strain / Axisymmetry
$\{D\}$	$\begin{bmatrix} 1 & \nu & 0 \\ \nu & 1 & 0 \\ \frac{E}{(1-\nu^2)} & 0 & 0 \end{bmatrix}$ $\begin{bmatrix} 0 & 0 & \frac{(1-\nu)}{2} \\ 0 & 0 & 1 \\ 0 & 0 & 0 \end{bmatrix}$	$\begin{bmatrix} 1 & \frac{\nu}{(1-\nu)} & 0 \\ \frac{\nu}{(1-\nu)} & 1 & 0 \\ 0 & 0 & \frac{(1-2\nu)}{2(1-\nu)} \end{bmatrix}$ $\begin{bmatrix} \frac{\nu}{(1-\nu)} & \frac{\nu}{(1-\nu)} & 1 \\ \frac{\nu}{(1-\nu)} & \frac{\nu}{(1-\nu)} & 0 \\ 0 & 0 & 1 \end{bmatrix}$
$\{d_D\}$	$\begin{bmatrix} \frac{E}{(1+\nu)} a_1 + \frac{E\nu(a_1+a_2)}{(1-\nu^2)} \\ \frac{E}{(1+\nu)} a_2 + \frac{E\nu(a_1+a_2)}{(1-\nu^2)} \\ \frac{E}{(1+\nu)} a_4 \end{bmatrix}$ $\begin{bmatrix} \frac{E}{(1+\nu)} a_3 \\ Ga_3 \\ \frac{E}{(1+\nu)} a_4 \end{bmatrix}$	$\begin{bmatrix} \frac{E}{(1+\nu)} a_1 + E\nu \frac{(a_1+a_2+a_4)}{(1+\nu)(1-2\nu)} \\ \frac{E}{(1+\nu)} a_2 + E\nu \frac{(a_1+a_2+a_4)}{(1+\nu)(1-2\nu)} \\ Ga_3 \\ \frac{E}{(1+\nu)} a_4 + E\nu \frac{(a_1+a_2+a_4)}{(1+\nu)(1-2\nu)} \end{bmatrix}$

## CHAPTER V

### FINITE ELEMENT EXPRESSIONS AND PROGRAM STRUCTURE

The expressions derived in the previous Chapters describe fully the stress / strain relation in the elasto-plastic state. Since the elasto-plastic matrix  $\{D_{ep}\}$  depends on the state of total stress, the piecewise linearization process is adopted, wherein small increments of load are prescribed and in each increment the material is treated as quasi elastic, with a constant elasto-plastic matrix. The material tangent stiffness matrix  $\{K_T\}$ , during the increment, is evaluated using

$$\{K_T\} = \int \{B\}^T \{D_{ep}\} \{B\} dV . \quad V.1$$

The solution process for the nonlinear problem described in Chapter II is utilized. The program is outlined in Fig. V.1.

There are twenty five subroutines for linear strain hardening application; fifteen of these are common to nonlinear strain hardening application. The nonlinear strain hardening program utilizes a total of twenty eight subroutines. The controlling segment calling the subroutines is called **MASTER** for linear strain hardening program , and **MSTER2** for nonlinear strain hardening program. A brief description of each subroutine is presented as follows:

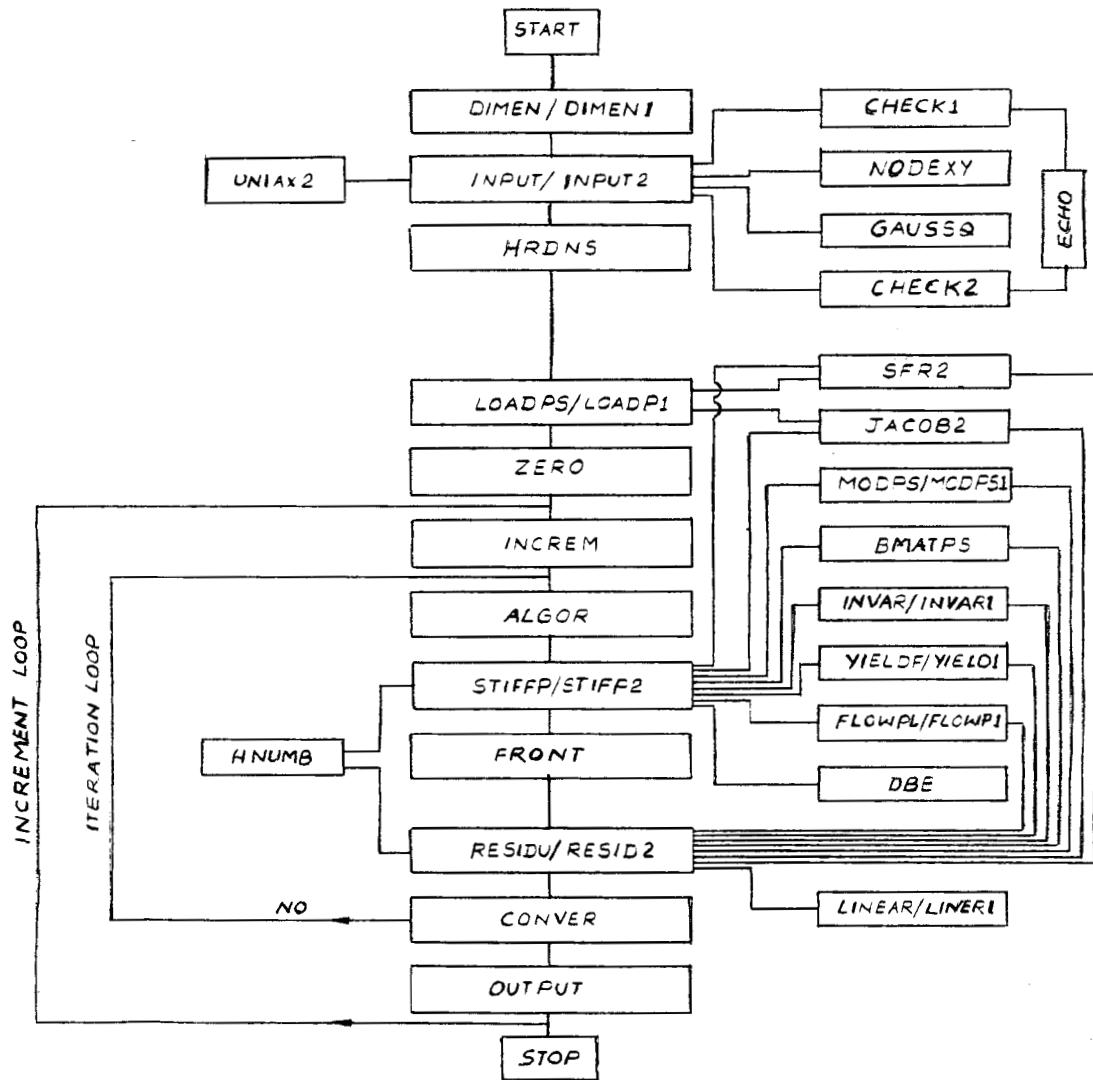


Fig. V.1 Program Outline for Linear and  
Nonlinear Two Dimensional Elasto-plastic Problems.

### **Subroutines DIMEN / DIMEN1**

These subroutines preset variables to upgrade the magnitude of the maximum size problems. **DIMEN** is for linear strain hardening program, and **DIMEN1** is for nonlinear strain hardening program.

### **Subroutines INPUT / INPUT2**

These subroutines accept most of the input data. **INPUT** is for linear strain hardening program, and **INPUT2** is for nonlinear program.

### **Subroutine CHECK1**

This subroutine checks main control data and is common for both programs.

### **Subroutine CHECK2**

This subroutine checks remainder of input data and is common for both programs.

### **Subroutine NODEXY**

This subroutine generates the midside nodes of straight sides of elements and central node of 9-noded elements. This subroutine is common for linear and nonlinear programs.

### **Subroutine ECHO**

This subroutine writes the remaining data cards after an error has been detected in input data cards, and is common for both programs.

### **Subroutine GAUSSQ**

This subroutine is common for both programs and sets up Gaussian quadrature data for numerical integration.

### **Subroutine UNIAX2**

This subroutine reads uniaxial test data for stress and total strains for nonlinear program.

### **Subroutine HRDNS**

This subroutine prepares the hardness / plastic strain array from the uniaxial test data for nonlinear program.

### **Subroutines LOADPS / LOADP1**

These subroutines evaluate the consistent nodal forces for each element for plane and axisymmetric situations. **LOADPS** is used in linear strain hardening program and **LOADP1** in nonlinear program.

### **Subroutine SFR2**

This subroutine evaluates the shape functions and their derivatives at the Gaussian points and is common for both programs.

### **Subroutine JACOB2**

This subroutine evaluates the Jacobian matrix and the cartesian shape function derivatives for both programs.

### **Subroutines MODPS / MODPS1**

These subroutines evaluate the {D} matrix for plane and axisymmetric situations. **MODPS** is used in linear program and **MODPS1** in nonlinear program.

### **Subroutines INVAR / INVARI**

These subroutines calculate the stress invariants and the current value of yield function. **INVAR** is for linear program and **INVARI** is used in nonlinear program.

### **Subroutines YIELDF / YIELD1**

These subroutines calculate {a} vector. **YIELDF** is for linear program and **YIELD1** is for nonlinear program.

### **Subroutines FLOWPL / FLOWP1**

These subroutines calculate  $\{d_D\}$  vector. **FLOWPL** is used in linear program and **FLOWP1** is for nonlinear program.

### **Subroutines STIFFP / STIFP2**

These subroutines calculate element stiffness matrix  $\{K\}$ . **STIFFP** is used in linear strain hardening program and **STIFP2** in nonlinear strain hardening program.

### **Subroutine ZERO**

This subroutine is used in both linear and nonlinear programs. This subroutine initializes several arrays which are employed for accumulation of data.

### **Subroutine DBE**

This subroutine is used in both linear and nonlinear programs. This subroutine is used for matrix multiplication of  $\{D\}$  matrix by  $\{B\}$  matrix.

### **Subroutine INCREM**

This subroutine is used in both linear and nonlinear programs. This subroutine increases the applied loading.

### **Subroutine ALGOR**

This subroutine sets an equation resolution index, which determines initial stiffness approach or tangential stiffness approach or a combination of both for reformulation of element stiffness matrix. This is a common subroutine for both linear and nonlinear programs.

### Subroutine FRONT

This subroutine is used in both linear and nonlinear programs. This subroutine is the equation solver by the frontal method.

### Subroutines LINEAR / LINER1

These subroutines evaluate stresses and strains assuming linear elastic behaviour. LINEAR is used in linear strain hardening program and LINER1 in nonlinear program.

### Subroutines RESIDU / RESID2

These subroutines reduce the stresses to the yield surface and evaluate the equivalent nodal forces. Comparison of these nodal forces with the applied loads give the residual forces. The procedure consists of the following steps:

1. Applied loads for the  $r^{\text{th}}$  iteration are residual forces

2. For the residual forces compute,

$$d\sigma_e^r = \{D\} d\epsilon^r .$$

3. Compute,

$$\sigma^r = \sigma^{(r-1)} + d\sigma_e^r .$$

Check if  $f(\sigma^r) < 0$ , with  $\{K\}$  referring to the initial value at the start of increment. If it is satisfied only elastic strain changes occur and the process is stopped.

4. If  $f(\sigma^r) \geq 0$  and also  $f(\sigma^{(r-1)}) = 0$ , the element was in

yield at the start of increment and continues to yield.  
Evaluate,

$$d\sigma^r = \{D\} d\epsilon^r - d\lambda \{d_D\}, \quad V.2$$

$$\sigma^r = \sigma^{(r-1)} + d\sigma^r,$$

$$= \sigma^{(r-1)} + d\sigma_e^r - d\lambda \{d_D\}. \quad V.3$$

5. If  $f(\sigma^r) > 0$ , but  $f(\sigma^{(r-1)}) < 0$  find the intermediate stress value at which yield begins and compute  $\sigma^r$  from that point,
6. When a finite sized increment is taken the resulting  $\sigma^r$  may deviate from the yield surface and a scaling factor may be used to bring the point to the yield surface.

Therefore,

$$\sigma^r = \sigma^r \left[ \frac{\sigma_y + H' \epsilon_p^r}{\sigma^r} \right]. \quad V.4$$

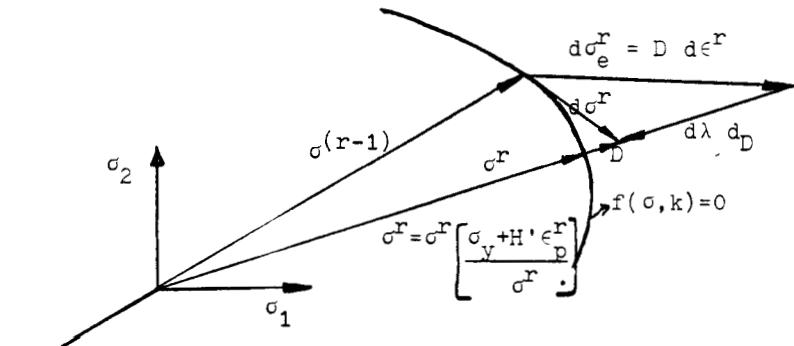
Or the excess stress from the yield surface at each increment may be divided into a

$$\text{number of parts} \leq \left[ \frac{\sigma_e^r - \sigma_y}{\sigma_y} \right] 8 + 1. \quad V.5$$

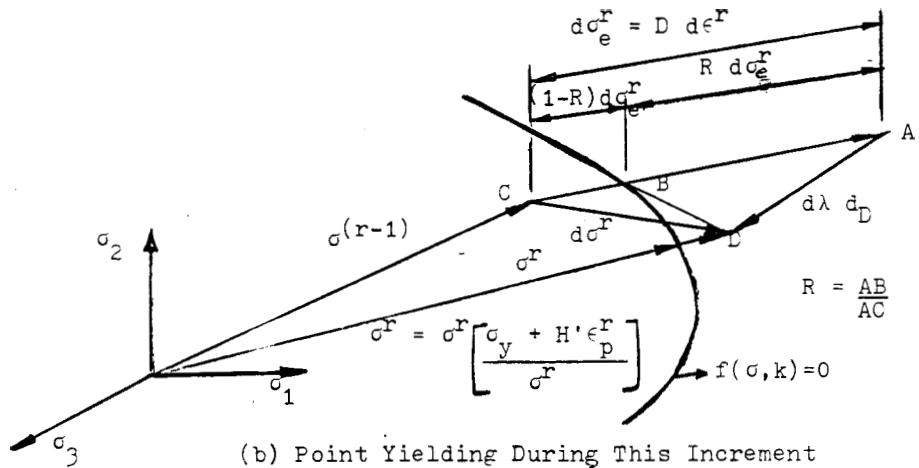
The above process is shown in Fig. V.2 .  
RESIDU is used in linear program and RESID2 in nonlinear program.

#### Subroutine CONVER

This subroutine is used in both linear and nonlinear programs. This subroutine checks the convergence



(a) Already Yielded Point



(b) Point Yielding During This Increment

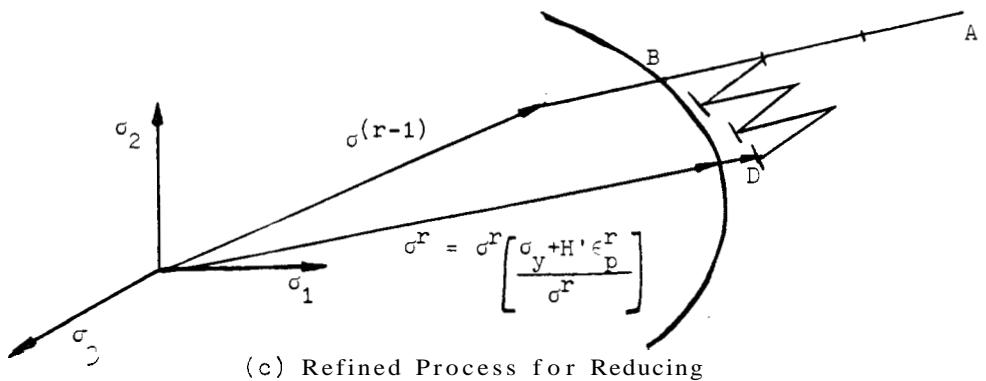


Fig. V.2 Process of Reducing  
The Incremental Stress to Yield Surface.

of iteration process.

#### **Subroutine HNUMB**

This subroutine is used in nonlinear strain hardening program. This subroutine returns the hardness value depending on the effective plastic strain.

#### **Subroutine OUTPUT**

This subroutine is used in both linear program and in nonlinear program. This subroutine outputs displacements, reactions and stresses.

## CHAPTER VI

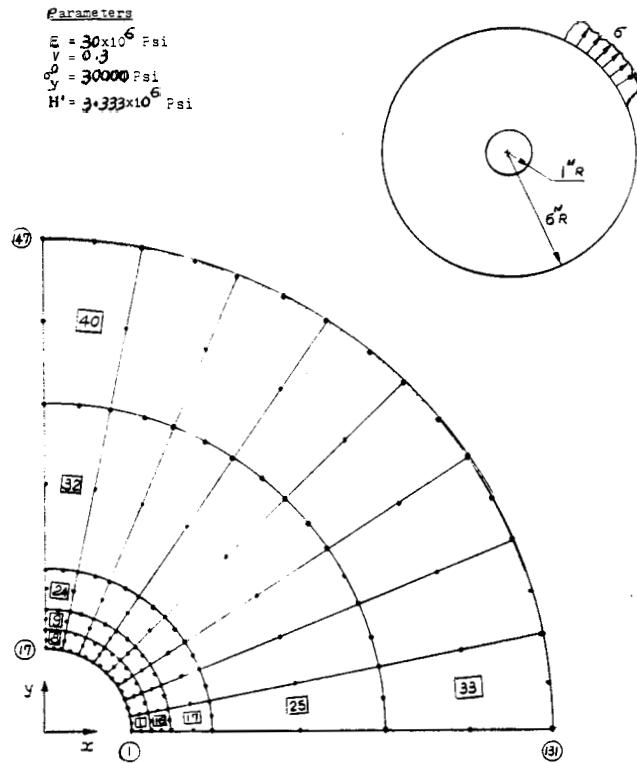
### TEST PROBLEMS WITH INPUT AND OUTPUT

In this Chapter an attempt is made to establish the accuracy of the Finite Element Programs presented in previous Chapters for the linear and nonlinear strain hardening applications. Typical elasto-plastic test problems are chosen for which either closed form solutions or practical iterative solutions exist for comparison with program output.

The first problem considered is that of elasto-plastic stress and strain concentration factors at a circular hole in a uniformly stressed (radially, that is) infinite plate. For this plane stress problem, the problem parameters and the finite element model are illustrated in Fig. VI.1. The problem is analysed using the linear strain hardening program. The applied stress  $\sigma$  is increased from  $0.5\sigma_Y^0$  to  $0.9\sigma_Y^0$  in seven (7) steps. The spread of plastic zone at different load levels is shown in Fig. VI.2. The various stress and strain concentration factors are defined as follows:

$$k_{\sigma_\theta} = \frac{\sigma_\theta @ \text{Hole}}{\sigma} ,$$

$$k_{\sigma_e} = \frac{\sigma_e @ \text{Hole}}{\sigma} ,$$



$$k_{\epsilon_e} = \frac{\epsilon_e @ \text{Hole}}{\epsilon_e @ \infty}, \text{ and}$$

$$\epsilon_e @ \infty = \frac{\sigma}{E} \frac{2}{3} (1+\nu) . \quad \text{VI.1}$$

The output from the linear strain hardening program is summarized in Table VI.1 for the points around the circular hole. The stress / strain concentration factors are compared with the values from reference<sup>2</sup> in Table VI.2. The stress / strain concentration factors from the program compare very well with the values from reference<sup>2</sup>. Before the onset of plasticity, the program yields a stress concentration factor  $k$  of 1.96, which compares very well with the theoretical value of 2.0. The stress concentration factor  $k_{\sigma_e}$  is plotted at different levels of loading in Fig. VI.3. These results show that the strain concentration increases as the material in the most highly stressed region becomes plastic. This happens as the stress concentration decreases.

The second selected problem to show the agreement of the finite element solutions with theoretical predictions is the classic plane strain problem of a thick walled cylinder subjected to internal pressure. The problem is studied under three different levels of final loading:

1. The entire cylinder is perfectly plastic.

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<sup>2</sup>I.S.Tuba, "Elastic-Plastic Stress and Strain Concentration Factors at a Circular Hole in a Uniformly Stressed Infinite Plate," Journal of Applied Mechanics, Trans. ASME, 710/September 1965.

TABLE VI.1  
 PROGRAM OUTPUT OF STRESSES, STRAINS AND STRESS / STRAIN CONCENTRATION  
 FACTORS FOR THE PLANE STRESS ELASTO-PLASTIC PROBLEM OF A CIRCULAR HOLE  
 IN A UNIFORMLY STRESSED INFINITE PLATE.

Load	Stresses	Strains	Concentration Factors					
$\frac{\sigma_e}{\sigma_y}$	$\sigma_e @ \text{Hole}$ (ksi)	$\sigma_\theta @ \text{Hole}$ (ksi)	$\frac{\text{Effective Strain}}{\text{Elastic Strain}}$ (E.P.S.)	Elastic Strain ( $\epsilon_e$ )	Total Strain (E.P.S.+Elastic) $\frac{\epsilon_e}{E}$	$k_{\sigma_e}$	$k_{\sigma_\theta}$	$k_{\epsilon_e}$
0.25	14.317	14.678	0.0	0.47723x10 <sup>-3</sup>	0.47723x10 <sup>-3</sup>	1.909	1.957	2.203
0.50	28.634	29.356	0.0	0.95447x10 <sup>-3</sup>	0.95447x10 <sup>-3</sup>	1.909	1.957	2.203
0.60	30.383	31.965	0.114932x10 <sup>-3</sup>	1.01277x10 <sup>-3</sup>	1.12770x10 <sup>-3</sup>	1.688	1.776	2.169
0.70	31.049	33.012	0.314915x10 <sup>-3</sup>	1.03497x10 <sup>-3</sup>	1.34988x10 <sup>-3</sup>	1.479	1.572	2.225
0.80	31.893	34.658	0.567985x10 <sup>-3</sup>	1.0631 x10 <sup>-3</sup>	1.63109x10 <sup>-3</sup>	1.329	1.444	2.353
0.90	33.003	36.612	0.90108 x10 <sup>-3</sup>	1.1001 x10 <sup>-3</sup>	2.00118x10 <sup>-3</sup>	1.222	1.356	2.566

TABLE VI. 2  
 COMPARISON OF STRESS / STRAIN CONCENTRATION FACTORS FOR  
 THE PLANE STRESS ELASTO-PLASTIC PROBLEM OF A CIRCULAR  
 HOLE IN A UNIFORMLY STRESSED INFINITE PLATE.

$\frac{\sigma_0}{\sigma_y}$	$k_{\sigma_e}$		$k_{\sigma_\theta}$		$k_{\epsilon_e}$	
	Theory <sup>a</sup>	Program	Theory <sup>a</sup>	Program	Theory <sup>a</sup>	Program
0.25	2.0	1.91	2.0	1.96	2.0	2.2
0.5	2.0	1.91	2.0	1.96	2.0	2.2
0.6	1.85	1.69	1.85	1.78	2.1	2.17
0.7	1.55	1.48	1.55	1.57	2.23	2.23
0.8	1.36	1.33	1.36	1.44	2.42	2.35
0.9	1.23	1.22	1.23	1.36	2.7	2.57

<sup>a</sup>I.S.Tuba, "Elastic-Plastic Stress and Strain Concentration Factors at a Circular Hole in a Uniformly Stressed Infinite Plate," Journal of Applied Mechanics, Trans. ASME, 710/September 1965.

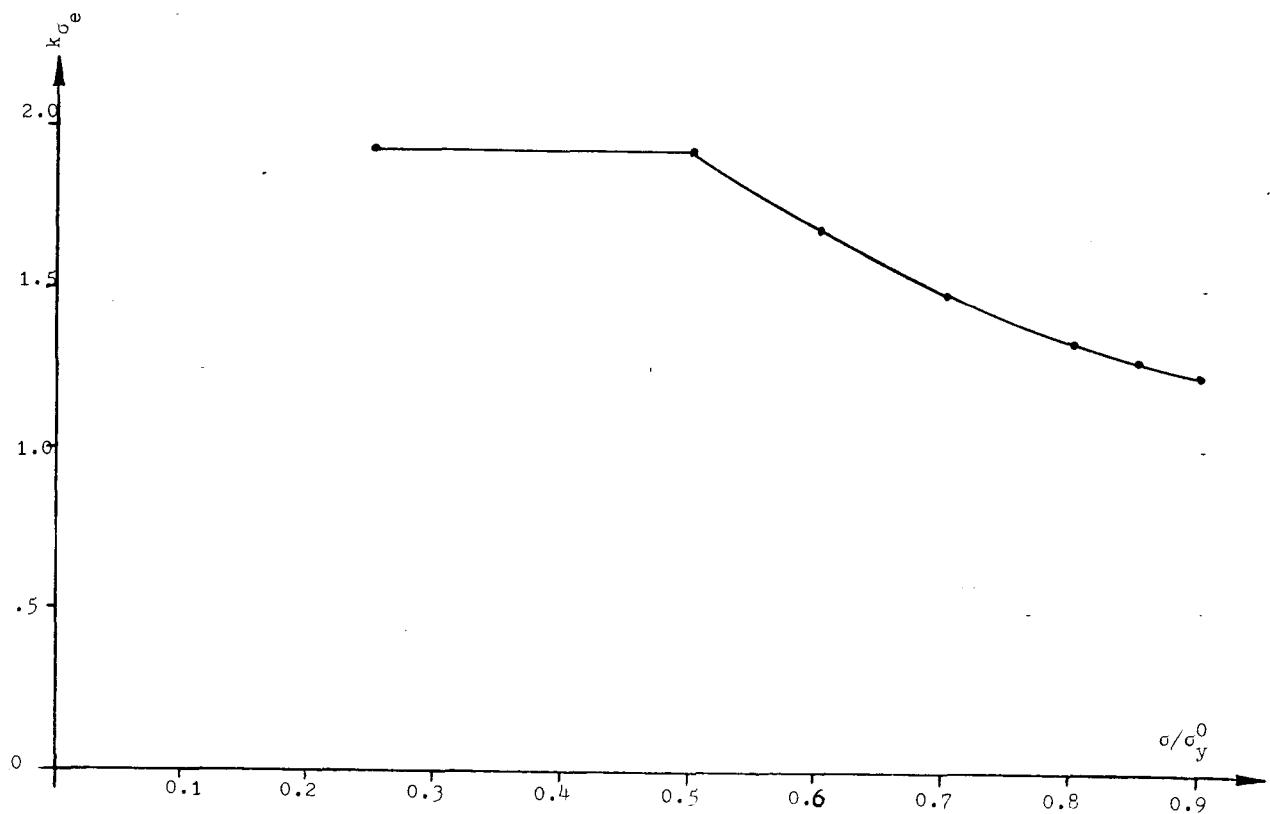


Fig. VI.3 Stress Concentration Factor  $k_{\sigma_e}$  at Different Levels of Applied Loading for Elasto-plastic Problem of a Circular Hole in a Uniformly Stressed Infinite Plate.

2. The cylinder is partly plastic, and made up of a perfectly plastic material.
3. The cylinder is partly plastic, and made up of a linear strain hardening material.

The parameters of the problem and the finite element modeling of the problem are illustrated in Fig. VI.4.

The closed form solutions from theory for the three different levels of final loading are as below:

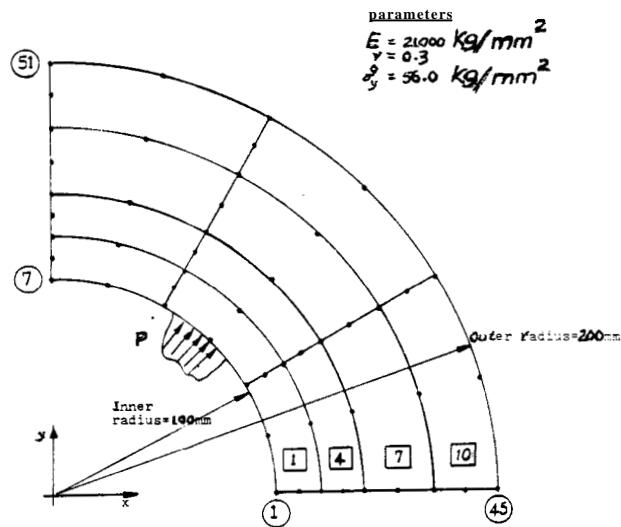


Fig. VI.4 Thick Walled Cylinder Subjected to Internal Pressure.

### 1. Perfectly Elastic Cylinder.<sup>3,4</sup>

$$P < P_c = \left( 1 - \frac{a^2}{b^2} \right) \frac{\sigma_y^0}{\sqrt{3}} \quad . \quad \text{VI.2}$$

$$\sigma_{rr} = P \frac{a^2}{(b^2 - a^2)} \left( 1 - \frac{b^2}{r^2} \right) \quad . \quad \text{VI.3}$$

$$\sigma_{\theta\theta} = P \frac{a^2}{(b^2 - a^2)} \left( 1 + \frac{b^2}{r^2} \right) \quad . \quad \text{VI.4}$$

$$u_d = \frac{3 P b^2 a^2}{2 E (b^2 - a^2)} \frac{1}{r} \quad . \quad \text{VI.5}$$

<sup>3</sup>A.Nadai, Plasticity ( New York and London: McGraw-Hill Book Company, Inc., 1931 ), p.194.

<sup>4</sup>Aris Phillips, Introduction to Plasticity ( New York: The Ronald Press Company, 1956 ), p.183.

2. Partly Plastic Cylinder and made up of a Perfectly Plastic Material.<sup>5,6</sup>

$$\beta = \frac{r}{b} ; \alpha = \frac{a}{b} ; \mu = \frac{c}{b} . \quad VI.6$$

$$\sigma_{rr} = \frac{-1}{\sqrt{3}} \sigma_y^0 \mu^2 \left( \frac{1}{\beta^2} - 1 \right) . \quad c < r < b \\ (\text{Elastic Region})$$

$$\sigma_{\theta\theta} = \frac{1}{\sqrt{3}} \sigma_y^0 \mu^2 \left( \frac{1}{\beta^2} + 1 \right) . \quad VI.7$$

$$\sigma_{rr} = -P + \frac{2\sigma_y^0}{\sqrt{3}} \ln\left(\frac{\beta}{\alpha}\right) . \quad a < r < c \\ (\text{Plastic Region})$$

$$\sigma_{\theta\theta} = -P + \frac{2\sigma_y^0}{\sqrt{3}} \ln\left[\frac{\beta}{\alpha} + 1\right] . \quad VI.8$$

$$P = \frac{\sigma_y^0}{\sqrt{3}} \left( 2 \ln\left(\frac{\mu}{\alpha}\right) + 1 - \mu^2 \right) . \quad VI.9$$

$$u_d = \frac{\sqrt{3}}{2} \frac{\sigma_y^0 c^2}{E_r} . \quad VI.10$$

3. Partly Plastic Cylinder and made up of a Linear Strain Hardening Material.<sup>7</sup>

$$\sigma_{rr} = \frac{\sigma_y}{\sqrt{3}} \left( \frac{1}{b^2} - \frac{1}{r^2} \right) .$$

$$\sigma_{\theta\theta} = \frac{\sigma_y}{\sqrt{3}} \left( \frac{1}{b^2} + \frac{1}{r^2} \right) . \quad c \leq r \leq b \\ (\text{Elastic Region}) \quad VI.11$$

<sup>5</sup>Nadai, Plasticity, pp.196-97.

<sup>6</sup>Phillips, Plasticity, pp.184-85.

<sup>7</sup>Phillips, plasticity, pp.186-90.

$$\sigma_{rr} = -\frac{2\sigma_y}{\sqrt{3}} \left[ \frac{-c^2 + \frac{1}{2}}{2b^2} + \frac{1}{(9H' + 4E)} \left\{ 4E \ln\left(\frac{c}{r}\right) + \frac{9H'}{2} \left( \frac{c^2}{r^2} + \frac{c^2}{a^2} - 1 \right) \right\} \right] .$$

$$\sigma_{\theta\theta} = -\frac{2\sigma_y}{\sqrt{3}} \left[ \frac{-c^2 + \frac{1}{2}}{2b^2} + \frac{1}{(9H' + 4E)} \left\{ 4E \left( \ln\left(\frac{c}{r}\right) - 1 \right) - 9H' \left( \frac{c^2}{r^2} + \frac{c^2}{a^2} + 1 \right) \right\} \right] .$$

(Plastic Region) VI.12

$$u_d = \frac{\sqrt{3}}{2} \frac{\sigma_y c^2}{Er} . \quad \text{VI.13}$$

$$P = \frac{2}{\sqrt{3}} \sigma_y \left[ \frac{1-c^2}{2} \frac{1}{2b^2} + \frac{1}{(9H' + 4E)} \left\{ 4E \ln\left(\frac{c}{a}\right) + \frac{9H'}{2} \left( \frac{c^2}{a^2} - 1 \right) \right\} \right] . \quad \text{VI.14}$$

In the equations (VI.2) thru (VI.14) we have,

$a$  = Inner radius,       $b$  = Outer radius,

$c$  = Yield radius,       $H'$  = Hardening parameter,

$r$  = Radius,       $u_d$  = Radial displacement,

$E$  = Young's modulus,       $\sigma_y$  = Yield stress,

$\sigma_{rr}$  = Radial stress,       $\sigma_{\theta\theta}$  = Tangential stress,

$\sigma_y^0$  = Uniaxial yield stress,  $P$  = Pressure,

and       $P_c$  = Critical pressure.

The output from the linear strain hardening program is compared in Table VI.3 for the elastic cylinder for stresses. Stresses show an excellent comparison with the results obtained from expressions (VI.3) and (VI.4).

For the case of a partly plastic cylinder, made up of a perfectly plastic material, the stress output from linear strain hardening program is compared in Table VI.4. Once the cylinder is partly plastic, the boundary of the

TABLE VI.3  
 COMPARISON OF LINEAR PROGRAM OUTPUT WITH CLOSED FORM SOLUTION  
 FOR ELASTIC THICK WALLED CYLINDER UNDER INTERNAL PRESSURE.

Element	Gauss Point	Radius (mm)	$\sigma_{rr}$		$\sigma_{\theta\theta}$	
			(Compressive)		Calculated	Program
			Values (Kg/mm <sup>2</sup> )	Output (Kg/mm <sup>2</sup> )	Values (Kg/mm <sup>2</sup> )	Output (Kg/mm <sup>2</sup> )
1	1	104.227	20.877	20.885	36.443	36.452
	3	115.774	15.444	15.437	31.011	31.004
4	1	124.227	12.391	12.394	27.958	27.961
	3	135.774	9.105	9.102	24.672	24.669
7	1	146.34	6.755	6.759	22.321	22.326
	3	163.66	3.84	3.836	19.407	19.403
10	1	176.34	2.229	2.231	17.795	17.797
	3	193.66	0.518	0.516	16.085	16.083

TABLE VI.4  
COMPARISON OF LINEAR PROGRAM OUTPUT WITH CLOSED FORM SOLUTION FOR PARTLY PLASTIC THICK WALLED CYLINDER OF PERFECTLY PLASTIC MATERIAL UNDER INTERNAL PRESSURE.

Element	Gauss Point	Estimated Radius (mm)	$\sigma_{rr}$ (Compressive)		$\sigma_{\theta\theta}$	
			Calculated Values (Kg/mm <sup>2</sup> )	Program Output (Kg/mm <sup>2</sup> )	Calculated Values (Kg/mm <sup>2</sup> )	Program Output (Kg/mm <sup>2</sup> )
1	1	104.227	39.353	39.354	25.310	25.237
	3	115.774	32.559	32.568	32.104	32.093
4	1	124.227	28.002	28.005	36.66	36.645
	3	135.774	22.255	22.268	42.408	42.269
7	1	146.34	17.409	17.372	47.254	46.976
	3	163.66	10.209	10.343	51.594	51.802
10	1	176.34	5.925	5.965	47.31	47.588
	3	193.66	1.377	1.380	42.761	43.002

plastic region,  $r = c$ , at pressure  $P$  is obtained from expression (VI.9) by trial and error method. Once again very close agreement is seen between the program output, and the calculated stress values using expressions (VI.7) and (VI.8) for a pressure  $P$  of  $42.03 \text{ Kg/mm}^2$ .

The stress output from the linear strain hardening program is compared in Table VI.5 for the case of a partly plastic cylinder of a linear strain hardening material. The boundary of the plastic region,  $r = c$ , is obtained from the expression (VI.14) by trial and error method, for pressure  $P$  acting inside the cylinder. The stresses show good agreement with the results obtained from expressions (VI.11) and (VI.12) for a pressure  $P$  of  $42.03 \text{ Kg/mm}^2$ .

In Table VI.6 a comparison is made of the radial displacement for the three different cases between the program output and the results obtained from expressions (VI.5), (VI.10) and (VI.13). Once again close agreement is obtained.

The assumption of linear strain hardening may not be adequate for certain situations. The modified program considers the nonlinear type of strain hardening material. If uniaxial test data are available at a discrete number of points, namely the stress and the corresponding total strains, the modified program represents the uniaxial stress / plastic strain relationship in a piecewise linear fashion. The program calculates the hardness array for the regions

TABLE VI.5  
 COMPARISON OF LINEAR PROGRAM OUTPUT WITH CLOSED FORM SOLUTION FOR PARTLY PLASTIC  
 THICK WALLED CYLINDER OF HARDNESS(H') 366.279 KG/MM<sup>2</sup> UNDER INTERNAL PRESSURE .

Element	Gauss Point	Estimated Radius (mm)	$\sigma_{rr}$ (Compressive)		$\sigma_{\theta\theta}$	
			Calculated Values	Program Output	Calculated Values	Program Output
			(Kg/mm <sup>2</sup> )	(Kg/mm <sup>2</sup> )	(Kg/mm <sup>2</sup> )	(Kg/mm <sup>2</sup> )
1	1	104.227	42.185	39.276	25.49	27.073
	3	115.774	35.131	32.338	31.51	33.472
4	1	124.227	30.455	27.708	35.605	37.753
	3	135.774	24.612	21.914	40.822	43.076
7	1	146.34	19.723	17.014	45.262	47.533
	3	163.66	9.674	10.039	48.889	50.355
10	1	176.34	5.615	5.797	44.83	46.249
	3	193.66	1.305	1.341	40.52	41.792

TABLE VI.6  
COMPARISON OF LINEAR PROGRAM OUTPUT WITH CLOSED FORM SOLUTION FOR RADIAL  
DISPLACEMENT FOR THICK WALLED CYLINDER UNDER INTERNAL PRESSURE.

Nodal Point	Radius (mm)	Radial Displacement <sup>a</sup> (mm)					
		Elastic Case		Partly Plastic & Perfect Plasticity		Partly Plastic & $H' = 366.279 \text{ Kg/mm}^2$	
		Calculated Values	Program Output	Calculated Values	Program Output	Calculated Values	Program Output
1	100	0.222	0.212	0.591	0.616	0.560	0.596
9	110	0.202	0.196	0.537	0.556	0.509	0.53
14	120	0.185	0.184	0.493	0.51	0.467	0.494
21	130	0.171	0.173	0.455	0.473	0.431	0.459
29	140	0.159	0.165	0.422	0.445	0.400	0.432
30	155	0.143	0.154	0.381	0.413	0.361	0.401
37	170	0.131	0.146	0.348	0.391	0.33	0.38
43	185	0.12	0.14	0.32	0.374	0.303	0.363
51	200	0.111	0.135	0.296	0.361	0.280	0.351

<sup>a</sup>Evaluated for a Pressure of  $23.35 \text{ Kg/mm}^2$  for the elastic case and  $42.03 \text{ Kg/mm}^2$  for Partly Plastic cases.

between uniaxial test points as the slope of uniaxial stress / plastic strain. Instantaneous yield stress  $\sigma_y$  is then calculated as:

$$\sigma_y = \sigma_y^0 + H' d\epsilon_p , \quad VI.15$$

where

$\sigma_y^0$  = Uniaxial yield stress,

$H'$  = Hardness value depending on the total plastic strain at  $(r-1)^{th}$  iteration,

and  $d\epsilon_p$  = Increase in plastic strain at  $r^{th}$  iteration.

The accuracy of the nonlinear strain hardening program is established by comparing the results between linear and nonlinear programs, for the classical plane strain problem of a thick walled cylinder under internal pressure, for which linear program gives excellent results for stresses and displacements. For comparison purposes, two cases of uniaxial test data are prepared for the nonlinear program so as to have,

1. Perfect Plasticity ( $H' = 0$ ),
2. A Fixed Hardness Value ( $H' = 366.279 \text{ Kg} / \text{mm}^2$ ).

Both the above cases are also run on the linear program.

Stress output from both programs at Gauss point-1 of element 1 are compared in Fig. VI.5 for different levels of loading for both cases. Results are in very good agreement.

Effective plastic strain output from linear and nonlinear programs at element 1, Gauss point-1 are

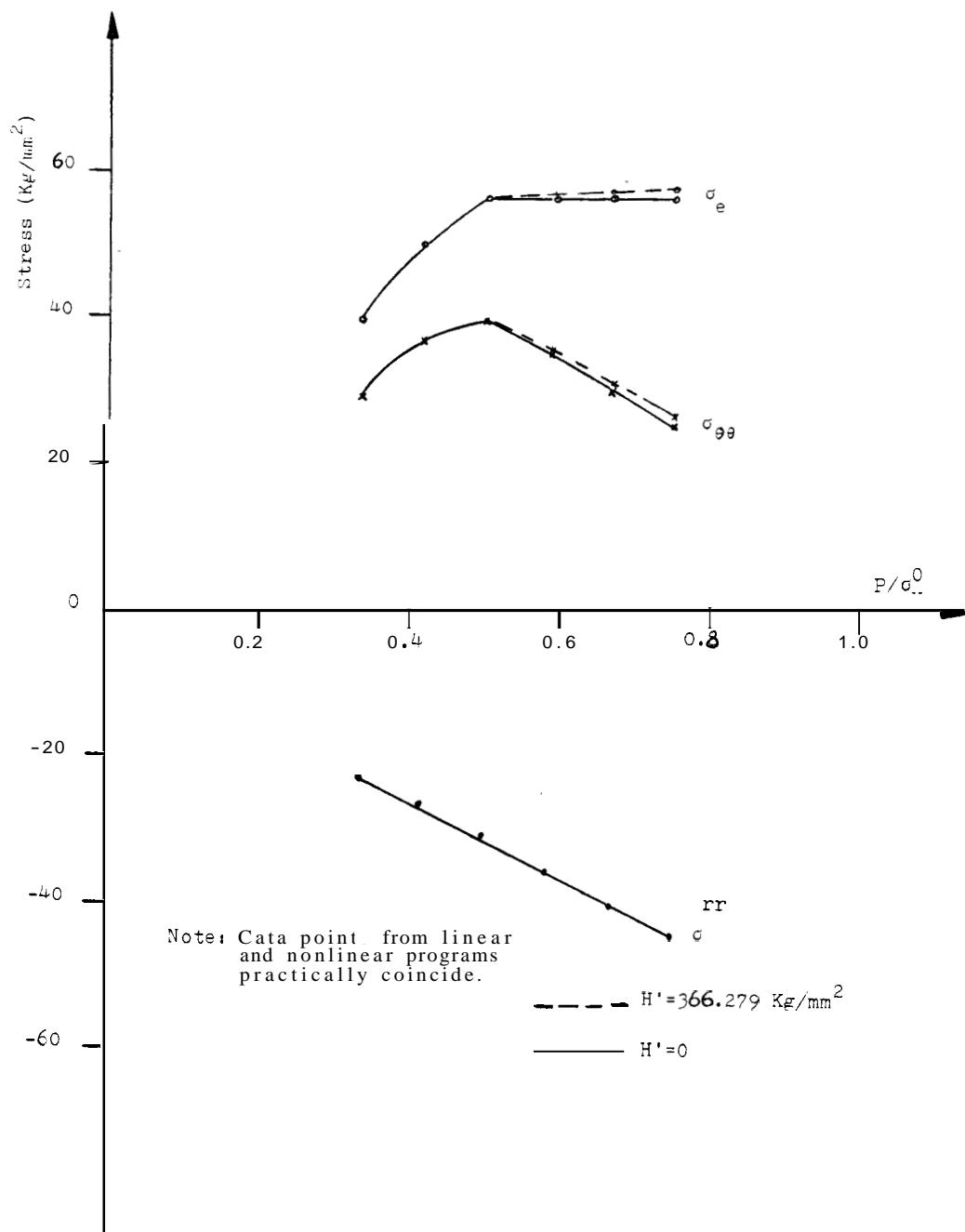


Fig. VI.5 Comparison of Linear and Nonlinear Program Outputs for Stresses for Thick Walled Cylinder Under Internal Pressure.

compared in Fig. VI.6 for different levels of loading for both cases. Once again results are in excellent agreement.

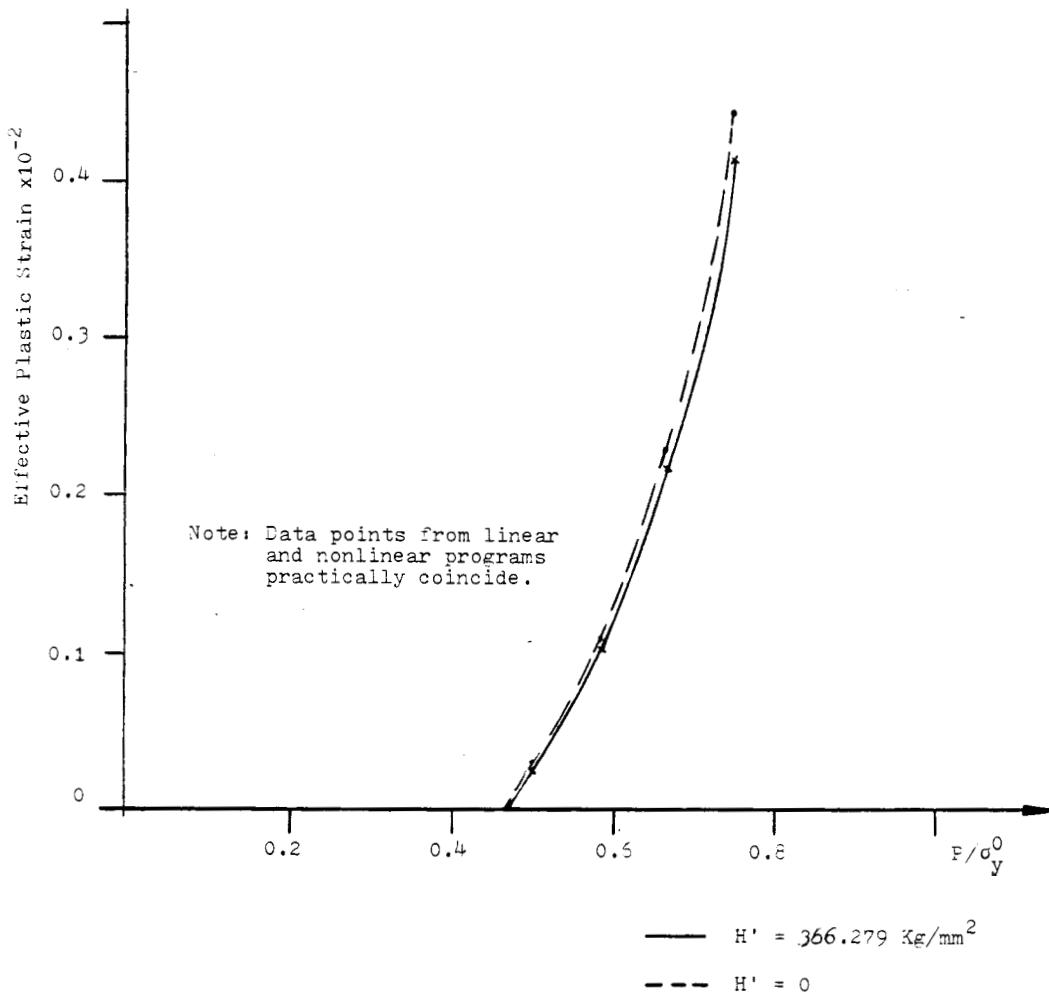


Fig. VI.6 Comparison of Linear and Non-linear Program Outputs for Effective Plastic Strains for Thick Walled Cylinder Under Internal Pressure.

In each of the above studies, a tolerance (II.7) of 1% was considered for convergence testing. From the results obtained it appears that both the linear and nonlinear programs are reliable in predicting elasto-plastic stresses, displacements, and effective plastic strain for plane stress / plane strain problems.

## CHAPTER VII

### SOLUTION OF SOME TYPICAL PROBLEMS AND RESULTS

In this chapter some typical elasto-plastic problems of practical interest are solved utilizing the linear and nonlinear programs.

#### Compact Tension (CT) Fracture Specimen

The first problem of a CT specimen is of great interest in Fracture Mechanics analysis. The specimen is used to determine the fracture toughness of the material, which requires an accurate determination of the stress and strain field near the crack tip. The geometry of the CT fracture specimen is given in Fig. VII.1. This problem is analysed using one half of the specimen with forty five quadratic elements and one hundred and sixty five nodes. While modeling the specimen, the bolt hole across which the load is applied is ignored and the applied load is considered as a uniform pressure across the bolt hub. To accurately model the crack tip behaviour more elements are used near the crack tip. The tangent stiffness method with two point integration was employed. In view of considerable computing time involved in such an analysis, after some trial and error, a tolerance (II.7) of 6% was chosen. The problem was analysed as a plane strain problem. The load vs load-line

displacement graph is plotted in Fig. VII.2. The specimen was analysed using both linear and nonlinear programs. A hardness value of  $138.484 \text{ Kgf/mm}^2$  was used in the linear program. In the nonlinear program the range of hardness was between  $51.08$  and  $731.51 \text{ Kgf/mm}^2$ . The load vs load-line displacement curve shows no appreciable difference between the linear and nonlinear cases. Total CPU time used in the analysis was about 56 seconds, about the same for both linear and nonlinear programs. The load was applied in eight steps. The spread of plastic zone is shown in Fig.

### VII.3

At present it is difficult to judge the accuracy of the numerical solutions obtained for the elasto-plastic crack problems because of the absence of exact solutions. Indeed the elasto-plastic analysis of cracked bodies by the finite element method must be performed with sufficient care to maintain a balance between solution accuracy and computational time. The programs can be used with confidence to determine stresses, displacements, and effective plastic strains.

### Fully Plastic Thick Walled Cylinder

The second problem is an extension of the classical plane strain problem of thick walled cylinder subjected to high enough internal pressure so that the entire cylinder is plastic. The engineering applications of such thick

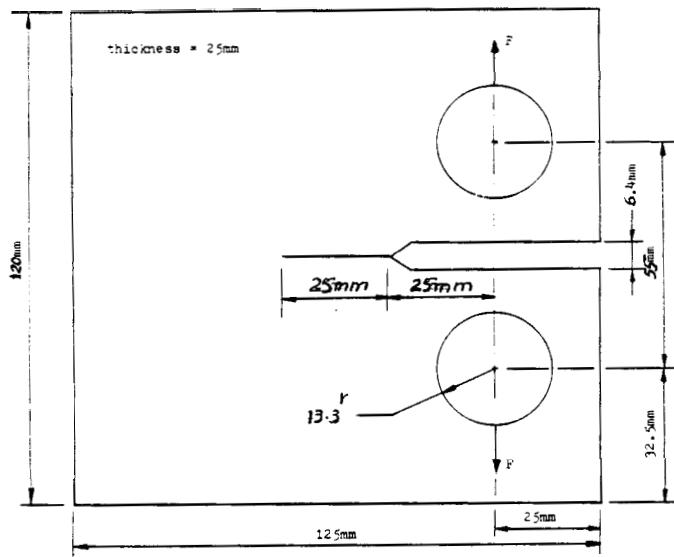


Fig. VII.1 Geometry of Compact Tension (CT) Specimen.

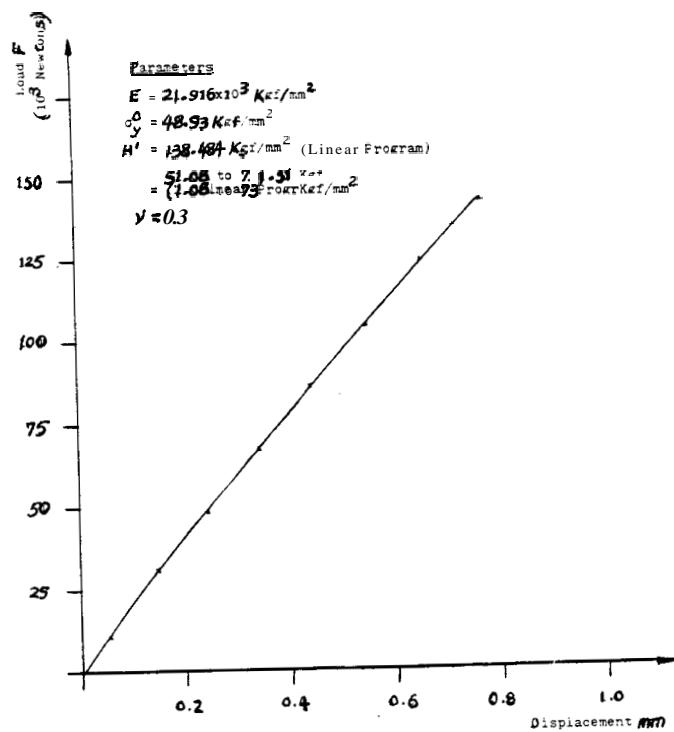


Fig. VII.2 Load Vs Load  
Line Displacement Graph for CT Specimen.

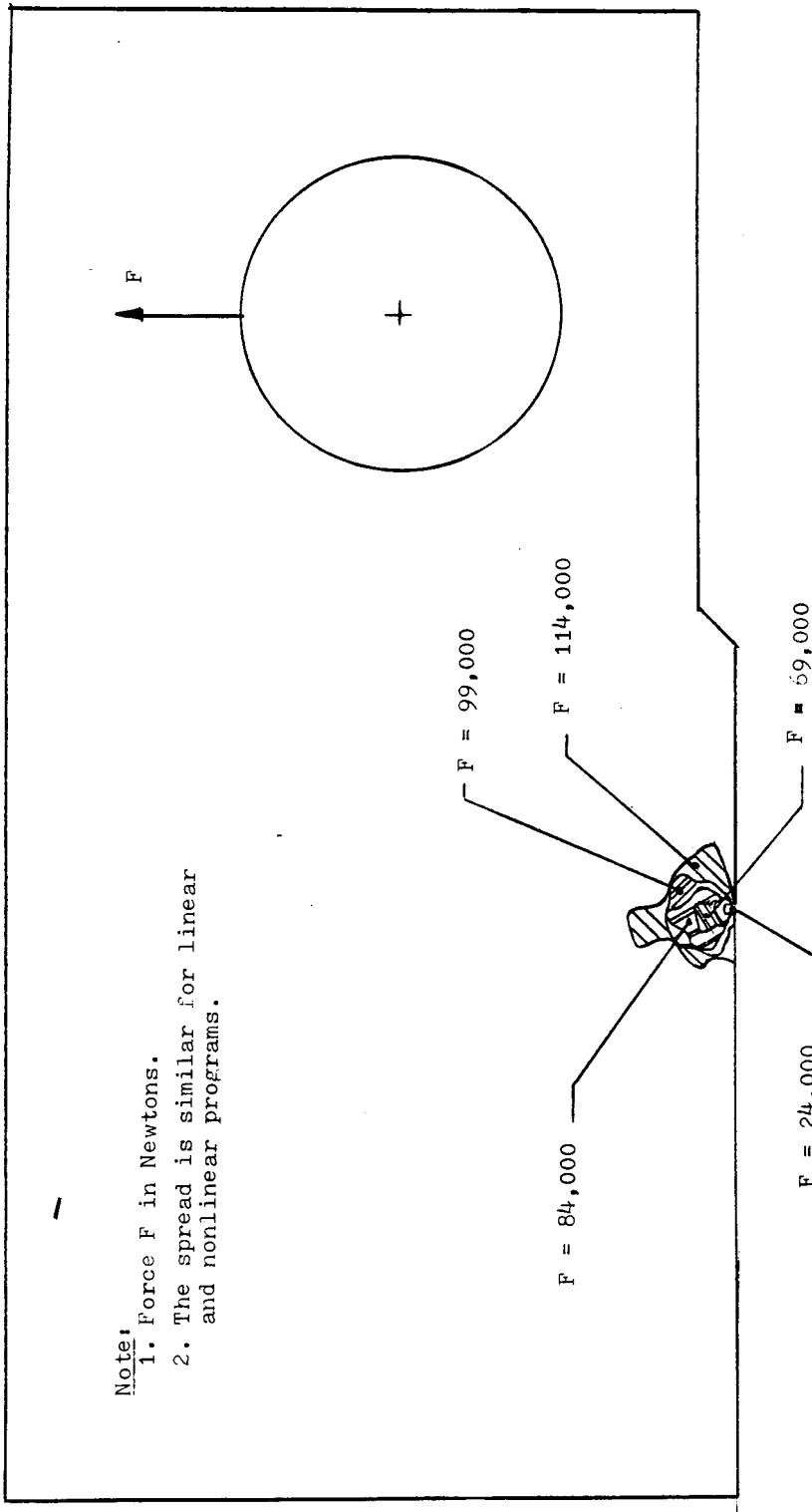


Fig. VII.3 Spread of Plastic Zones for CT Specimen.

walled pressure vessels are too many to list here. The stresses and the critical pressure to maintain the yielding are obtained from the equations<sup>8</sup>:

$$\sigma_{rr} = -2 \frac{\sigma_y^0}{\sqrt{3}} \ln\left(\frac{b}{r}\right) ,$$

$$\sigma_{\theta\theta} = 2 \frac{\sigma_y^0}{\sqrt{3}} \left[ 1 - \ln\left(\frac{b}{r}\right) \right], \quad \text{VII.1}$$

and  $P_c = 2 \frac{\sigma_y^0}{\sqrt{3}} \ln\left(\frac{b}{a}\right) , \quad \text{VII.2}$

where,

$a$  = inner radius,  $b$  = outer radius,

$r$  = radius at the point, and  $\sigma_y^0$  = yield stress.

For the thick walled cylinder considered in Chapter VI, the expression (VII.2) yields a value of  $44.82 \text{ Kg/mm}^2$  for  $P_c$ , for a perfectly plastic material.

The problem was analysed at a pressure of  $46.7 \text{ Kg/mm}^2$  for a linear as well as a nonlinear type of strain hardening material. The hardness value of  $366.279 \text{ Kg/mm}^2$  was input in the linear program. In the nonlinear program hardness values ranged between  $188.891 \text{ Kg/mm}^2$  and  $377.316 \text{ Kg/mm}^2$ . The stress output from the programs are plotted in Fig. VII.4 and compared with the corresponding values calculated from expression (VII.1).

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<sup>8</sup>Nadai, Plasticity, p. 188.

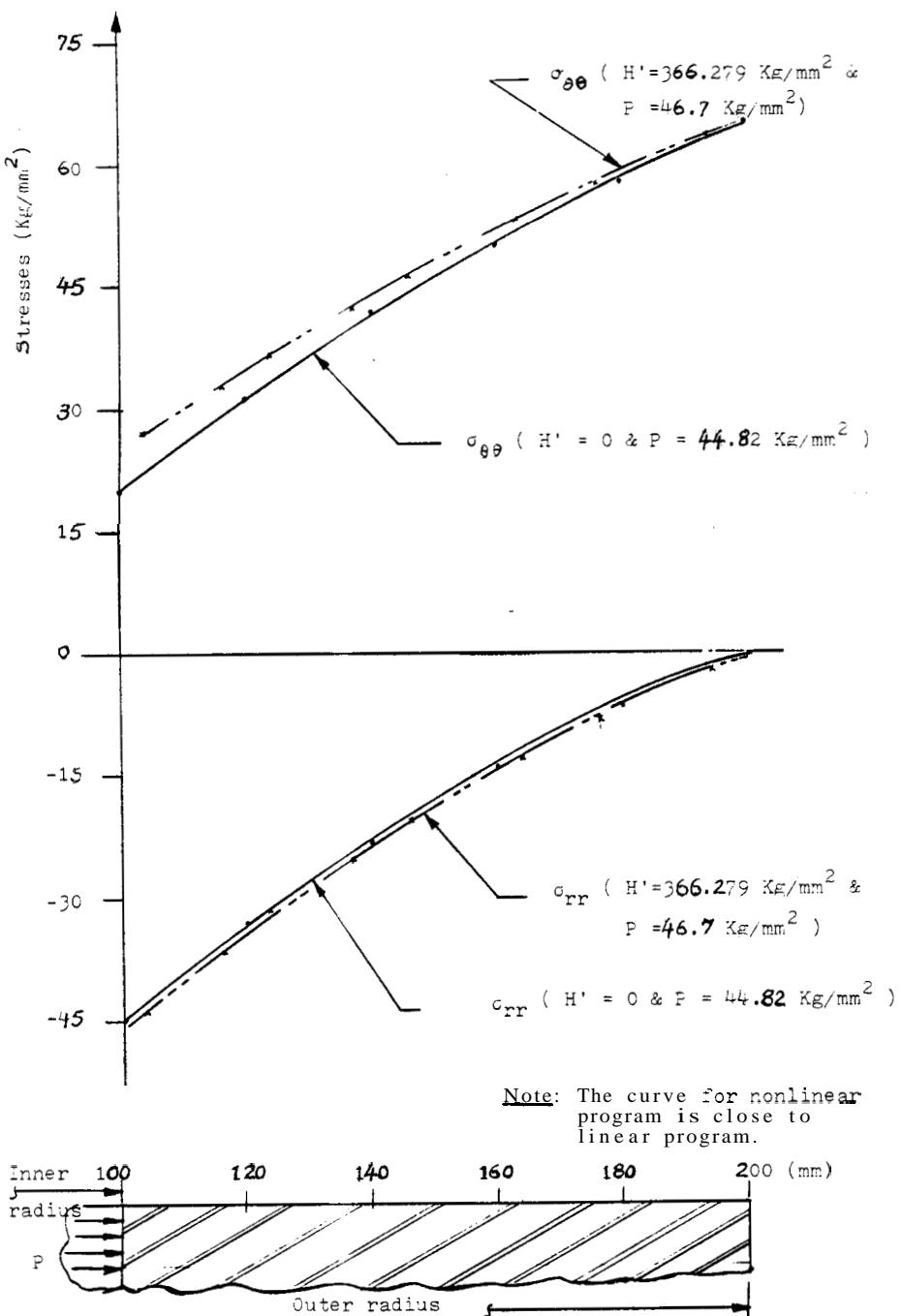


Fig. VII.4 Fully Plastic Cylinder-  
Comparison of Stresses for Perfectly Plastic  
Material and Linear Strain Hardening Material.

The resulting  $\sigma_{rr}$ ,  $\sigma_{\theta\theta}$  values are higher for a strain hardening type of material as was expected; however the differences in  $\sigma_{rr}$ , and  $\sigma_{\theta\theta}$  values between the program output and the closed form solutions of (VII.1) are small for a perfectly plastic material. It may indeed be worthwhile for such fully plastic cylinder analysis to limit the analysis to relatively easy perfectly plastic type of material, for a large number of noncritical applications, to reduce computational time and cost.

### Perforated Tension Strip

The third problem is the plane stress problem of a perforated tension strip. A perfectly plastic type of material is chosen for the strip and the strip itself is a 12" x 12" square plate. The perforations are small circular holes one inch in diameter. The problem is analysed to study the effect of stress concentrations and the collapse load as the number of perforations (holes) are increased from one to two and to three as explained below.

### Infinite Plate With A Single Circular Hole

The problem under this case is an infinite plate with a single circular hole as perforation in the middle and subjected to uniform tension. This problem is analysed with forty quadratic elements and one hundred and forty seven nodes for one quarter of the plate with the help of the linear program. The spread of plastic zone at different

levels of loading is shown in Fig. VII.5. A 3.0% convergence tolerance (II.7) was set and it took a total CPU time of approximately 56 seconds to perform the analysis. It is seen from the enlarged scale drawing of spread of plastic zone, Fig. VII.6, that as the strip tension  $\sigma$  increases, yielding spreads and very soon tends to progress along two comparatively narrow strips symmetrically situated with respect to the axis of tension and at an angle of about  $45^{\circ}$  with the direction of tension. This has, of course, been confirmed by experiments. The stress distribution in a tension or compression member in the form of a wide plate containing a small cylindrical hole is well known in the case of an elastic material and the stresses are given by,

$$\sigma_{rr} = \frac{\sigma}{2} \left[ 1 - \frac{a^2}{r^2} + \left( 1 - 4 \frac{a^2}{r^2} + 3 \frac{a^4}{r^4} \right) \cos(2\theta) \right],$$

$$\sigma_{\theta\theta} = \frac{\sigma}{2} \left[ 1 + \frac{a^2}{r^2} - \left( 1 + 3 \frac{a^4}{r^4} \right) \cos(2\theta) \right], \quad \text{VII.3}$$

where

$\sigma$  = applied tension,  $a$  = radius of the hole,

and

$r, \theta$  = polar coordinates of the point. According to this expression the first yielding is expected to start at the two points situated on the boundary of the hole on a diameter perpendicular to the direction of tension, and at a value of  $\sigma$  equal to one third of yield stress.

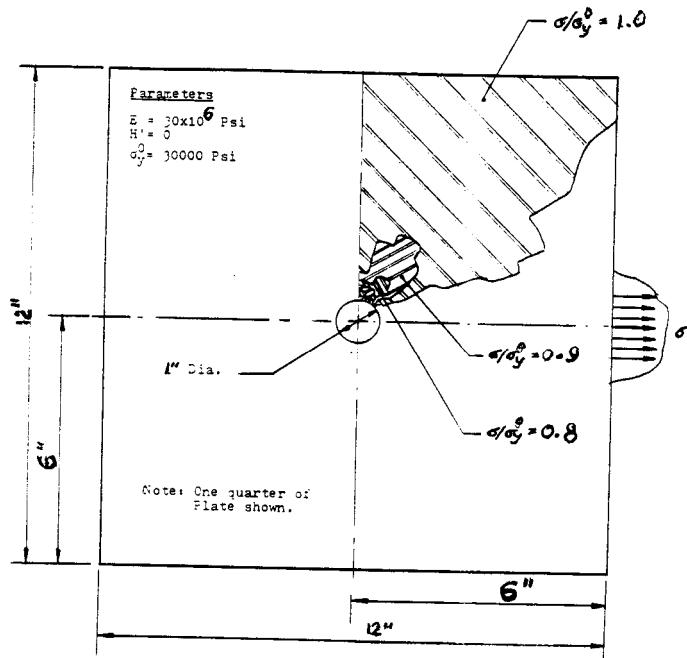
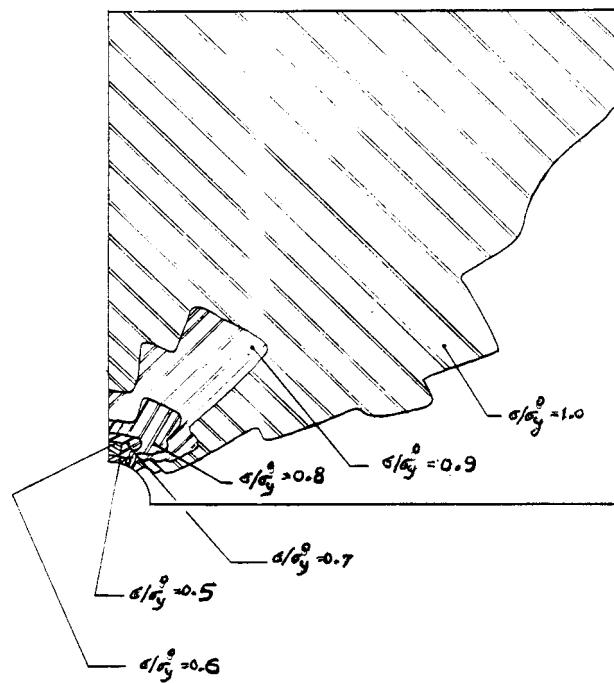


Fig. VII.5 Spread of Plastic Zones at Different Levels of Loading for an Infinite Plate with a Single Circular Hole .



Pig. VII.6 Enlarged Scale Drawing of Spread of Plastic Zone for an Infinite Plate with a Single Circular Hole .

In numerical procedures the collapse condition is deemed to have occurred if the iterative analysis failed to converge for an incremental load. As expected the collapse load for this case is found to be the uniaxial yield stress.

### Infinite Plate With Two(2) Circular Holes

As this is an extension of the previous case, all problem parameters are kept the same as for the previous case except the location of holes. One quarter of the plate was modeled using twenty six quadratic elements and one hundred and one nodes in this analysis. A 3.0 % convergence tolerance (11.7) was set and it took a total CPU time of about 47 seconds to complete the analysis.

The spread of plastic zones at different  $\sigma/\sigma_Y^0$  values of loading is shown in Fig. VII.7. It would appear from the program results and the trial runs that the collapse load  $\sigma$  for this case would be  $0.95 \sigma_Y^0$ , where  $\sigma_Y^0$  is the uniaxial yield stress,

### Infinite Plate With Three(3) Circular Holes

As this is also an extension of the previous two cases, all problem parameters are kept the same as before except the location of holes. One quarter of the plate was modeled using forty-one quadratic elements and one hundred and fifty-six nodes. As in previous cases 3.0 % convergence tolerance (II.7) was set and it took a total CPU time of

approximately 81 seconds to complete the analysis.

The spread of plastic zones at different levels of loading is shown in Fig. VII.8. The collapse load of this case is determined to be  $0.85 \sigma_Y^0$ , where  $\sigma_Y^0$  is the uniaxial yield stress.

The stress concentration factor  $k_{\sigma_\theta}$  for all the cases is defined as:

$$k_{\sigma_\theta} = \frac{\text{Maximum value of } \sigma_{\theta\theta}}{\sigma} \quad \text{VII.4}$$

Maximum values of tangential stresses and the stress concentration factors for these three cases are tabulated in Table VII.1. The values of  $\sigma_{\theta\theta}$  listed in Table VII.1 are the maximum values chosen from the program output at that level of loading.

In the elastic range of loading for the plate with a single circular hole  $\sigma_{\theta\theta}$ , and  $k_{\sigma_\theta}$  can be evaluated from the expressions (VII.3) and (VII.4). At  $\sigma/\sigma_Y^0$  value of 0.25, when the plasticity has not set in, the calculated  $\sigma_{\theta\theta}$  and  $k_{\sigma_\theta}$  values of 17.5225 Ksi and 2.336 compare very well with the program output of 18.5934 Ksi for  $\sigma_{\theta\theta}$  and 2.47912 for  $k_{\sigma_\theta}$  for a Gauss point with  $r = 0.55253$  and  $\theta = 80.53^\circ$ . It should however be noted that the accuracy of the finite element solution can further be improved by placing more elements at the critical locations. In all the cases as the applied tension increases there is more plasticity and the stress concentration factor decreases.

It would appear logical from elementary considerations to

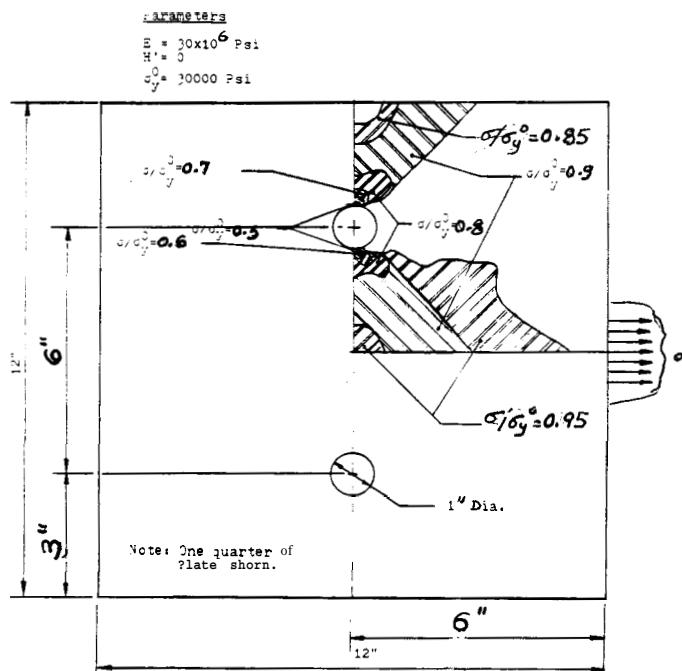


Fig. VII.7 Spread of Plastic Zones at Different Levels of Loading for an Infinite Plate with Two Circular Holes.

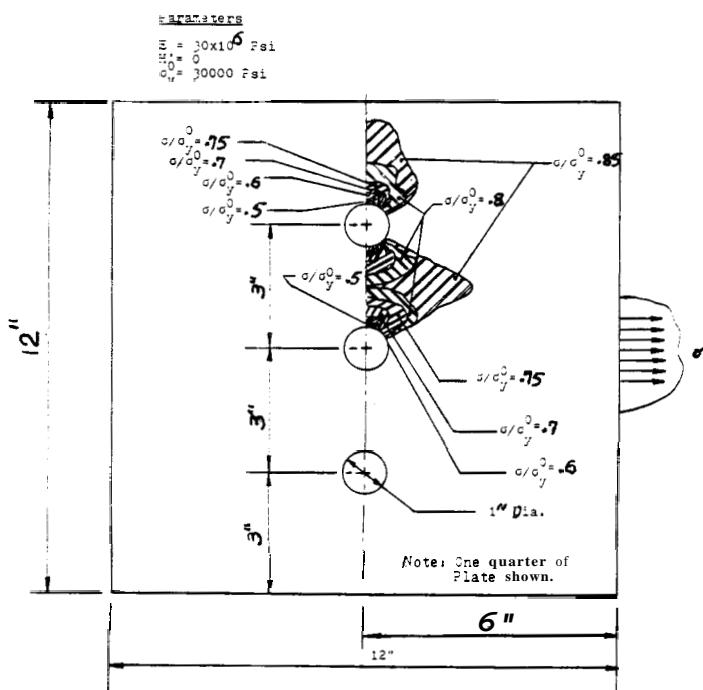


Fig. VII.8 Spread of Plastic Zones at Different Levels of Loading for an Infinite Plate with Three Circular Holes.

TABLE VII.1  
 MAXIMUM VALUES OF TANGENTIAL STRESSES AND STRESS  
 CONCENTRATION FACTORS FOR A PERFORATED TENSION STRIP.

$\frac{\sigma}{\sigma_y}$	Infinite Plate With A Single Circular Hole		Infinite Plate With Two (2) Circular Holes		Infinite Plate With Three (3) Circular Holes	
	$\sigma_{\theta\theta}$ (Ksi)	$k_{\sigma_{\theta\theta}}$	$\sigma_{\theta\theta}$ (Ksi)	$k_{\sigma_{\theta\theta}}$	$\sigma_{\theta\theta}$	$k_{\sigma_{\theta\theta}}$
0.25	18.5934	2.479	18.384	2.451	19.3	2.573
0.50	32.445	2.163	32.327	2.155	34.42	2.295
0.60	34.905	1.939	35.058	1.948	35.91	1.995
0.70	36.526	1.739	36.296	1.728	38.53	1.835
0.75	-	-	-	-	39.68	1.764
0.80	37.51	1.563	37.529	1.564	41.39	1.725
0.85	-	-	-	-	42.40	1.663
0.90	40.038	1.483	39.274	1.455		
1.0	46.926	1.564	45.035	1.58		

expect a drop in the collapse load of tension strip proportional to the loss of strip surface area as the number of holes increase. The collapse load came down about 5% and 15% respectively for the tension strip with two and three holes, while the loss of strip surface area due to increased number of holes was 8.3% and 16.67% respectively. While the elastic analysis predicts an increased stress concentration factor, and therefore a conservative design, the elasto-plastic analysis would enormously help in furthering the understanding of stress concentration factors, stresses and collapse loads after the onset of plasticity and thus promote the better use of metals with aptly chosen factors of safety in machine design. For all the above cases of study, the displacement values at center line of strip along the loading direction are plotted in Big. VII.9 for different levels of loading. Such a displacement graph would greatly facilitate in accurately predicting the collapse load, as well as help in confining the design area to the left of the kink.

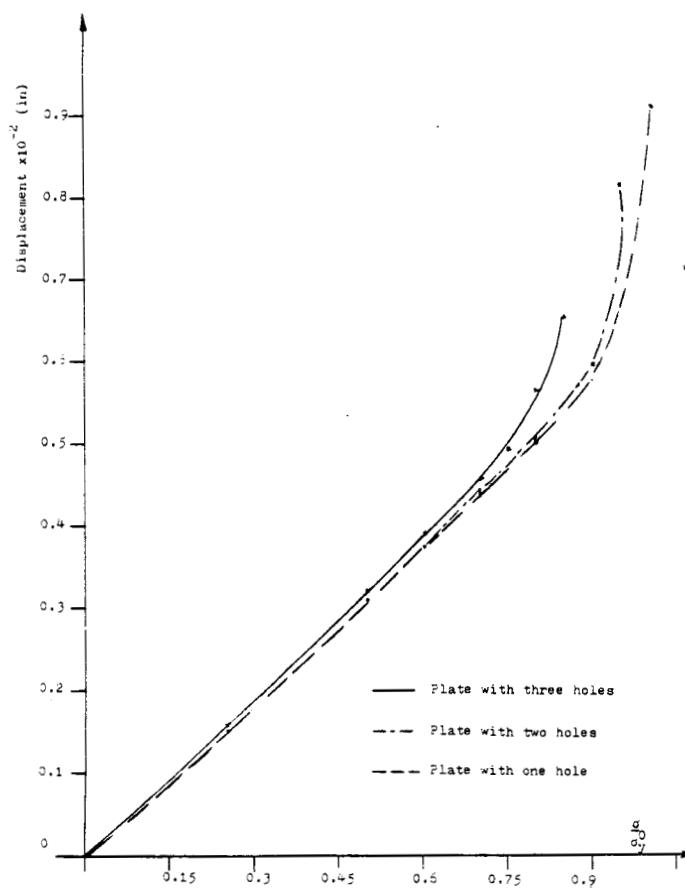


Fig. VII.9 Displacement Values at Different Levels of Loading for a Perforated Tension Strip.

## CHAPTER VIII

### CONCLUSION

Nonlinear Finite Element analysis is a powerful tool for solving engineering problems in which plasticity plays a dominant part. Appendix C contains a Finite Element Program for linear strain hardening material and Appendix D includes the modifications required for a complete Finite Element Program for nonlinear type of strain hardening materials. These programs are capable of solving two dimensional Plane Stress / Plane Strain / Axisymmetric Problems with a material only nonlinearity with a measure of confidence.

Finite Element formulation procedures and the essential Mathematical Theory of Plasticity are presented in Chapters I thru V.

The accuracy of the programs is established in Chapter VI for metal plasticity, by comparing the program output for two typical Elasto-Plastic Test Problems. The first problem is the plane stress problem of Elasto-Plastic Stress and Strain Concentration Factors at a Circular Hole in a Uniformly Stressed Infinite Plate. The second problem is the classical plane strain problem of a Thick Walled Cylinder Subjected to Internal Pressure, when the cylinder is elastic or partly plastic. The program outputs are in close agreement with theoretical predictions.

A small selection of elasto-plastic problems of practical interest have been solved in Chapter VII. The first problem solved is a CT Fracture Test Specimen. The second problem is an extension of the plane strain problem of Fully Plastic Thick Walled Cylinder Under Internal Pressure for a linear and nonlinear type of strain hardening material. The third problem solved is the plane stress problem of a Perforated Tension Strip, when the perforations are gradually increased from one to two to three.

The programs are comprehensive extending plasticity concepts to two types of metal plastic yield criteria, namely Tresca and Von Mises as well as potential surfaces which are used in rocks, concretes and soils. These programs have not been tested on nonmetals. Various iterative procedures ranging from the simple Initial Stress Method to the Tangential Stiffness Method as well as a combination of both methods have been incorporated in the same program. The nonlinear program can be used with ease if uniaxial test data are available for stress / strains at discrete number of test points,

Although the programs are effective the user must understand the problem well enough to make a Finite Element Model and to choose the load steps and convergence tolerance for an incremental analysis. It would be wise to do an Elastic Analysis first and then proceed to Elasto-Plastic Analysis with a large enough convergence tolerance of the order of 5-6%. Even then several analyses may be required

for the same problem to get a satisfactory result. Since nonlinear analysis requires more computer time, a balance is to be struck between the desired accuracy and the computing costs. It would be desirable to start with small number of load increments and less number of iterations to know the order of total CPU time required. In the sample analyses conducted in Chapters VI and VII, generally total CPU time has been restricted to a maximum of approximately sixty(60) seconds for one complete nonlinear analysis. A nonlinear analysis may fail to converge, in spite of a good program, because of a bug in the data, numerical error, greater nonlinearity than what the program can accomodate, or a prescribed load greater than the structure's collapse load.

## APPENDIX A

### Instructions for Preparing Input Data for Linear Strain Hardening Program Master

**INSTRUCTIONS FOR PREPARING INPUT DATA**  
**FOR LINEAR STRAIN HARDENING PROGRAM MASTER**

**I. CARD SET 1 TITLE CARD(18A4) - One card.**

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-72	--	Title of the problem.

**II. CARD SET 2 CONTROL CARD(11I5) - One card.**

1-5	NPOIN	Total number of nodal points.
6-10	NELEM	Total number of elements.
11-15	NVFIX	Total number of boundary points where one or more degrees of freedom are restrained.
16-20	NTYPE	Parameter defining the problem: 1-Plane stress, 2-Plane strain, 3-Axisymmetry.
21-25	NNODE	Number of nodes per element: 4-Linear quadrilateral element, 8-Quadratic serendipity element, 9-Quadratic Lagrangian element.
26-30	NMATS	Total number of different materials.
31-35	NGAUS	Order of numerical integration: 2-Two point Gauss quadrature rule 3-Three point Gauss quadrature rule.
36-40	NALGO	Nonlinear solution parameter: 1-Initial stiffness method. 2-Tangential stiffness method. 3-Combined algorithm, wherein element stiffnesses are recalculated for the first iteration of each load increment only. 4-Combined algorithm, wherein element stiffnesses are recalculated for the second iteration of each load increment only.
41-45	NCRIT	Yield criterion parameter: 1-Tresca. 2-Von Mises. 3-Mohr-Coulomb. 4-Drucker Prager.
46-50	NINCS	Number of increments in which the total loading is to be applied.
51-55	NSTRE	Number of independent stress components at a point: 3-Plane stress / Plane strain, 4-Axisymmetry.

III. CARD SET 3 ELEMENT CARDS(11I5) - One card for each element. Total NELEM number of cards.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	NUMEL	Element number.
6-10	MATNO(NUMEL)	Material property number.
11-15	LNODS(NUMEL,1)	1st nodal connection number.
16-20	LNODS(NUMEL,2)	2nd nodal connection number.

51-55      LNODS(NUMEL,9)      9th nodal connection number.

Notes:

- 1.Columns 31-55 remain blank for linear 4-noded elements.
- 2.Columns 51-55 remain blank for 8-noded elements.
- 3.The nodal connection number must be listed in an anticlockwise sequence starting from any corner node.

IV. CARD SET 4 NODE CARDS(I5,2F10.5) - One card for each node whose coordinates must be input.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	IPOIN	Nodal point number.
6-15	COORD(IPOIN,1)	x(or r)coordinate of the node.
16-25	COORD(IPOIN,2)	y(or z)coordinate of the node.

Notes:

- 1.The total number of cards in this set may differ from NPOIN input in card set 2, since for quadratic elements whose sides are linear, intermediate nodal coordinates may be interpolated from corner nodes automatically.
- 2.For Lagrangian elements the coordinates of the 9th (central) node are never input.
- 3.The coordinates of the highest numbered node must be input regardless of whether it is a midside node or not.

V. CARD SET 5 RESTRAINED NODE CARDS(1X,14,5X,I5,5X,2F10.5)- One card for each restrained node. Total of NVFIX cards. NVFIX is input in card set 2.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
2-5	NOFIX(IVFIX)	Restrained node number.
11-15	IFPRE	Restraint code: 01-Nodal displacement restricted to x(or r) direction only. 10-Nodal displacement restricted to y(or z) direction only.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
21-30	PRESC(IVFIX,1)	11-Nodal displacement restrained in both coordinate directions.
31-40	PRESC(IVFIX,2)	Prescribed value of x(or r) component of nodal displacement. Prescribed value of y(or z) component of nodal displacement.

V I. CARD SET 6 MATERIAL CARDS  
CONTROL CARD(I5) - One card.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	NUMAT	Material identification number.
		PROPERTIES CARDS(7F10.5) - One card for each different material.
1-10	PROPS(NUMAT,1)	Young's modulus, E.
11-20	PROPS(NUMAT,2)	Poisson's ratio, v.
21-30	PROPS(NUMAT,3)	Material thickness, t. (leave blank for plane strain and axisymmetric problems; note also that for plane stress problem loading is for unit thickness.)
31-40	PROPS(NUMAT,4)	Mass density, ρ.
41-50	PROPS(NUMAT,5)	Uniaxial yield stress, σ <sup>0</sup> . (or cohesion factor for Y Mohr-Coulomb or Drucker-Prager materials)
51-60	PROPS(NUMAT,6)	Strain hardening parameter, H'.
61-70	PROPS(NUMAT,7)	Friction angle in degrees for Mohr-Coulomb and Drucker-Prager materials only.

Note: This card set to be repeated for each different material. Total of NMATS card sets. NMATS input in card set 2.

VII.CARD SET 7 LOAD CASE TITLE CARD(18A4) - One card.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-72	--	Title of the load case.

VIII.CARD SET 8 LOAD CONTROL CARD(3I5) - One card.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	IPLOD	Applied concentrated load control parameter:

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
6-10	IGRAV	0-No concentrated loads. 1-Concentrated loads applied. Gravity loading control parameter: 0-No gravity loading. 1-Gravity loads to be input.
11-15	IEDGE	Distributed edge loading control parameter 0-No distributed edge loads. 1-Distributed edge loads are to be input.

IX. CARD SET 9 APPLIED LOAD CARDS(15,2F10.3) - One card for each loaded nodal point.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	LODPT	Node number.
6-15	POINT(1)	Load component in x(or r) direction.
16-25	POINT(2)	Load component in y(or z) direction.

Notes:

- 1.The last card should be that for the highest numbered node whether it is loaded or not.
- 2.For axisymmetry problems the loads input should be the total loading on the circumferential ring passing through the nodal point concerned.
- 3.If IPLOD =0 in card set 8 omit this set.

X. CARD SET 10 GRAVITY LOADING CARD(2F10.3) - One card.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-10	THETA	Angle of gravity axis measured from the positive y-axis. See Fig. 1.3.
11-20	GRAVY	Gravity constant, specified as a multiple of the gravitational acceleration g.

Note: If IGRAV =0 in card set 8 omit this set.

XI. CARD SET 11 DISTRIBUTED EDGE LOAD CARDS CONTROL CARD(15) - One card.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	NEDGE	Number of element edges on which distributed loads are to be applied.

ELEMENT FACE TOPOLOGY CARD(415)

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	NEASS	The element number with which the edge is associated.
6-10	NOPRS(1)	List of nodal points in an anticlockwise sequence of the nodes of the element on which the distributed loading acts.
11-15	NOPRS(2)	
16-20	NOPRS(3)	

Note: For linear 4-noded element the columns remain blank.

#### DISTRIBUTED LOAD CARDS (6F10.3)

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-10	PRESS(1,1)	Value of normal component of distributed load at node NOPRS(1).
11-20	PRESS(1,2)	Value of tangential component of distributed load at node NOPRS(1).
21-30	PRESS(2,1)	Value of normal component of distributed load at node NOPRS(2).
31-40	PRESS(2,2)	Value of tangential component of distributed load at node NOPRS(2).
41-50	PRESS(3,1)	Value of normal component of distributed load at node NOPRS(3).
51-60	PRESS(3,2)	Value of tangential component of distributed load at node NOPRS(3).

#### Notes:

1. For 4-noded elements columns 41-60 remain blank.
2. Element face topology card and distributed load cards must be repeated for every element edge on which a distributed load acts. The element edges can be considered in any order.
3. If IEDGE = 0 in card set 8 omit this card set.

#### XII.CARD SET 12 LOAD INCREMENT CONTROL CARDS (2F10.5,3I5)-

One card for each load increment. Total of NINCS cards.  
NINCS input in card set 2.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-10	FACT0	Applied load factor for this increment specified as a factor of the loading input in card sets 8 to 11.
11-20	TOLER	Convergence tolerance factor.
21-25	MITER	Maximum number of iterations allowed for the load increment.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
26-30	NOUP(1)	Output control parameter after 1st iteration; 0-No output. 1-Output displacements, 2-Output displacements and reactions. 3-Output displacements, reactions and stresses.
31-35	NOUP(2)	Output control parameter for converged results: 0-No output. 1-Output displacements. 2-Output displacements and reactions. 3-Output displacements, reactions and stresses.

Note: The applied loading factors are cumulative. If FACT0 is specified as 0.2,0.3,0.4 for the first three load increments, then the total load during the third increment is 0.9 times the load input in card sets 8 to 11.

## APPENDIX B

### Instructions for Preparing Input Data for Nonlinear Strain Hardening Program Master2

**INSTRUCTIONS FOR PREPARING INPUT DATA FOR  
NONLINEAR STRAIN HARDENING PROGRAM MSTER2**

**I. CARD SETS 1 THRU 5** - Same as the card sets 1 thru 5 presented in Appendix A.

**II. CARD SET 6 MATERIAL CARDS**  
CONTROL CARD(I5) - One card.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-5	NUMAT	Material identification number.

PROPERTIES CARDS(6F10.5) - One card for each different material.

1-10	PROPS(NUMAT,1)	Young's modulus, E.
11-20	PROPS(NUMAT,2)	Poisson's ratio, v.
21-30	PROPS(NUMAT,3)	Material thickness, t. (leave blank for plane strain and axisymmetric problems; note also that for plane stress problem loading is for unit thickness.)
31-40	PROPS(NUMAT,4)	Mass density, p.
41-50	PROPS(NUMAT,5)	Uniaxial yield stress, $\sigma^0$ (or cohesion factor for Y Mohr-Coulomb or Drucker-Prager materials).
51-60	PROPS(NUMAT,6)	Friction angle in degrees for Mohr-Coulomb and Drucker-Prager materials only.

Note: This card set to be repeated for each different material. Total of NMATS card sets. NMATS input in card set 2.

**III.CARD SET 7 UNIAXIAL TEST DATA**  
CONTROL CARD(5X,I5)-One card.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
6-10	NUMAT	Material identification number.

NUMBER OF TEST DATA POINTS(5X,I5)-One card.

6-10	NUMB	Number of uniaxial test data points.
------	------	--------------------------------------

UNIAXIAL TEST STRESS AND TOTAL STRAIN VALUES  
(F10.4,6X,E14.8)-One card for each test point.

<u>Columns</u>	<u>Variables</u>	<u>Entry</u>
1-10	USTRES(NUMAT,INUMB)	Uniaxial test stress.
17-30	USTRN(NUMAT,INUMB)	Uniaxial test total strain corresponding to the test stress.

**Notes:**

- 1. USTRES(NUMAT,INUMB) must be input in increasing order.
- 2. USTRES(NUMAT,INUMB) and USTRN(NUMAT,INUMB) must form the pairs of test stress and total strain.
- 3. Total NMB cards input.

IV. CARD SET 8 THRU 13 - Same as the card sets 7 thru 12 presented in Appendix A.

## APPENDIX C

### Finite Element Program For Linear Strain Hardening Materials

FINITE ELEMENT PROGRAM FOR  
LINEAR STRAIN HARDENING MATERIALS

```

C      MASTER PLAST          MAS00010
C***** PROGRAM FOR THE ELASTO-PLASTIC ANALYSIS OF PLANE STRESS*   MAS00020
C      PLANE STRAIN AND AXISYMMETRIC SOLIDS                         MAS00030
C***** IMPLICIT REAL*8(A-H,O-Z)                                     MAS00040
C      DIMENSION ASDIS(400),COORD(180,2),ELOAD(50,18),ESTIF(18,18),   MAS00050
C      *ORHS(10), EQUAT(100,10),FIXED(360),GLOAD(80),GSTIF(3240),   MAS00060
C      *IFIX(360),LNODS(50,2),LOCEL(18),MATNO(50),                  MAS00070
C      *NACVA(80),NAMEV(10),NDEST(18),NDFRD(50),NDFIX(50),        MAS00080
C      *NUUTP(2),NPIVO(10),                                         MAS00090
C      *POSGP(4),PRESC(30,2),PROPS(5,7),RLOAD(50,18),             MAS00100
C      *STFOR(360),TREAC(50,2),VECRV(80),WEIGP(4),                MAS00110
C      *STRSG(4,360),TDISP(360),TLOAD(50,18),                      MAS00120
C      *TOFOR(360),EPSTN(360),EFFST(360)                           MAS00130
C
C*** PRESET VARIABLES ASSOCIATED WITH DYNAMIC DIMENSIONING          MAS00140
C      CALL DMEN(MBUFA,MELEM,MEVAB,MFRON,MMATS,MPQIN,MSTIF,MTOTG,MTOTV,   MAS00150
C      MVFIX,NDOFN,NPROP,NSTRE)                                       MAS00160
C
C*** CALL THE SUBROUTINE WHICH READS HOST OF THE PROBLEM DATA        MAS00170
C      CALL INPUT(COORD,IFFIX,LNODS,MATNO,MELEM,MEVAB,MFRON,MMATS,   MAS00180
C      MPQIN,MTOTV,MVFIX,NALGO,                                         MAS00190
C      NCRT,NDFRD,NDOFN,NELEM,NEVAB,NGAUS,NGAU2,                      MAS00200
C      NINC$,NMATS,NNODE,NDFIX,NPQIN,NPROP,NSTRE,                      MAS00210
C      NSTRI,NTOTG,NTOTV,                                              MAS00220
C      NTYPE,NVFIX,POSGP,PRESC,PROPS,WEIGP)                          MAS00230
C
C*** CALL THE SURROUNTING WHICH COMPUTES THE CONSISTENT LOAD VECTORS   MAS00240
C      FOR EACH ELEMENT AFTER READING THE RELEVANT INPUT DATA          MAS00250
C      CALL LUADPS(COORD,LNODS,MATNO,MELEM,MMATS,MPQIN,NELEM,   MAS00260
C      NEVAB,NGAUS,NNODE,NPQIN,NSTRE,NTYPE,POSGP,   MAS00270
C      PROPS,RLOAD,WEIGP,NDOFN)                                       MAS00280
C
C*** INITIALIZE CERTAIN ARRAYS                                      MAS00290
C      CALL ZERO(ELOAD,MELEM,MEVAB,MPQIN,MTOTG,MTOTV,NDOFN,NELEM,   MAS00300
C      NEVAB,NGAUS,NSTRI,NTOTG,EPSTN,EFFST,   MAS00310
C      NTOTV,NVFIX,STRSG,TDISP,TFACT,   MAS00320
C      TLOAD,TREAC,MVFIX)                                         MAS00330
C
C*** LOOP OVER EACH INCREMENT                                     MAS00340
C      DO 100 IINC$ =1,NINC$                                         MAS00350
C
C*** READ DATA FOR CURRENT INCREMENT                               MAS00360
C      CALL INCREM(IFDAD, FIXED,IINC$,NELEM,MEVAB,MITFR,MTOTV,   MAS00370
C      MVFIX,NDOFN,NELEM,NEVAB,NJUTP,NUFIX,NTOTV,   MAS00380
C      NVFIX,PRESC,RLOAD,TFACT,TLOAD,TILER)  MAS00390
C
C*** LOOP OVER EACH ITERATION                                    MAS00400

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      DO 10 IITER = 1,MITER                                MAS00560
C*** CALL ROUTINE WHICH SELECTS SOLUTION ALGORITHM VARIABLE KRESL   MAS00570
C     CALL ALGOR(FIXED,IINCS,IIITER,KRESL,MTOTV,NALGO,          MAS00580
C                 NTOTV)                                         MAS00590
C*** CHECK WHETHER A NEW EVALUATION OF THE STIFFNESS MATRIX IS REQUIRED   MAS00600
C     IF (KRESL.EQ.1) CALL STIFFP(COORD,EPSTN,IINCS,LNODS,MATNO,          MAS00610
C               MEVAR,MHATS,MPOIN,MTOTV,NELEM,NGAUS,NNODE,          MAS00620
C               NSTRE,NSTR1,POS GP,PROPS,WEIGP,MELEM,MTOTG,          MAS00630
C               STRSG,NTYPE,NCRIT)                                     MAS00640
C*** SOLVE EQUATIONS                                         MAS00650
C     CALL FRONT(ASDIS,ELOAD,EQRHS,EQUAT,ESTIF,FIXED,IFFIX,IINCS,IIITER,    MAS00660
C               GLOAD,GSTIF,LOCFL,LNODS,KRESL,MHUFA,MELEM,MEVAR,MFRON,    MAS00670
C               MATNO,MPOIN,MTOTV,MVFIX,NAMEV,NCVA,NAMEV,NDCSI,NDDFN,    MAS00680
C               NELEM,NEVAB,NGRUS,NHOGP,TDISP,EP$PN,POS GP,PROPS,        MAS00690
C               NNODE,NOFIX,NPIVO,NPOIN,NTOTV,PESPA,PESAB,TREAC,        MAS00700
C               VECRV)                                              MAS00710
C*** CALCULATE RESIDUAL FORCES                               MAS00720
C     CALL RESIDU(ASDIS,COORD,EFFST,ELOAD,FACTO,IIITER,LNODS,          MAS00730
C               LPROP,MATNO,MELEM,MHATS,MPOIN,MTOTG,MTOT,ND FNS,       MAS00740
C               LPROP,MATNO,MELEM,MHATS,MPOIN,MTOTG,MTOT,ND FNS,       MAS00750
C               NELEM,NEVAB,NGRUS,NHOGP,TDISP,EP$PN,POS GP,PROPS,        MAS00760
C               NSTRE,NCRIT,STRSG,WEIGP,TDISP,FP)                      MAS00770
C*** CHECK FOR CONVERGENCE                                 MAS00780
C     CALL CONVER(ELOAD,IIITER,LNODS,MELEM,MEVAR,MFOTV,NCHEK,NDDFN,    MAS00790
C               NF1FM,NFVAR,NNODE,NTOTV,PVALU,STFOR,TLOAD,TOFOR,TOLER)  MAS00800
C*** OUTPUT RESULTS IF REQUIRED                           MAS00810
C     IF (IIITER.EQ.1.AND.NOUTP(1).GT.0)                   MAS00820
C       CALL OUTPUT(IIITER,MTOTG,MTOTV,MVFIX,NELEM,NGAUS,NOFIX,NOUTP,    MAS00830
C                   NPOIN,NVFIX,STRSG,TDISP,TREAC,EPSTN,NTYPE,NCHEK,    MAS00840
C                   EFFST)                                         MAS00850
C*** IF SOLUTION HAS CONVERGED STOP ITERATING AND OUTPUT RESULTS   MAS00860
C     IF (NCHEK.EQ.0) GO TO 75                            MAS00870
C 50 CONTINUE
C*** .
C     IF (NALGO.EQ.2) GO TO 75                            MAS00880
C     STOP
75  CALL OUTPUT(IIITER,MIO_G,MTOTV,MVFTY,NELEM,NGAUS,NOFIX,NOUTP,    MAS00890
C                   NPOIN,MTOTG,MTOTV,MVFIX,NELEM,NGAUS,NOFIX,NOUTP,    MAS00900
C                   NPBSM,NVFIX,STRSG,TDISP,TREAC,EPSTN,NTYPE,NCHEK,    MAS00910
C                   STOP)                                         MAS00920
100 CONTINUE
      STOP
      END

```

```

SUBROUTINE DIMEN(MBUFA,MELEM,MEVAB,MFRON,MMATS,MPDIN,MSTIF,MTOTG, DIM00010
     ,MTOTV,MVFIX,NDOFN,NPROP,NSTRE) DIM00020
C***** THIS SUBROUTINE PRESETS VARIABLES ASSOCIATED WITH DYNAMIC DIM00030
C DIMENSIONING DIM00040
C***** IMPLICIT REAL*8(A-H,O-Z) DIM00050
      MBUFA =10 DIM00060
      MELEM =50 DIM00070
      MFRON =80 DIM00080
      MMATS =5 DIM00090
      MTOTG =180 DIM00100
      MVFIX = (MFRON+MFRON-MFRON)/2.0+MFRON DIM00110
      NDOFN =2 DIM00120
      MTOTV =MPDIN+NDOFN DIM00130
      MVFIX =30 DIM00140
      NPROP =7 DIM00150
      NEVAB =NDOFN*9 DIM00160
      RETURN DIM00170
      ENO DIM00180
      DIM00190
      DIM00200
      DIM00210
      DIM00220
      DIM00230

SUBROUTINE INPUT(CJORD,IFFIX,LNODS,MATNO,MELEM,MEVAB,MFRON,MMATS, INP00010
     ,MPDIN,MTOTV,MVFIX,NALGO, INP00020
     ,NCRIT,NDFRD,NDOFN,NELEM, INP00030
     ,NEVAB,NGAUS,NGAU2, INP00040
     ,NINCS,NMATS,NNODE,NOFIX,NPDIN,NPROP,NSTRE,NSTR1, INP00050
     ,NTOTG,NTOTV,NTYPE,NVFIX,POSGP,PRESC,PROPS,WEIGP) INP00060
C***** THIS SUBROUTINE ACCEPTS MOST OF THE INPUT DATA INP00070
C***** IMPLICIT REAL*8(A-H,O-Z) INP00080
      DIMENSION CJORD(MPDIN,2),IFFIX(MTOTV),LNODS(MELEM,9), INP00090
      MATNO(MELEM),NDFRD(MELEM), INP00100
      NOFIX(MVFIX),POSGP(4),PRESC(MVF X,NDOFN), INP00110
      NOFIX(MVFIX),POSGP(4),PRESC(MVFIX,NDC) INP00120
      REWIND 1 PROPS(MMATS,NPROP),TITLE(18),WEIGP(4) INP00130
      REWIND 2 INP00140
      REWIND 3 INP00150
      REWIND 4 INP00160
      REWIND 8 INP00170
      READ (5,920) TITLE INP00180
      WRITE (7,920) TITLE INP00190
      920 FORMAT(18AA) INP00200
      READ (5,900) TITLE INP00210
      WRITE (7,900) TITLE INP00220
      900 FORMAT(11I5) INP00230
      NEVAB = NDOFN*NNODE INP00240
      NSTR1 = NSTRE+1 INP00250
      IF (NTYPE.EQ.3) NSTR1 = NSTRE INP00260
      NTOTV = NPDIN+NDOFN INP00270
      NGAU2 = NGAUS*NGAUS INP00280
      NTOTG = NELEM*NGAU2 INP00290
      WRITE(6,901) NPDIN,NELEM,NVFIX,NTYPE,NNODE,NMATS,NGAUS,NEVAB, INP00300
      ,NALGO,NCRIT,NINCS,NSTRE INP00310
      901 FORMAT (//8H NPDIN =I4,4X,8H NELEM =,I4,4X,8H NVFIX =,I4,4X, INP00320
      ,8H NTYPE =,I4,4X,8H NNODE =,I4,4X,77 INP00330
      ,8H NCRT =,I4,4X,8H NINCS =,I4,4X,8H NSTRE =,I4) INP00340
      ,4X,8H NGAUS =,I4,4X,8H NALGO =,I4// INP00350
      ,8H NCRIT =,I4,4X,8H NINCS =,I4,4X,8H NSTRE =,I4) INP00360
      CALL CHECK1(NDOFN,NELEM,NGAUS,NMATS,NNODE,NPDIN, INP00370
      ,NSTRE,NTYPE,NVFIX,NCRIT,NALGO,NINCS) INP00380
      C*** READ THE ELEMENT NODAL CONNECTIONS,AND THE PROPERTY NUMBERS INP00390
      C      WRITE(6,902) INP00400
      902 FORMAT (//AH ELEMENT,3X,8HPROPERTY,6X,12HNODE NUMBERS) INP00410
      DD 2 IELEM = 1,NELEM INP00420
      READ(5,900) NUMEL,MATNO(NUMEL),(LNODS(NUMEL,INODE),INODE=1,NNODE) INP00430
      2 WRITE(6,903) NUMEL,MATNO(NUMEL),(LNODS(NUMEL,INODE),INODE=1,NNODE) INP00440
      903 FORMAT(1X,I5,I9,6X,B15) INP00450
      C

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C*** ZERO ALL THE NODAL COORDINATES, PRIOR TO READING SOME OF THEM.      INP00560
C          00 4 IPOIN = 1,NPOIN      INP00570
C          DO 4 IDIME = 192        INP00580
C          4 COORD(IPOIN, IDIME) = 0.0        INP00590
C
C*** READ SOME NODAL COORDINATES, FINISHING WITH THE LAST NODE OF ALL.    INP00600
C          WRITE(6,904)           INP00610
C
C          904 FORMAT(//5H NODE,10X,1MX,10X,1HY)      INP00620
C          6 READ(5,905) IPOIN,(COORD(IPOIN, IDIME),IDIME=1,2)      INP00630
C          905 FORMAT(5,6F10.5)           INP00640
C          IF (IPOIN.NE.NPOIN) GO TO 6      INP00650
C
C*** INTERPOLATE COORDINATES OF HID-SIDE NODES      INP00660
C          CALL NUDEFXY(COORD,LNODS,MELEM,MPOIN,NELEM,NNODE)      INP00670
C          DO 10 IPOIN = 1,NPOIN      INP00680
C          10 WRITE(6,906) IPOIN,(COORD(IPOIN, IDIME),IDIME=1,2)      INP00690
C          906 FORMAT(1X,I5,3F10.3)           INP00700
C
C*** READ THE FIXFD VALUES      INP00710
C          WRITE(6,907)           INP00720
C          907 FORMAT(//5H NODE,6X,4HCODE,6X,12HFIXED VALUES)      INP00730
C          00 8 IVFIX = 1,INVFIX      INP00740
C          READ(5,908) NDFIX(IVFIX),IFPRE,(PRES(IVFIX,1DOFN),1DOFN=1,NDOFN)      INP00750
C          WRITE(6,908) NDFIX(IVFIX),IFPRE,(PRES(IVFIX,1DOFN),1DOFN=1,NDOFN)      INP00760
C          NLUCA = (NDFIX(IVFIX)-1)*NDOFN      INP00770
C          IFDOF = 10*(NDOFN-1)      INP00780
C          DO 8 IDOFN = 1,NDOFN      INP00790
C          NGASH = NLUCA+IDOFN      INP00800
C          IF(IFPRE.LT.IFDOF) GO TO 8      INP00810
C          IFFIX(NGASH)=1      INP00820
C          IFPRE=IFPRE-IDDOF      INP00830
C          8 IFDOF = IFDOF/10      INP00840
C          908 FORMAT(1X,I4,5X,I5,5X,5F10.6)      INP00850
C
C*** READ THE AVAILABLE SELECTION OF ELEMENT PROPERTIES      INP00860
C          16 WRITE(6,910)           INP00870
C          910 FORMAT(//7H NUMBER,6X,18HELEMENT PROPERTIES)      INP00880
C          DU 18 IMATS =1,NMATS      INP00890
C          READ(5,900) NUMAT      INP00900
C          READ(5,930) (PROPS(NUMAT,IPROP),IPROP=1,NPROP)      INP00910
C          930 FORMAT(7F10.5)           INP00920
C          18 WRITE(6,911) NUMAT,(PROPS(NUMAT,IPROP),IPROP=1,NPROP)      INP00930
C          911 FORMAT(1X,I4,3X,8E14.6)           INP00940
C
C*** SET UP GAUSSIAN INTEGRATION CONSTANTS      INP00950
C          CALL GAUSS(NGAUS,PDSGP,WEIGP)      INP00960
C          CALL CHECK2(COORD,IFFIX,LNODS,MATNO,MELEM,MFRON,MPOIN,MTOV,      INP00970
C          *          MVFIX,NDFRD,NDOFN,NELEM,NMATS,NNODE,NDFIX,NPOIN,      INP01080
C          *          NVFIX)      INP01090
C
C          RETURN      INP01100
C          E NO      INP01110
C

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```

SUBROUTINE CHECK1(NDOFN,NELEM,NGAUS,NMATS,NNODE,NPJIN,
NSTRU,NTYPE,NVFIX,NCRIT,NALGO,NINCS)
C***** THIS SUHRoutine CHECKS THE MAIN CONTROL DATA
C
C*** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION ILROR(24)
DO 10 IEROR = 1,12
10 NEROR(ILROR)=0
C*** CREATE THE DIAGNOSTIC MESSAGES
C
IF (NPOIN.LT.0) NEROR(1) = 1
IF (NELEM.LT.NNODE) NEROR(2) = 1
IF (NVFIX.LT.2.OR.NVFIX.GT.NPOIN) NEROR(3) = 1
IF (NINCS.LT.1) NEROR(4) = 1
IF (NTYPE.LT.1.OR.NTYPE.GT.3) NEROR(5)=1
IF (NNODE.LT.4.OR.NNODE.GT.9) NEROR(6) = 1
IF (NDOFN.LT.2.OR.NDOFN.GT.5) NEROR(7) = 1
IF (NMATS.LT.1.OR.NMATS.GT.NELEM(NEROR=0)) = 1
IF (NGAUS.LT.2.OR.NGAUS.GT.3) NEROR(10) = 1
IF (NALGO.LT.1.OR.NALGO.GT.4) NEROR(11) = 1
IF (NSTRE.LT.3.OR.NSTRE.GT.5) NEROR(12) = 1
C*** EITHER RETURN,OR ELSE PRINT THE ERRORS DIAGNOSed
C
KEROR = 0
DO 20 IEROR = 1,12
IF (NEROR(ILROR).EQ.0) GO TO 20
KEROR = 1
WRITE(6,900) IEROR
900 FORMAT(/3H ** DIAGNOSIS BY CHECK1, ERROR,13)
CONTINUE
20 IF(KEROR.EQ.0) RETURN
C*** OTHERWISE ECHO ALL THE REMAINING DATA WITHOUT FURTHER COMMENT
CALL ECHO
L10

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SURROUTINE GAUSSQ(NGAUS,POSGP,WEIGP)
C THIS SUSROUTINE SETS UP THE GAUSS-LEGENORE INTEGRATION CONSTANTS
C
IMPLICIT REAL*8(A-H,O-Z)
DIMENSION POSGP(4),WEIGP(4)
IF (NGAUS.GT.2) GO TO 4
2 POSGP(1) = -0.577350269189626
WEIGP(1) = 1.0
GO TO 5
4 POSGP(1)=-0.774596669241483
POSGP(2) = 0.0
WEIGP(1) = 0.5555555555555555
WEIGP(2) = 0.8888888888888887
5 KGAUS = NGAUS/2
DO 8 IGASH = 1,KGAUS
JGASH = NGAUS+1-IGASH
POSGP(JGASH) = -POSGP(IGASH)
WEIGP(JGASH) = WEIGP(IGASH)
8 CONTINUE
RETURN
END

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```

SUBROUTINE NODEXY(COORD,LNODS,MELEM,MPOIN,NELEM,NNODE)
C***** THIS SUBROUTINE INTERPOLATES THE MID SIDE NODES OF STRAIGHT
C      SIDES OF ELEMENTS AND THE CENTRAL NODE OF 9 NODDED ELEMENTS
C***** IMPLICIT REAL*8(A-H,D-Z)
C      DIMENSION COORD(MPOIN,2),LNODS(MELEM,9)
C      IF (NNODE.EQ.4) RETURN
C*** LOOP OVER EACH ELEMENT
C      DO 30 ILEM = 1,NELEM
C*** LOOP OVER EACH ELEMENT EDGE
C      NNOD1 = 9
C      IF (NNODE.EQ.8) NNOD1 = 7
C      DO 20 INODE = 1,NNOD1,2
C      IF (INODE.EQ.9) GO TO 50
C*** COMPUTE THE NODE NUMBER OF THE FIRST NODE
C      NODST = LNODS(ILEM,INODE)
C      IGASH = INODE+2
C      IF (IGASH.GT.8) IGASH = 1
C*** COMPUTE THE NODE NUMBER OF THE LAST NODE
C      NUDEFN = LNODS(ILEM,IGASH)
C      MIDPT = INODE+1
C*** COMPUTE THE NODE NUMBER OF THE INTERMEDIATE NODE
C      NODMD = LNODS(ILEM,MIDPT)
C      TOTAL = DABS(COORD(NODMD,1))+DABS(COORD(NODMD,2))
C*** IF THE COORDINATES OF THE INTERMEDIATE NODE ARE BOTH ZERO
C      INTERPOLATE BY A STRAIGHT LINE
C      IF (TOTAL.GT.0.0) GO TO 20
C      KOUNT = 1
C      10 COORD(NODMD,KOUNT) = (COORD(NODST,KOUNT)+COORD(NUDEFN,KOUNT))/2.0
C      KOUNT = KOUNT+1
C      IF (KOUNT.EQ.2) GO TO 10
C      20 CONTINUE
C      GO TO 30
C      50 LNODE = LNODS(ILEM,INODE)
C      TOTAL = DABS(COORD(LNODE,1))+DABS(COORD(LNODE,2))
C      IF (TOTAL.GT.0.0) GO TO 30
C      LNOD1 = LNODS(ILEM,1)
C      LNOD3 = LNODS(ILEM,3)
C      LNOD5 = LNODS(ILEM,5)
C      LNOD7 = LNODS(ILEM,7)

        KOUNT = 1
        40 COORD(LNODE,KOUNT) = (COORD(LNOD1,KOUNT)+COORD(LNOD3,KOUNT)
        +COORD(LNOD5,KOUNT)+COORD(LNOD7,KOUNT))/4.0
        KOUNT = KOUNT+1
        IF (KOUNT.EQ.2) GO TO 40
C      30 CONTINUE
C      RETURN
C      END

```

```

SUBROUTINE CHECK2(COORD,IFFIX,LNODS,MATNO,MELEM,MFRON,NPOIN,MTJTV,CHE00010
     :          MVFIX,IPFIX,LNODS,MATNO,MELEM,MFRON,NPOIN,MTJTV,CHE00020
     :          NVFIX,NDFR0,NNDFN,NELEM,NMATS,NNODE,NOFIX,NPOIN CHE00030
C***** THIS SUBROUTINE CHECKS THE REMAINDER OF THE INPUT DATA
C
C***** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION COORD(NPOIN,2),IFFIX(MTOTV),LNODS(MELEM,9),
     :          MATNO(MELEM),NDFRU(MELEM),NERUR(24),NOFIX(MVFIX)
C
C*** CHECK AGAINST TWO IDENTICAL NONZERO NODAL COORDINATES
C
      DO 5 IERUR = 13,24
      5 NERUR(IERUR) = 0
      DO 10 IFLEM = 1,NELEM
      10 NDFR0(IFLEM) = 0
      DO 40 IPBIN = 2,NPOIN
      40 KPOINT = IPBIN-1
      DO 30 JPOINT = 1,KPOINT
      30 IDIME = 1,2
      IF(COORD(IPBIN,IDIME).NE.COORD(JPOINT,IDIME)) GO TO 30
      20 CONTINUE
      NERUR(13) = NERUR(13)+1 .
      30 CONTINUE
      40 CONTINUE
C
C*** CHECK THE LIST OF ELEMENT PROPERTY NUMBERS
C
      DO 50 IFLEM = 1,NELEM
      50 IF(MATNO(IELEM).LE.0.OR. MATNO(IELEM).GT.NMATS) NERUR(14)=
     , NFRUR(14)+1
C
C*** CHECK FOR IMPOSSIBLE NOOE NUMBERS
C
      ON 70 IFLEM = 1,NELEM
      DO 60 INODE = 1,NNODE
      60 IF (LNODS(IELEM,INODE).EQ.0) NERUR(15) = NERUR(15)+1
      60 IF (LNODS(IELEM,INODE).LT.0.OR.LNODS(IELEM,INODE).GT.NPOIN)
      70 CONTINUE
C
C*** CHECK FOR ANY REPETITION OF A NODE NUMBER WITHIN AN ELEMENT
C
      DO 140 IPUIN = 1,NPOIN
      KSTAR = 0
      DO 100 IELEM = 1,NELEM
      100 KZERO = 0
      DO 90 INODI = 1,NNODE
      90 IF (LNODS(IELEM,INODE).NE.IPOIN) GO TO 90
      KZERO = KZERO+1
      IF(KZERO.GT.1) NERUR(17)=NERUR(17)+1
C
C*** SEEK FIRST, LAST, AND INTERMEDIATE APPEARANCES OF NODE
C

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C      IF(KSTAR.NE.0) GO TO 80          CHE00560
C      KSTAR = IELEM                   CHE00570
C
C*** CALCULATE INCREASE OR DECREASE IN FRONTWIDTH AT EACH ELEMENT STAGE   CHE00580
C      .NDFR0(IELEM) = NDFR0(IELEM)+NDOFN                                CHE00590
C      00  CONTINUE                   CHE00600
C
C*** AND CHANGE THE SIGN OF THE LAST APPEARANCE OF EACH NODE             CHE00610
C
C      KLAST = IELEM                  CHE00620
C      NLAST = INODE                  CHE00630
C      90  CONTINUE                   CHE00640
C      100 CONTINUE                   CHE00650
C      IF(KSTAR.EQ.0) GO TO 110        CHE00660
C      IF(KLAST.LT.NELEM) NDFR0(KLAST+1) = NDFR0(KLAST+1)-NDOFN           CHE00670
C      LNUDS(KLAST,NLAST) = -IPDIN                                         CHE00680
C      GO TO 140                     CHE00690
C
C*** CHECK THAT COORDINATES FOR AN UNUSED NODE HAVE NOT BEEN SPECIFIED    CHE00700
C
C      110 WRITE(6,900) IPDIN          CHE00710
C      900 FORMAT(/15H CHECK WHY NODE,14,14H NEVER APPEARS)                 CHE00720
C      NERDR(18)=NERDR(18)+1          CHE00730
C      SIGMA = 0.0                   CHE00740
C      DO 120 IDIME = 1,2            CHE00750
C      120 SIGMA=SIGMA+DAHS(CJDR0(IPDIN, IDIME))                         CHE00760
C      TF (SIGMA.NE.0.0) NERDR(19) = NERDR(19)+1                          CHE00770
C
C*** CHECK THAT AN UNUSED NODE NUMBER IS NOT A RESTRAINED NODE             CHE00780
C
C      DO 130 IVFIX = 1,NVFIX         CHE00790
C      130 IF(NOFIX(IVFIX).EQ.IPDIN) NERDR(20) = NERDR(20) +1               CHE00800
C      140 CONTINUE                   CHE00810
C
C*** CALCULATE THE LARGEST FRONT WIDTH                                     CHE00820
C
C      NFRON = 0                      CHE00830
C      KFRON = 0                      CHE00840
C
C      DO 150 IF(IH.EQ.1.NELEM)       CHE00850
C      150 IF(NFRON.GT.KFRON) KFRON = NFRON                               CHE00860
C      WRITE(6,901) KFRON           CHE00870
C
C      905 FORMAT(/3H MAXIMUM FRONTWIDTH ENCOUNTERED =,I5)                 CHE00880
C      IF(KFRON.GT.MFRON) NERDR(21) = 1                                  CHE00890
C
C*** CONTINUE CHECKING THE DATA FOR THE FIXED VALUES                      CHE00900
C
C
C      DO 170 IVFIX= 1,NVFIX          CHE00910
C      IF(NOFIX(IVFIX).LE.0.0.OR.NOFIX(IVFIX).GT.NPDTN) NERDR(22)=
C      NERDR(22)+1                CHE00920
C      KOUNT = 0                   CHE00930
C      NLUCA= (NNUFIX(IVFIX)-1)*NDOFN                                CHE00940
C      DO 160 IDIMN = 1,NDOFN          CHE00950
C
C      160 NLUCA = NLUCA+1          CHE00960
C      IF((IFIX(NLUCA).GT.0) KOUNT = 1                                CHE00970
C      IF (KOUNT.EQ.0) NERDR(23) = NERDR(23)+1                          CHE00980
C      KVFIX = IVFIX-1          CHE00990
C      DO 170 JVFIX = 1,KVFIX          CHE01000
C      170 IF(IVFIX.NE.1.AND.NOFIX(IVFIX).EQ.NOFIX(JVFIX)) NERDR(24)=
C      NERDR(24)+1                CHE01010
C      KEROR = 0                   CHE01020
C      DO 180 IERUR = 13,24          CHE01030
C      IF(NERDR(IFOR).EQ.0) GO TO 180                                CHE01040
C      KERUR = 1                   CHE01050
C      WRITE(6,910) IEROR, NERDR(IEROR)                                CHE01060
C
C      910 FORMAT(/31H *** DIAGNOSIS BY CHECK2,ERROR,I3,6X,
C      * 1RH ASSOCIATED NUMBER ,I5)                                CHE01070
C
C      180 CONTINUE                   CHE01080
C      IF(KEROR.NE.0) GO TO 200          CHE01090
C
C*** RETURN ALL NUOAL CONNECTION NUMBERS TO POSITIVE VALUES              CHE01100
C
C      DO 190 IELEM=1,NELEM          CHE01110
C      DO 190 INODF=1,NNODE          CHE01120
C      190 LNUDS(IELEM,INODE) = IARS(LNUDS(IELEM,INODE))           CHE01130
C      RETURN                      CHE01140
C
C      200 CALL ECHO
C      ENO

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SUBROUTINE ECHO
C***** IF DATA ERRORS HAVE BEEN DETECTED BY SUBROUTINES CHECK1 OR
C      CHECK2, THIS SUBROUTINE READS AND WRITES THE REHAIIHG DATA CARDS
C*****
| IMPLICIT REAL*8(A-H,O-Z)
| DIMENSION NTITL(80)
| WRITE(6,900)
900 FORMAT(//50H NOW FULLOYS A LISTING OF POST-DISASTER DATA CARDS/)
10 READ(5,905)NTITL
905 FORMAT(80A1)
WRITE(6,910) NTITL
910 FORMAT(20X,80A1)
GO TO 10
END
ECHO00010
ECHO00020
ECHO00030
ECHO00040
ECHO00050
ECHO00060
ECHO00070
ECHO00080
ECHO00090
ECHO00100
ECHO00110
ECHO00120
ECHO00130
ECHO00140
ECHO00150
ECHO00160
ECHO00170

SUBROUTINE LOADPS(CODRO,LNODS,MATNO,MELEM,MMATS,MPOIN,NELEM,
NEVAB,NGAU5,NNODE,NPJOIN,NSTRE,NTYPE,POSGP,
PROPS,RLOAD,WEIGP,NDUFN)
LDA00010
LDA00020
LDA00030
LDA00040
LDA00050
LDA00060
LDA00070
LDA00080
LDA00090
LDA00100
LDA00110
LDA00120
LDA00130
LDA00140
LDA00150
LDA00160
LDA00170
C***** THIS SUHRROUTINE EVALUATES THE CONSISTENT NUDAL FORCES FOR EACH
C ELEMENT
C*****
| IMPLICIT REAL*8(A-H,O-Z)
| DIMENSION CARTD(2,9),COORD(MPOIN,2),DERIV(2,9),DGASH(2),
| DMATX(4,4),ELCOD(2,9),LNODS(HELEM,9),MATNO(HELEM),
| NUPRS(4),PGASH(2),POINT(2),PUSGP(4),PRESS(4,2),
| PROPS(MMATS,7),RLOAD(HELEM,18),SHAPE(9),STRAN(4),
| STRES(4),TITLE(18),
| WEIGP(4),GPCOD(2,9)
| TWOPI = 6.283185308
| DO 10 IELEM = 1,NELEM
| DO 10 IEVAB = 1,NEVAB
10 RLOAD(IELEM,IEVAB) = 0.0
| READ(5,901) TITLE
901 FORMAT(18A4)
| WRITE(6,903) TITLE
903 FORMAT(1H0,18A4)
C*** READ DATA CONTROLLING LOADING-TYPES TO BE INPUTED
| READ(5,919) IPLD,IGRAV,IEDGE
| WRITE(6,919) IPLD,IGRAV,IEDGE
919 FORMAT(3I5)
C*** READ NUDAL POINT LOADS
| IF (IPLD.EQ.0) GO TO 500
20 READ(5,931) LOOPT,(POINT(IDOFN),IDOFN=1,2)
| WRITE(6,931) LOOPT,(POINT(IDOFN),IDOFN=1,2)
931 FORMAT(15.2F10.3)
C*** ASSOCIATE THE NODAL POINT LOADS YITH AN ELEMENT
| DO 30 IELFM = 1,NELEM
| DO 30 INODE = 1,NNODE
| NLUCA = IARS(LNODS(IELEM,INODE))
| IF (LOOPT.EQ.NLUCA) GO TO 40
30 CONTINUE
| 40 DO 50 IDOFN = 1,2
| NGASH = (INODE-1)*2+IDOFN
50 RLOAD(IELEM,NGASH) = POINT(IDOFN)
| IF (LOOPT.LT.NPoin) GO TO 20
500 CONTINUE
| IF (IGRAV.EQ.0) GO TO 600.
C*** GRAVITY LOADING SECTION
C
LDA00010
LDA00020
LDA00030
LDA00040
LDA00050
LDA00060
LDA00070
LDA00080
LDA00090
LDA00100
LDA00110
LDA00120
LDA00130
LDA00140
LDA00150
LDA00160
LDA00170
LDA00180
LDA00190
LDA00200
LDA00210
LDA00220
LDA00230
LDA00240
LDA00250
LDA00260
LDA00270
LDA00280
LDA00290
LDA00300
LDA00310
LDA00320
LDA00330
LDA00340
LDA00350
LDA00360
LDA00370
LDA00380
LDA00390
LDA00400
LDA00410
LDA00420
LDA00430
LDA00440
LDA00450
LDA00460
LDA00470
LDA00480
LDA00490
LDA00500
LDA00510
LDA00520
LDA00530
LDA00540
LDA00550

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C*** READ GRAVITY ANGLE AND GRAVITATIONAL CONSTANT          LDA00560
C
C     READ (5,906) THETA,GRAVY                           LDA00580
906 FORMAT(2F10.3)
      WRITE (6,911) THETA,GRAVY                         LDA00600
911 FORMAT(1H0,16H GRAVITY ANGLE =,F10.3,19H GRAVITY CONSTANT =,F10.3)
      THETA = THETA/57.295779514                         LDA00610
LDA00620
LDA00630
LDA00640
LDA00650
LDA00660
LDA00670
LDA00680
LDA00690
LDA00700
LDA00710
LDA00720
LDA00730
LDA00740
LDA00750
LDA00760
LDA00770
LDA00780
LDA00790
LDA00800
LDA00810
LDA00820
LDA00830
LDA00840
LDA00850
LDA00860
LDA00870
LDA00880
LDA00890
LDA00900
LDA00910
LDA00920
LDA00930
LDA00940
LDA00950
LDA00960
LDA00970
LDA00980
LDA00990
LDA01000
LDA01010
LDA01020
LDA01030
LDA01040
LDA01050
LDA01060
LDA01070
LDA01080
LDA01090
LDA01100

C*** LOOP OVER EACH ELEMENT
C
C     DO 70 IELM = 1,NELEM
C
C*** SET UP PRELIMINARY CONSTANTS
C
C     LPROP = MATNO(IELEM)
C     THICK = PROPS(LPROP,3)
C     DENSE = PROPS(LPROP,4)
C     IF (DENSE,EQ.0.0) GO TO 90
C     GXCPM = DLNSE*GRAVY*DSIN(THETA)
C     GYCUM = DENSE*GRAVY*DCOS(THETA)
C
C*** COMPUTE COORDINATES OF THE ELEMENT NOODAL POINTS
C
C     DO 60 INODE = 1,NNODE
C     LNODE = TABS(LNODS(IELEM,INODE))
C     DO 120 IDIME = 1,2
C     LO ELCOD(IDIME,INODE) = COORD(LNODE,IDIME)
C
C*** ENTER LOOPS FOR AREA NUMERICAL INTEGRATION
C
C     KGASP = 0
C     DO 80 IGAUS = 1,NGAUS
C     DJI = 1, JCAUS = 1,NGAUS
C     EXISP = POSGP(IGAUS)
C     ETASP = POSGP(JCAUS)
C
C*** COMPUTE THE SHAPE FUNCTIONS AT THE SAMPLING POINTS AND ELEMENTAL
C   VCLUHF
C
C     CALL SFR2 (DERIV,ETASP,EXISP,NNODE,SHAPE)
C     KGASP = KGASP+1
C     CALL JACUR2 (CARDO,DERIV,DJACB,ELCOD,GPCOD,IELEM,KGASP,
C                  NNODE,SHAPE)
C     DVOLU = DJACB*WEIGP(IGAUS)*WEIGP(JCAUS)
C     IF (THICK,NE.0.0) DVOLU = DVOLU*THICK
C     IF (NTYPE,EQ.3) DVOLU = DVOLU*TWOPI*GPCOD(1,KGASP)
C
C*** CALCULATE LOADS AND ASSOCIATE WITH ELEMENT NODAL POINTS
C
C     DO 70 INODE = 1,NNODE
C     NGASH = ((INODE-1)*2+1
C     MGASH = ((INODE-1)*2+2
C     RLOAD(IELEM,NGASH) = RLOAD(IELEM,NGASH)+GXCPM*SHAPE(INODE)*DVOLU
C     70 RLOAD(IELEM,MGASH) = RLOAD(IELEM,MGASH)+GYCUM*SHAPE(INODE)*DVOLU
C     80 CONTINUE

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90 CONTINUE          LDA01110
LOO CONTINUE        LDA01120
IF (IEEDGE.EQ.0) GO TO 700   LDA01130
C*** DISTRIBUTED EDGE LOAOES SECTION   LDA01140
C READ (5,932) NEDGE   LDA01150
932 FORMAT(15)          LDA01160
WRITE (6,912) NEDGE   LDA01170
912 FORMAT (1H0,5X,21HNO. OF LOAOEO EDGES =,I5)  LDA01180
WRITE (6,915)          LDA01190
915 FORMAT (1H0,5X,38HLIST OF LOAOEO EDGES AND APPLIED LOADS)  LDA01200
NUDEG = 3             LDA01210
IF (NNODE.EQ.4) NNODEG = 2  LDA01220
IF (NNODE.EQ.9) NCOOE = 8  LDA01230
C*** LOOP OVER EACH LOAOEO EEDGE  LDA01240
C DO 160 IEODE = 1,NEDGE  LDA01250
C READ DATA LOCATING THE LOAOEO EEDGE AND APPLIED LOAD  LDA01260
C READ (5,902) NEASS,(NOPRS(IODEG),IODEG=1,NODEG)  LDA01270
902 FORMAT(15)          LDA01280
WRITE (5,915) NEASS,(NOPRS(IODEG),IODEG=1,NODEG)  LDA01290
913 FORMAT (1H0,5X,315)  LDA01300
READ (5,914) ((PRESS(IODEG,IDOFN),IDOFN=1,2),IODEG=1,NODEG)  LDA01310
WRITE (6,914) ((PRESS(IODEG,IDOFN),IDOFN =1,2),IODEG=1,NODEG)  LDA01320
914 FORMAT(6F10.3)      LDA01330
ETASP = -1.0           LDA01340
C*** CALCULATE THE COORDINATES OF THE NODES OF THE ELEMENT EEDGE  LDA01350
C DO 100 IODEG = 1,NODEG  LDA01360
LNODE = NOPRS(IODEG)  LDA01370
DO 100 IDIME = 1,2    LDA01380
100 ELCOD(IDIME,IODEG) = COORD(LNODE, IDIME)
C*** ENTER LOOPS FOR LINEAR NUMERICAL INTEGRATION  LDA01390
C DO 150 IGAUS = 1,NGAUS ,  LDA01400
EXISP = PISGP(IGAUS)  LDA01410
C*** EVALUATE THE SHAPE FUNCTIONS AT THE SAMPLING POINTS  LDA01420
C CALL SF92 (DERIV,ETASP,EXISP,NNODE,SHAPE)  LDA01430
C*** CALCULATE COMPONENTS OF THE EQUIVALENT NODAL LOADS  LDA01440
C DO 110 IDOFN = 1,2  LDA01450
PGASH (IDOFN)=0.0     LDA01460
DGASH (IDOFN) =0.0    LDA01470
DO 110 IODEG = 1,NODEG  LDA01480
PGASH(IDOFN) = PGASH(IDOFN)+PRESS(IODEG,IDOFN)+SHAPE(IODEG)  LDA01490
110 OGASH (IDOFN) = DGASH(IDOFN)+ELCOD(IDOFN,IODEG)*DERIV(1,IODEG)  LDA01500
OVOLU = YE1GP(IGAUS)  LDA01510
PXCHM = DGASH(1)*PGASH(2)-DGASH(2)*PGASH(1)  LDA01520
PYCOH = DGASH(1)*PGASH(1)+DGASH(2)*PGASH(2)  LDA01530
IF (NTYPE.NE.3) GO TO 115  LDA01540
RADUS = 0.0            LDA01550
DO 125 IODEG =1,NODEG  LDA01560
125 RAOUS = RADUS +SHAPE(IODEG)*ELCOD(1,IODEG)  LDA01570
DVOLU = DVOLU+TWDP1*RADUS  LDA01580
115 CONTINUE            LDA01590
C*** ASSOCIATE THE FOUIVENT NODAL EEDGE LOADS WITH AN ELEMENT  LDA01600
C DO 120 INODE = 1,NNODE  LDA01610
NLOCA = IARS(LNODS(NEASS,INODE))  LDA01620
IF (NLOCA.EQ.NOPRS(1)) GO TO 130  LDA01630
120 CONTINUE            LDA01640
130 JNODE = INODE+NODEG-1  LDA01650
KOUNT = 0                LDA01660
DO 140 KNODE = INODE,JNODE  LDA01670
KOUNT = KOUNT+1          LDA01680
NGASH = (KNODE-1)*NODEG+1  LDA01690
MGASH = (KNODE-1)*NODEG+2  LDA01700
IF (KNODE.GT.NCODE) NGASH = 1  LDA01710
IF (KNODE.GT.NCODE) MGASH = 2  LDA01720
RLOAD(NEASS,NGASH) = RLOAD(NEASS,NGASH)+SHAPE(KJUNT)*PXCOM*DVOLOU  LDA01730
140 RLOAD(NEASS,MGASH)=RLOAD(NEASS,MGASH)+SHAPE(KJOUNT)*PYCOM*DVOLOU  LDA01740
150 CONTINUE            LDA01750
160 CONTINUE            LDA01760
700 CONTINUE            LDA01770
WRITE(6,907)            LDA01780
907 FORMAT(1H0,5X,36H TOTAL NODAL FORCES FOR EACH ELEMENT)  LDA01790
DO 290 IELEM = 1,NELEM  LDA01800
290 WRITE (6,901) IELEM, (RLOAD(IELEM,IEVAB),IEVAB=1,NEVAB)  LDA01810
905 FORMAT(1X,14,5X,8E12.4/(10X,8E12.4))  LDA01820
RETURN                 LDA01830
END                    LDA01840

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SUBROUTINE ZERO (ELOAD,MELEM,MEVAB,MPOIN,MTOTG,MTOTV,NDOFN,NELEM,
* NEVAB,NGAUS,NSTR1,NTOTG,EPSTN,EFFST,
* NTOTV,NVFIX,STRSG,TDISP,TFACT,
* TLOAD,TREAC,MVFIX)
C***** THIS SUBROUTINE INITIALISES VARIOUS ARRAYS TO ZERO
C
C***** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION LLOAD(MELEM,MEVAB),STRSG(4,MTOTG),TDISP(MTOTV),
* TLOAD(MELEM,MEVAB),TREAC(MVFIX,2),EPSTN(MTOTG),
* EFFST(MTOTG)
TFACT = 0.0
DO 30 IELEM = 1,NELEM
DO 30 IEVAB = 1,NEVAB
ELOAD(IELEM,IEVAB) = 0.0
30 TLOAD(IELEM,IEVAB) = 0.0
DO 40 ITOTV = 1,NTOTV
40 TDISP(ITOTV) = 0.0
DO 50 IVFIX = 1,NVFIX
DO 50 IDOFN = 1,NDOFN
50 TREAC(IVFIX,IDOFN) = 0.0
DO 60 ITOTG = 1,NTOTG
EPSTN(ITOTG) = 0.0
EFFST(ITOTG) = 0.0
DO 60 ISTR1 = 1,NSTR1
60 STRSG(ISTR1,ITOTV) = 0.0
RE TURN
END

```

ZERO00010  
ZERO00020  
ZERO00030  
ZERO00040  
ZERO00050  
ZERO00060  
ZERO00070  
ZERO00080  
ZERO00090  
ZERO00100  
ZERO00110  
ZERO00120  
ZERO00130  
ZERO00140  
ZERO00150  
ZERO00160  
ZERO00170  
ZERO00180  
ZERO00190  
ZERO00200  
ZERO00210  
ZERO00220  
ZERO00230  
ZERO00240  
ZERO00250  
ZERO00260  
ZERO00270  
ZERO00280  
ZERO00300

```

SUBROUTINE INCREM(ELOAD, FIXED, IINCS, MELEM, MEVAB, MITER,
* MTOTV, MVFIX, NDOFN, NELEM, NEVAB, NOUTP,
* NOFIX, NTOTV, NVFIX, PRESC, RLOAD, TFACT,
* TLOAD, TOLER)
C***** THIS SUBROUTINE INCREMENTS THE APPLIED LOADING
C
C***** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION ELOAD(MELEM,MEVAB), FIXED(MTOTV), IFIX(MTOTV),
* NIUTP(2), NOFIX(MVFIX), PRESC(MVFIX, NDOFN),
* RLOAD(MELEM,MEVAB), TLOAD(MELEM,MEVAB)
WRITE(*,100,5X,1/PINCREMENT NUMBER ,15)
100 FORMAT(990$5KACTB1NOREN6NITR$990$TP(2),NOUTP(2))
READ(5 (2F10.5,3I5)
950 FORMAT
TFACT = TFACT+FACTO
WRITE(6,960) TFACT, TOLER, MITER, NOUTP(1), NOUTP(2)
960 FORMAT(1H0,5X,13HLOAD FACTOR = F10.5,5X,A
.24H CONVERGENCE TOLERANCE = F10.5,5X,24HMAX. NO. OF ITE
RATIONS =,
* 15, //27H INIT ALL OUTPUT PARAMETER =,15,5X,
* 24HFFINAL OUTPUT PARAMETER =,15)
DO 100 IELEM = 1,NELEM
DO 80 IEVAB = 1,NEVAB
ELOAD(IELEM,IEVAB) = ELOAD(IELEM,IEVAB)+RLOAD(IELEM,IEVAB)*FACTO
80 TLOAD(IELEM,IEVAB) = TLOAD(IELEM,IEVAB)+RLOAD(IELEM,IEVAB)*FACTO
C*** INTERPRET FIXITY DATA IN VECTOR FORM
C
100 DO 100 ITOTV = 1,NTOTV
100 FIXED(ITOTV) = 0.0
DO 110 IVFIY = 1,NVFIX
NLOCA = (NOFIX(IVFIY)-1)*NDOFN
DO 110 IODFN = 1,NDOFN
NGASH = NLOCA+IDOFN
110 FIXED(NGASH) = PRESC(IVFIY,IDOFN)*FACTO
CONTINUE
RETURN
END

```

INC00010  
INC00020  
INC00030  
INC00040  
INC00050  
INC00060  
INC00070  
INC00080  
INC00090  
INC00100  
INC00110  
INC00120  
INC00130  
INC00140  
INC00150  
INC00160  
INC00170  
INC00180  
INC00190  
INC00200  
INC00210  
INC00220  
INC00230  
INC00240  
INC00250  
INC00260  
INC00270  
INC00280  
INC00290  
INC00300  
INC00310  
INC00320  
INC00330  
INC00340  
INC00350  
INC00360  
INC00370  
INC00380  
INC00390  
INC00400

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SUBROUTINE ALGOR(FIXED,IINCS,IITER,KRESL,
                  MTDIV,NALGO,NTUTV)                                ALG00010
C***** THIS SUBROUTINE SFTS EQUATION RESOLUTION INDEX, KRESL      ALG00020
C***** IMPLICIT REAL*8(A-H,O-Z)                                     ALG00030
C***** DIMENSION FIXED(MTDIV)                                       ALG00040
C***** KRESL = 2                                                 ALG00050
C***** IF (NALGO.EQ.1.AND.IINCS.EQ.1.AND.IITER.EQ.1) KRESL = 1    ALG00060
C***** IF (NALGO.EQ.2) KRESL = 1                                     ALG00070
C***** IF (NALGO.EQ.3.AND.IITER.EQ.1) KRESL = 1                   ALG00080
C***** IF (NALGO.EQ.4.AND.IINCS.EQ.1 AND IITER.EQ.1) KRESL = 1     ALG00090
C***** IF (NALGO.EQ.4.AND.IITER.EQ.2) KRESL=1                      ALG00100
C***** IF (IITER.EQ.1) RETURN                                      ALG00110
C***** DO 100 ITOTV = 1,NTUTV                                     ALG00120
C*****   FIXED(1TUTV) = 0.0                                         ALG00130
100 CONTINUE
      RETURN
      END

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SUBROUTINE STIFFP(COORD,EPSTN,IINCS,LNODS,MATN1,MEVAB,MMATS,
                  MP0IN,MTDTV,NELEM,NEVAH,NGAUS,NNODE,NSTRE,
                  STASG,PUSGP,PROPS,WEIGP,MLEM,MTUTG)                STI00010
C***** THIS SUBROUTINE EVALUATES THE STIFFNESS MATRIX FOR EACH ELEMENT STI00020
C***** IN TURN                                              STI00030
C***** IMPLICIT REAL*8(A-H,O-Z)                               STI00040
C***** DIMENSION BMATX(4,18),CARTD(2,9),COORD(MP0IN,2),DBMAT(4,18),
C***** DERIV(2,9),DEVIA(4),DMATX(4,4),
C***** ELCD(2,9),EPSTN(MTUTG),FSTIF(18,18),LNODS(MELEM,9),
C***** MATNO(MELCM),PROPS(4,BRDBSI(MMATS,7)),SHAPE(9),
C***** MTGP(4),STRES(4),STRSG(4,MTUTG),
C***** DVECT(4),AVECT(4),GPCDD(2,9)                           STI00050
C***** TWOPI = 6.283185308                                     STI00060
C***** REWIND 1                                               STI00070
C***** KGAUS = 0                                              STI00080
C*** LOOP OVER EACH ELEMENT                                 STI00090
C      DO 70 IELEM = 1,NELEM
C         LPROP = MATNO(IELEM)                                STI00100
C*** EVALUATE THE COORDINATES OF THE ELEMENT NODAL POINTS STI00110
C      DO 10 INODE = 1,NNODE
C         LNODF = IARS(LNODS(IELEM,INODE))
C         IPUSN = (LNODE-1)*2                                  STI00120
C         DO 10 IDIME = 1,2
C            IPUSN = IPUSN + 1                                STI00130
C            ELCD(IDIME,INODE)=COORD(LNUDE, IDIME)
C            THICK = PROPS(LPROP,3)                           STI00140
C*** INITIALIZE THE ELEMENT STIFFNESS MATRIX             STI00150
C      DO 20 IEVAH = 1,NEVAB
C         DU 20 JEVAH = 1,NEVAB
C         20 EST1(EVAB,JEVAH) = 0.0                         STI00160
C*** ENTER, LOOPS FOR AREA NUMERICAL INTEGRATION        STI00170
C      DO 50 IGAUS = 1,NGAUS
C         EXISP = PUSGP(IGAUS)                             STI00180
C         DU 50 JGAUS = 1,NGAUS
C         CTASP = POSGP(JGAUS)                            STI00190
C         KGASP = KGASP+1                                STI00200
C         KGAUS = KGAUS+1                                STI00210
C*** EVALUATE THE D-MATRIX
C      CALL M10PS(DMATX,LPROP,MMATS,NTYPE,PR1P:)          STI00220

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C*** EVALUATE THE SHAPE FUNCTIONS,ELEMENTAL VOLUME ETC.          STI00560
C CALL SFR2(CERIV,ETASP,EXISP,NNODE,SHAPE)                      STI00570
C CALL JACDB2(CARD,DERIV,DJACB,ELCOD,GPcod,ELEM,KGASP,        STI00580
C           NNODE,SHAPE)                                         STI00590
C DVOLU = DJACB*WEIGP(IGAUS)*WEIGP(JGAUS)                      STI00600
C IF (NTYPE.EQ.3) DVOLU = DVOLU*TWOPI*GPcod(1,KGASP)          STI00610
C IF (THICK.NE.0.0) DVOLU = DVOLU*THICK                         STI00620
C
C*** EVALUATE THE B AND DB MATRICES                                STI00630
C
C CALL DMATPS(BMATX,CARTD,NNODE,SHAPE,GPcod,NTYPE,KGASP)       STI00640
C IF (INCS.EQ.1) GO TO 80                                         STI00650
C IF (EPSYN(KGAUS).EQ.0.0) GO TO 80                             STI00660
C DO 90 ISTR1 = 1,NSTR1                                         STI00670
C 90 STRES(ISTR1) = STRS(ISTR1,KGAUS)                           STI00680
C CALL INVAR(DEVI,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF,STRES,    STI00690
C           THETA,VARJ2,YIELD)                                     STI00700
C CALL YIELD(DEVCT,DEVI,LPROP,MMATS,NCRIT,NSTR1,                STI00710
C           PROPS,SINT3,STEFF,THETA,VARJ2)                         STI00720
C CALL FLOWPL(AVECT,AHETA,DVECT,NTYPE,PROPS,LPROP,NSTR1,MMATS) STI00730
C DO 100 ISTR2 = 1,NSTR2                                         STI00740
C DO 100 JSTR2 = 1,NSTR2                                         STI00750
C 100 DMATX(ISTR2,JSTR2)=DMATX(ISTR2,JSTR2)-AHETA*DVECT(ISTR2)* STI00760
C     *DVECT(JSTR2)                                              STI00770
C 80 CONTINUE
C CALL DB(IBMATX,DBMAT,DMATX,MEVAB,NEVAB,NSTR2,NSTR1)          STI00780
C
C*** CALCULATE THE ELEMENT STIFFNESSES                            STI00790
C
C DO 30 IEVAB = 1,NEVAB                                         STI00800
C DO 30 JEVAB = 1,NEVAB                                         STI00810
C 30 ESTIF(IEVAB,JEVAB)=ESTIF(IEVAB,JEVAB)+IMATX(ISTR2,IEVAB)* STI00820
C     *DBMAT(ISTR2,JEVAB)+DVOLU                                  STI00830
C 50 CONTINUE
C
C*** CONSTRUCT THE LOWER TRIANGLE OF THE STIFFNESS MATRIX       STI00840
C
C DO 60 IEVAB = 1,NEVAB                                         STI00850
C DO 60 JEVAB = 1,NEVAB                                         STI00860
C 60 ESTIF(JEVAB,IEVAB) = ESTIF(IEVAB,JEVAB)                   STI00870
C
C*** STORE THE STIFFNESS MATRIX,STRESS MATRIX,AND SAMPLING POINT STI00880
C COORDINATES FOR EACH ELEMENT ON OISC FILE                      STI00890
C
C WRITE(1) ESTIF
C 70 CONTINUE
C RETURN
C LND

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SUBROUTINE FRONTCASOIS,ELOAD,EQRHS,EQUAT,ESTIF,FIXED,IFFIX,IINCS, FR000010
      IITER,GLOAD,GSTIF,LNODE,LNDS,KRESL,MBUFA,MELEM, FR000020
      MEVAB,MFRON,MSTIF,MTOTV,MVFIX,NACVA,NAMEV,NDEST, FR000030
      NDOFN,NELEM,NEVAB,NNODE,NDFIX,NPIVO,NPOIN, FR000040
      NTUTV,TDISP,TLOAD,TREAC,VECRV) FR000050
C***** THIS SUBROUTINE UNDERTAKES EQUATION SOLUTION BY THE FRONTAL FR000060
C METHOD FR000070
C***** IMPLICIT REAL*8(A-H,O-Z) FR000100
DIMENSION ABDIS(MTUTV),ELOAD(MELEM,MEVAB),EQRHS(MBUFA), FR000120
      EQUAT(MFRON,MBUFA),ESTIF(MEVAB,MEVAB),FIXED(MTOTV), FR000130
      IFFIX(MTOTV),NPIVO(MBUFA),VECRV(MFRON),GLOAD(MFRON), FR000140
      GSTIF(MSTIF),LNDS(MELEM,9),LNCEL(MEVAB),NACVA(MFRON), FR000150
      NAMEV(MBUFA),NDEST(MEVAB),NDFIX(MVFIX),NOUTP(2), FR000160
      TDISP(MTOTV),TLOAD(MELEM,MEVAB),TREAC(MVFIX,NDOFN) FR000170
      NFUNC(I,J) = (J+J-J)/2+1 FR000180
C*** CHANGE THE SIGN OF THE LAST APPEARANCE OF EACH NODE FR000190
C
      IF (IINCS.GT.1.OR.IITER.GT.1) GO TO 455 FR000200
      DO 140 IPOIN = 1,NPOIN FR000220
      KLAST = 0 FR000230
      DO 130 IELM = 1,NELEM FR000240
      DO 120 INODE = 1,NNODE FR000250
      IF (LNDS(IELEM,INODE).NE.IPOIN) GO TO 120 FR000260
      KLAST = IELM FR000270
      NLAST = INODE FR000280
120  CONTINUE FR000290
130  CONTINUE FR000300
      IF (KLAST.NE.0) LNDS(KLAST,NLAST) = -IPOIN FR000310
140  CONTINUE FR000320
      455 CONTINUE FR000330
      FR000340
C*** START BY INITIALIZING EVERYTHING THAT MATTERS TO ZERO FR000350
C
      DO 450 IBUFA = 1,MBUFA FR000360
450  EQRHS(IBUFA) = 0.0 FR000370
      DO 150 ISTIF = 1,MSTIF FR000380
150  GSTIF(ISTIF) = 0.0 FR000390
      DO 160 IFRON = 1,MFRON FR000400
      GLOAD(IFRON) = 0.0 FR000410
      VECRV(IFRON) = 0.0 FR000420
      NACVA(IFRON) = 0 FR000430
      DO 160 IBUFA = 1,MBUFA FR000440
160  EQUAT(IFRON,IBUFA) = 0.0 FR000450
C*** AND PREPARE FOR DISC READING AND WRITING OPERATIONS FR000460
C
      NBUFA = 0 FR000470
      IF (KRESL.GT.1) NBUFA = MBUFA FR000480
      REWIND 1 FR000490
      REWIND 2 FR000500
      FR000510
      FR000520
      FR000530
      FR000540
      FR000550

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      RCUIND 4          FRO000560
      REWIND 4          FRO000570
      REWIND 2          FRO000580
C*** ENTER MAIN ELEMENT ASSEMBLY -REDUCTION LOOP          FRO000590
      NFRON = 0          FRO000600
      KELVA = 0          FRO000610
      DO 320 IELFM = 1,NELEM          FRO000620
      IF(KRESL.GT.1) GO TO 400          FRO000630
      KEVAB = 0          FRO000640
      READ(1) ESTIF          FRO000650
      DO 170 INODE = 1,NNODE          FRO000660
      DO 170 IDOFN = 1,NOOFN          FRO000670
      NPDSI = (INODE-1)*NOOFN+IDOFN          FRO000680
      LOCNO = LNDS(IELEM,INODE)          FRO000690
      IF (LOCNO.GT.0) LOCFL(NPDSI) = (LOCNO-1)*NOOFN+1DOFN          FRO000700
      IF (LOCNO.LT.0) LOCFL(NPDSI) = (LOCNO+1)*NOOFN-1DOFN          FRO000710
      170 CONTINUE          FRO000720
      FRO000730
C*** START BY LOOKING FOR EXISTING DESTINATIONS          FRO000740
      DO 210 IEVAR = 1,NEVAB          FRO000750
      NIKNO = IAHS(LOCFL(IEVAR))
      KFXIS = 0          FRO000760
      DO 180 IFRON = 1,NFRON          FRO000770
      IF (NIKNO.EQ.NACVA(IFRON)) GO TO 180          FRO000780
      KEVAB = KEVAB+1          FRO000790
      KEXIS = 1          FRO000800
      NDEST(KEVAB) = IFRON          FRO000810
      180 CONTINUE          FRO000820
      IF (KEXIS.NE.0) GO TO 210          FRO000830
      FRO000840
C*** WE NOW SEEK NEW EMPTY PLACES FOR DESTINATION VECTOR          FRO000850
      DO 170 IFRON = 1,MERON          FRO000860
      IF (NACVA(IFRON).NE.0) GO TO 190          FRO000870
      NACVA(IFRON) = NIKNO          FRO000880
      KEVAB = KEVAB+1          FRO000890
      NDEST(KEVAB) = IFRON          FRO000900
      GO TO 200          FRO000910
      190 CONTINUE          FRO000920
      FRO000930
C*** THE NEW PLACES MAY DEMAND AN INCREASE IN CURRENT FRONTWIDTH          FRO000940
      200 IF (NDEST(KEVAB).GT.NFRON) NFRON = NDEST(KEVAB)          FRO000950
      210 CONTINUE          FRO000960
      FRO000970
      WRITE(8) LOCFL,NDEST,NACVA,NFRON          FRO000980
      400 IF(KRESL.GT.1) READ(8) LOCFL,NDEST,NACVA,NFRON          FRO000990
      FRO01000
C*** ASSEMBLE ELEMENT LOADS          FRO01010
      DO 320 IEVAR = 1,NEVAB          FRO01020
      IDEST = NDEST(IEVAR)          FRO01030
      GLOAD(IDEST) = GLOAD(IDEST)+ELOAD(IELEM,IEVAR)          FRO01040
      FRO01050
      FRO01060
      FRO01070
      FRO01080
      FRO01090
      FRO01100

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C*** ASSEMBLE THE ELEMENT STIFFNESSES-BUT NOT IN RESOLUTION           FR001110
C   IF(KRESL.GT.1) GO TO 402                                              FR001120
DO 222 JEVAN = 1,IEVAB                                                 FR001130
JDEST = NDEST(JEVAB)                                                    FR001140
NGASH = NFUNC(JDEST,JDEST)                                               FR001150
NGISH = NFUNC(JDEST,JDEST)                                               FR001160
IF(JDEST.GE.JDEST) GSTIF(NGASH)=GSTIF(NGASH)+ESTIF(IEVAB,JEVAB)    FR001170
IF(JDEST.LT.JDEST) GSTIF(NGISH)=GSTIF(NGISH)+ESTIF(IEVAB,JEVAB)    FR001180
222 CONTINUE!                                                       FR001190
402 CONTINUE!                                                       FR001200
220 CONTINUE!                                                       FR001210
FR001220
C*** RE-EXAMINE EACH ELEMENT NODE, TO ENQUIRE WHICH CAN BE ELIMINATED   FR001230
C   ON 310 JEVAB = 1,NEVAB                                                 FR001240
NIKND=LICLL(JEVAB)                                                       FR001250
IF(NIKND.LF.0) GO TO 310                                                 FR001260
FR001270
C*** FIND POSITIONS OF VARIABLES READY FOR ELIMINATION                  FR001280
C   DO 300 IFRON = 1,NFRON                                                 FR001290
IF(NACVAC(IFRON).NE.NIKNO) GO TO 300
NBUFA = NHUFA+1
FR001300
C*** WRITE EQUATIONS TO DISC OR TO TAPE                                 FR001310
C   IF (NBUFA.LE.MBUFA) GO TO 406
NBUFA = 1
IF(KRESL.GT.1) GO TO 408
WRITE(3) EQUAT,EORHS,NPIVO,NAMEV
GO TO 406
408 WRITE(4) EORHS
READ(2) EQUAT,EORHS,NPIVO,NAMEV
40h CONTINUE
FR001320
FR001330
FR001340
FR001350
FR001360
FR001370
FR001380
FR001390
FR001400
FR001410
FR001420
FR001430
FR001440
FR001450
FR001460
FR001470
FR001480
FR001490
FR001500
FR001510
FR001520
FR001530
FR001540
FR001550
FR001560
FR001570
FR001580
FR001590
FR001600
FR001610
FR001620
FR001630
FR001640
FR001650
C*** EXTRACT THE COEFFICIENTS OF THE NEY EQUATION FOR ELIMINATION      FR001660
C   IF (KRESL.GT.1) GO TO 404
DO 230 JFRON = 1,MFRON
IF (JFRON.LT.JFRON) NLOCA = NFUNC(IFRON,JFRON)
IF (JFRON.GE.JFRON) NLOCA = NFUNC(JFRON,IFRON)
EQUAT(JFRON,NBUFA) = GSTIF(NLOCA)
230 GSTIF(NLOCA) = 0.0
404 CONTINUE
FR001670
C*** AND EXTRACT THE CORRESPONDING RIGHT HAND SIDES                      FR001680
C   EORHS(NHUFA) = GLOAD(IFRON)
GLAD(IFRON) = 0.0
KELVA = K/LVA+1
NAMEV(NHUFA) = NIKNO
NPIVO(NHUFA) = IFRON
C
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C*** DEAL WITH PIVOT
C
C      PIVUT = EQUAT(IFRON,NBUFA)
C      IF(PIVUT.GT.0.0) GO TO 235
C      WRITE(6,900) NIKNO,PIVUT
C      900 FORMAT(1H0,3X,5HNEGATIVE OR ZERO PIVOT ENCOUNTERED FOR VARIABLE N
C      *D.,14,10H !IF VALUE ,E17.6)
C      STOP
C      235 CONTINUE
C      EQUAT(IFRON,NBUFA) = 0.0
C
C*** ENQUIRE WHETHER PRESENT VARIABLE IS FREE OR PRESCRIBED
C
C      IF (IFFIX(NIKNO).EQ.0) GO TO 250
C
C*** DEAL WITH A PRESCRIBED DEFLECTION
C
C      DU 240 JFRIN = 1,NFRON
C      240 GLOAD(JFRIN) = GLOAD(JFRON)-FIXED(NIKNO)*EQUAT(JFRON,NBUFA)
C      GO TO 280
C
C*** ELIMINATE A FREE VARIABLE-DEAL WITH THE RIGHT HAND SIDE FIRST
C
C      250 ON 270 JFRIN = 1,NFRON
C      GLLOAD(JFRON) = GLOAD(JFRON)-EQUAT(JFRON,NHUFA)*EQRHS(NBUFA)/PIVOT
C
C*** NOW DEAL WITH THE COEFFICIENTS IN CORE
C
C      IF(KRESL.GT.1) GO TO 418
C      IF(EQUAT(JFRON,NHUFA).EQ.0.0) GO TO 270
C      NLOCA = NFUNC(0,JFRON)
C      CURFO = EQUAT(JFRON,NBUFA)
C      DU 260 LFRON = 1,JFRON
C      NGASH = LFRIN+NLOCA
C      260 GSTIF(NGASH) = GSTIF(NGASH)-CUREQ+EQUAT(LFRIN,NBUFA)
C      /PIVOT
C      418 CONTINUE
C      270 CONTINUE
C      280 EQUAT(IFRON,NBUFA) = PIVOT
C
C*** RECORD THE NEW VACANT SPACE, AND REDUCE FRONTWIDTH IF POSSIBLE
C
C      NACVA(IFRON) = 0
C      GO TO 290
C
C*** COMPLETE THE ELEMENT LOOP IN THE FORWARD ELIMINATION
C
C      300 CONTINUE
C      290 IF (NACVA(NFRON).NE.0) GO TO 310
C          NFRON = NFRON-1
C          IF(NFRON.GT.0) GO TO 290
C      310 CONTINUE
C      320 CONTINUE
C          IF (KRESL.EQ.1) WRITE(2) EQUAT,EQRHS,NPIV),NAMEV
C          BACKSPACE 2

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C*** ENTER BACK-SUBSTITUTION PHASE LOOP BACKWARDS THROUGH VARIABLES
C      DD 340 IELVA = 1,KELVA
C*** READ A NEW BLOCK OF EQUATIONS - IF NEEDED
C      IF (NBUFA.NE.0) GO TO 412
C      BACKSPACE 2
C      READ(2) EQUAT,EQRHS,NPIVO,NAMEV
C      BACKSPACE 3
C      NBUFA = NBUFA
C      IF (KRESL.EQ.1) GO 10 412
C      BACKSPACE 4
C      READ(4) EQRHS
C      BACKSPACE 4
1 412 CONTINUE
C*** PREPARE TO BACK-SUBSTITUTE FROM THE CURRENT EQUATION
C      IFRUN = NPIVO(NBUFA)
C      NIKND = NAMEV(NBUFA)
C      PIVOT = EQUAT(IFRON,NBUFA)
C      IF(IFFIX(NIKND).NE.0) VECRV(IFRON) = FIXED(NIKND)
C      IF(IFFIX(NIKND).EQ.0) EQUAT(IFRON,NBUFA) = 0.0
C*** BACK-SUBSTITUTE IN THE CURRENT EQUATION
C      DO 330 JFRON = 1,HFRUN
330 EQRHS(NBUFA) = EQRHS(NBUFA)-VECRV(JFRON)*EQUAT(JFRON,NBUFA)
C*** PUT THE FINAL VALUES WHERE THEY BELONG
C      IF (IFFIX(NIKND).EQ.0) VECRV(IFRON)=EQRHS(NBUFA)/PIVOT
C      IF (IFFIX(NIKND).NE.0) FIXED(NIKND)=-EQRHS(NBUFA)
C      NBUFA = NBUFA-1
C      ASDIS(NIKND) = VECRV(IFRON)
340 CONTINUE
C*** ADD DISPLACEMENTS TO PREVIOUS TOTAL VALUES
C      DO 345 ITOTV = 1,NTUTV
345 TDISP(ITOTV) = TDISP(ITOTV)+ASDIS(ITOTV)
C*** STORE REACTIONS FOR PRINTING LATER
C      KBOUN = 1
C      DD 370 IPDIN = 1,NPOIN
C      NLICA = (IPDIN-1)*NDOFN
C      DD 350 IDDFN = 1,NDOFN
C      NGASH = NLICA+IDDFN
C      IF (IFFIX(NGASH).GT.0) GO TO 360
350 CONTINUE
360 GO TO 370
C      DD 510 IDDFN = 1,NDOFN

      NGASH = NLICA+IDDFN
510 TREAC(KBOUN, IDDFN) = TREAC(KBOUN, IDDFN)+FIXED(NGASH)
      KBOUN = KBOUN+1
370 CONTINUE
C*** ADD REACTIONS INTO THE TOTAL LOAD ARRAY
C      DO 700 IPDIN = 1,NPOIN
C      DO 710 IELEM = 1,NELEM
C      DO 710 INODE = 1,NNJDE
C      NLICA = IABS(LNODES(IELEM,INODE))
C      IF(IPDIN.EQ.NLICA) GO TO 720
710 CONTINUE
720 DO 730 IDDFN = 1,NDOFN
      NGASH = (INODE-1)*NDOFN+IDDFN
      MGASH = (IPDIN-1)*NDOFN+IDDFN
730 TLOAD(IELEM,NGASH) = TLOAD(IELEM,NGASH)+FIXED(MGASH)
700 CONTINUE
      RETURN
      END

```

FR002210  
FR002220  
FR002230  
FR002240  
FR002250  
FR002260  
FR002270  
FR002280  
FR002290  
FR002300  
FR002310  
FR002320  
FR002330  
FR002340  
FR002350  
FR002360  
FR002370  
FR002380  
FR002390  
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FR002900  
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FR002930  
FR002940  
FR002950

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SUBROUTINE RESIDU(ASDIS,CCOORD,EFFST,ELLOAD,FACTR,IITER,LNODS,
LPROP,MATND,MELEM,MMATS,MPQIN,MTOTG,MTOTV,NDOFN,RES00010
NELEM,NEVAB,NGAUS,NNODE,NSTRI,NTYPE,POSGP,PROPS,RES00020
NSTRE,NCRIT,STRSG,WEIGP,TDISP,EPSTN)RES00030
RES00040
RES00050
RES00060
RES00070
RES00080
RES00090
RES00100
RES00110
RES00120
RES00130
RES00140
RES00150
RES00160
RES00170
RES00180
RES00190
RES00200
RES00210
RES00220
RES00230
RES00240
RES00250
RES00260
RES00270
RES00280
RES00290
RES00300
RES00310
RES00320
RES00330
RES00340
RES00350
RES00360
RES00370
RES00380
RES00390
RES00400
RES00410
RES00420
RES00430
RES00440
RES00450
RES00460
RES00470
RES00480
RES00490
RES00500
RES00510
RES00520
RES00530
RES00540
RES00550

C**** THIS SUBROUTINE REDUCES THE STRESSES TO THE YIELD SURFACE AND
C EVALUATES THE EQUIVALENT NODAL FORCES
C***** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION UNIAX(MTOTV),AVECT(4),CARTD(2,9),CCORD(MPQIN,2),
DVIAC(4),DVEC(4),EFFST(MTOTG),ELCID(2,9),ELDIS(2,9),
ELRAD(MELEM,18),LNODS(MELEM,9),POSGP(4),PROPS(MMATS,7),
STRAN(4),STRES(4),STRSG(4,MTOTG),
WEIGP(4),ULCDD(2,9),DESIG(4),SIGMA(4),SGTOT(4),
DMATX(4,4),DERIV(2,9),SHAPE(9),GPCDD(2,9),
EPSTN(MTOTG),TDISP(MTOTV),MATND(MELEM),BMATX(4,18)
ROUTS = 1.7320508075/
TWUPI = 6.283185308
DO 10 ILEM = 1,NELEM
DO 10 IVAU = 1,NEVAB
10 ELOAD(ILEM,ICVAB) = 0.0
KGAUS = 0
DO 20 IFLM = 1,NELEM
LPROP = MATND(ILEM)
UNIAX = PROPS(LPROP,5)
HARDS = PROPS(LPROP,6)
FRICT = PROPS(LPROP,7)
IF (NCRIT.EQ.3) UNIAX = PROPS(LPROP,5)*DCOS(FRICT*0.017453292)
IF (NCRIT.EQ.4) UNIAX = 6.0*PROPS(LPROP,5)*DCOS(FRICT*0.017453292)/
*(ROUTS*(3.0-DSIN(FRICT*0.017453292)))
C*** COMPUTE COORDINATE AND INCREMENTAL DISPLACEMENTS OF THE
C ELEMENT NODAL POINTS
DO 30 INODE = 1,NNODE
LNODE = IARS(LNODS(ILEM,INODE))
NPOSN = (LNODE-1)+NDOFN
DO 30 IDOFN = 1,NDOFN
NPOSN = NPOSN+1
ELCDD(IDOFN,INODE)=CCORD(LNODE,IDOFN)
30 ELDIS(IDOFN,INODE)=ASDIS(NPOSN)
CALL MDDPS(BMATX,LPROP,MMATS,NTYPE,PROPS)
THICK = PROPS(LPROP,3)
KGASP = 0
DO 40 IGaus = 1,NGAUS
DO 40 JGAUS = 1,NGAUS
EXISP = POSGP(IGaus)
ETASP = POSGP(JGAUS)
KGAUS = KGAUS +1
KGASP = KGASP+1
CALL SFR2(DERIV,ETASP,EXISP,NNODE,SHAPE)
CALL JACOB2(CARTD,DERIV,DJACB,ELCDD,GPCDD,ILEM,KGASP,

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      NNODE,SHAPE)
DVOLU = DJACB*WEIGP(KGAUS)*WEIGP(JGAUS)          RES00560
IF (NTYPE.EQ.3) DVOLU = DVOLU*TMPI* GPCDD(1,KGASP)  RES00570
IF (THICK.NE.0.0) DVOLU = DVOLU*THICK             RES00580
CALL BMATPS(DMATX,CARTD,NNODE,SHAPE,GPCDD,NTYPE,KGASP)  RES00590
CALL LINEAR(CARTD,DMATX,ELDIS,LPROP,MMATS,NOOFN,NNODE,NSTRE,
     NTYPE,PROPS,STRAN,STRES,KGASP,GPCDD,SHAPE)        RES00600
PREYS = UNIAX*EPSTN(KGAUS)*HARDS                 RES00610
DO 150 ISTR1 = 1,NSTR1                           RES00620
DESGC(ISTR1) = STRES(ISTR1)                      RES00630
150 SIGMA(ISTR1) = STRSG(ISTR1,KGAUS)+STRES(ISTR1)  RES00640
CALL INVAR(DEVIA,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF,SIGMA,
     THETA,VARJ2,YIELD)                           RES00650
ESPHE = EFFST(KGAUS)-PREYS                      RES00660
IF (ESPHE.GE.0.0) GO TO 50                         RES00670
ESCUR = YIELD-PREYS                            RES00680
IF (ESCUR.LE.0.0) GO TO 60                         RES00690
RFACT = ESCUR/(YIELD-EFFST(KGAUS))              RES00700
GO TO 70                                         RES00710
50 ESCUR = YIELD-EFFST(KGAUS)                     RES00720
IF (ESCUR.LE.0.0) GO TO 60                         RES00730
RFACT = 1.0                                       RES00740
70 MSTEP = ESCUR*8.0/UNIAX+1.0                     RES00750
ASTEP = MSTEP                                     RES00760
REDUC = 1.0-RFACT                                RES00770
DO 80 ISTR1 = 1,NSTR1                           RES00780
SGTOT(ISTR1) = STRSG(ISTR1,KGAUS)+REDUC*STRES(ISTR1)  RES00790
80 STRES(ISTR1) = RFACT*STRES(ISTR1)/ASTEP        RES00800
DO 90 ISTR1 = 1,MSTEP                           RES00810
CALL INVAR(DEVIA,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF,SGTOT,
     THETA,VARJ2,YIELD)                           RES00820
CALL YIELD(AVECT,DEVIA,LPROP,MMATS,NCRIT,NSTR1,
     PROPS,SINT3,STEFF,THETA,VARJ2)                RES00830
CALL FLOWPL(AVECT,AHETA,DVECT,NTYPE,PROPS,LPROP,NSTR1,MMATS)
AGASH = 0.0                                       RES00840
DO 100 ISTR1 = 1,NSTR1                           RES00850
100 AGASH = AGASH+AVECT(ISTR1)*STRES(ISTR1)       RES00860
DLAMD = AGASH*ARETA                            RES00870
IF (DLAMD.LT.0.0) DLAMD = 0.0                   RES00880
BGASH = 0.0                                       RES00890
DO 110 ISTR1 = 1,NSTR1                           RES00900
110 BGASH = BGASH+AVECT(ISTR1)*SGTOT(ISTR1)       RES00910
SGTOT(ISTR1) = SGTOT(ISTR1)+STRES(ISTR1)-DLAMD*DVECT(ISTR1)
     EPSTN(KGAUS) = EPSTN(KGAUS)+DLAMD*BGASH/YIELD  RES00920
90 CONTINUE
CALL INVAR(DEVIA,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF,SGTOT,
     THETA,VARJ2,YIELD)                           RES00930
CURYS = UNIAX*EPSTN(KGAUS)*HARDS                RES00940
BRING = 1.0                                       RES00950
IF (YIELD.GT.CURYS) BRING = CURYS/YIELD         RES00960
DO 130 ISTR1 = 1,NSTR1                           RES00970
130 STRSG(ISTR1,KGAUS) = BRING*SGTOT(ISTR1)       RES00980
EFFST(KGAUS) = BRING*YIELD                       RES00990
RFACT = EFFST(KGAUS)                            RES01000
140* CONTINUE
140* RETURN
END
C*** ALTERNATIVE LOCATION OF STRESS REDUCTION LOOP TERMINATION CARD
C
C 90 CONTINUE
C**
GO TO 190
60 DO 180 ISTR1 = 1,NSTR1
180 STRSG(ISTR1,KGAUS) = STRSG(ISTR1,KGAUS)+DESIG(ISTR1)
EFFST(KGAUS) = YIELD
C
C*** CALCULATE THE EQUIVALENT NODAL FORCES AND ASSOCIATE WITH THE
ELEMENT NODES
290 MGASH = 0
DO 140 INODE = 1,NNODE
DO 140 INDFN = 1,NOOFN
MGASH = MGASH+1
DO 140 ISTR1 = 1,NSTRE
140* ELOAD(IELEM,MGASH) = ELOAD(IELEM,MGASH)+BMATX(ISTR1,MGASH)
     STRSG(ISTR1,KGAUS)=DVOLU
40 CDNTINUE
20 CONTINUE
RETURN
END

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SUBROUTINE CONVERGEL(DAD,IITER,LNODS,MELEM,MEVAB,MTOTV,NCHEK,
    NDOFN,NELEM,NEVAR,NNODE,NTOTV,PVALU,STFOR,
    TLOAD,TOFOR,TOLFR)
C***** THIS SUBROUTINE CHECKS FOR CONVERGENCE IF THE ITERATION PROCESS
C***** IS NOT CONVERGED.
C***** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION ELOAD(MELEM,MEVAB),LNODS(MELEM,)),STFOR(MTOTV),
    TLOAD(MELEM,MEVAB)
NCHEK = 0
RESID = 0.0
RETOT = 0.0
REMAX = 0.0
DO 5 ITOTV = 1,NTOTV
    STFOR(ITOTV) = 0.0
    TOFOR(ITOTV) = 0.0
5 CONTINUE
DO 40 IELM = 1,NELEM
    KEVAB = 0
    DO 40 INODE = 1,NNODE
        LOCNO = TABS(LNODS(IELEM,INODE))
        DO 40 IDUFN = 1,NDOFN
            KCVAH = KEVAB+1
            NP0SI = (LOCNO-1)*NDOFN+IDUFN
            STFOR(NP0SI) = STFOR(NP0SI)+ELOAD(IELEM,KEVAB)
40    TOFOR(NP0SI) = TOFOR(NP0SI)+TLOAD(IELEM,KEVAB)
        DO 50 ITOTV = 1,NTOTV
            REFOR = TOFOR(ITOTV)-STFOR(ITOTV)
            RESID = RESID+REFOR*REFOR
            RETOT = RETOT+TOFOR(ITOTV)*TOFOR(ITOTV)
            AGASH = DSORT(REFOR)
50    IF (AGASH.GT.REWAX) REMAX = AGASH
        DD 10 IEVAB = 1,NEVAB
        DO 10 IELM = 1,NELEM
            ELOAD(IELEM,IEVAB) = TLOAD(IELEM,IEVAB)-ELOAD(IELEM,IEVAB)
            RESID = DSORT(RESID)
            RATIO = DSORT(RETOT)
            RATIO = 100.0*RESID/RETOT
            IF (RATIO.GT.TOLER) NCHEK = 1
            IF (IITER.F0.1) GO TO 20
            IF (RATIO.GT.PVALU) NCHEK = 999
20    PVALU = RATIO
        WRITE(6,30) IITER, NCHEK, RATIO, REMAX
30    FORMAT(1H0,3X,14HITERATION NO =,13,
    3X,18HCONVERGENCE CODE =,14,5X,2HNORM OF RESIDUAL SUM
    ,RATIO =,E14.6,3X,18HMAXIMUM RESIDUAL =,E14.6)
        RETURN
END

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CUN00010  
CUN00020  
CUN00030  
CUN00040  
CUN00050  
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CUN00070  
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CUN00490  
CUN00500

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SUBROUTINE OUTPUT(IITER,MTDTG,MTDTV,MVFIX,NELEM,NGAUS,NDFIX,
  NOUTP,NPOIN,NVFIX,STRSG,TDISP,TREAC,EPSTN,
  NTYPE,NCHEK,FFNST)
C***** THIS SUBROUTINE OUTPUTS DISPLACEMENTS,REACTIONS AND STRESSES
C***** IMPLICIT REAL,B(A-H,O-Z)
DIMENSION NDFIX(MVFIX),NOUTP(2),STRSG(4,MTDTG),STRSP(3),
  TDISP(MTDTV),TREAC(MVFIX,2),EPSTN(MTDTG),EFFST(MTDTG)
KOUTP = NOUTP(1)
IF (IITER.GT.1) KOUTP = NOUTP(2)
IF (IITER.LT.1.AND.NCHEK.EQ.0) KOUTP = NOUTP(2)
WRITE(6,15) IITER
15 FORMAT (1HD,3X,14HITERATION NO =,I3)
C*** OUTPUT DISPLACEMENTS
C
  IF (KOUTP.LT.1) GO TO 10
  WRITE(6,900)
900 FORMAT(1HD,5X,13HDISPLACEMENTS)
  IF (NTYPE.NE.3) WRITE(6,950)
950 FORMAT(1HD,6X,4HNODE,6X,7HX-DISP.,7X,7HY-DISP.)
  IF (NTYPE.EQ.3) WRITE(6,955)
955 FORMAT(1HD,6X,4HNODE,6X,7HR-DISP.,7X,7HZ-DISP.)
  DO 20 IPDIN = 1,NPOIN
    NGASH = IPDIN*2
    NGISH = NGASH+2
20   WRITE(6,910) IPDIN,(TDISP(IGASH),IGASH=NGISH,NGASH)
910 FORMAT(1I0,3E14.6)
  10 CONTINUE
C*** OUTPUT REACTIONS
C
  IF (KOUTP.LT.2) GO TO 30
  WRITE(6,920)
920 FORMAT(1HD,5X,9HREACTIONS)
  IF (NTYPE.NE.3) WRITE(6,960)
960 FORMAT(1HD,6X,4HNODE,6X,7HX-REAC.,7X,7HY-REAC.)
  IF (NTYPE.EQ.3) WRITE(6,965)
965 FORMAT(1HD,6X,4HNODE,6X,7HR-REAC.,7X,7HZ-REAC.)
  DO 40 IVFIX = 1,NVFIX
40   WRITE(6,910) NDFIX(IVFIX),(TREAC(IVFIX,IDOFN),IDOFN=1,2)
  30 CONTINUE
C*** OUTPUT STRESSES
C
  IF (KOUTP.LT.3) GO TO 50
  IF (NTYPE.NE.3) WRITE(6,970)
970 FORMAT(1HD,1X,4HG.P.,6X,9HXX-STRESS,5X,9HY-STRESS,5X,
  9HXY-STRESS,5X,9HZ-STRESS,6X,8HMAX P.S.,6X,8HMIN P.S.,3X,
  9HANGLE,4X,10HEFF-STRESS,3X,6HE.P.S.)
  IF (NTYPE.EQ.3) WRITE(6,975)
975 FORMAT(1HD,1X,4HG.P.,6X,9HRR-STRESS,5X,9HZZ-STRESS,5X,
  9HRZ-STRESS,5X,9HTT-STRESS,6X,8HMAX P.S.,6X,8HMIN P.S.,3X,
  9HANGLE,4X,10HEFF-STRESS,3X,6HE.P.S.)
  KGAUS = 0
  DO 60 ILEM = 1,NELEM
    KELGS = 0
    WRITE(6,930) ILEM
930 FORMAT(1HD,5X,13HELEMENT NO. =,I5)
    DO 60 JGAUS = 1,NGAUS
      DU 60 JGAUS = 1,NGAUS
      KGAJS = KGAUS+1
      KELGS = KELGS+1
      XGASH = (STRSG(1,KGAUS)+STRSG(2,KGAUS))*0.5
      XGISH = (STRSG(1,KGAUS)-STRSG(2,KGAUS))*0.5
      XGESH = STRSG(3,KGAUS)
      XGOSH = DSQRT(XGISH*XGISH+XGESH*XGESH)
      STRSP(1)=XGASH+XGOSH
      STRSP(2)=XGASH-XGOSH
      IF (XGISH.EQ.0.0) XGISH = 0.1E-20
      STRSP(3)=DATAN(XGESH/XGISH)*28.647889757
60   WRITE(6,940) KELGS,(STRSG(ISTR1,KGAUS),ISTR1 =1,4)
      *(STRSP(ISTR1),ISTR1=1,3),EFFST(KGAUS),EPSTN(KGAUS)
940 FORMAT(15,2X,6E14.6,F8.3,2E14.6)
  50 CONTINUE
  RETURN
END

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SUBROUTINE SFR2(DRIV,ETASP,EXISP,NNODE,SHAPE)          SFR00010
C***** THIS SUBROUTINE EVALUATES THE SHAPE FUNCTIONS AND THEIR      SFR00020
C DERIVATIVES FOR LINEAR,QUADRATIC LAGRANGIAN AND SERENDIPITY      SFR00030
C ISOPARAMETRIC 2-D ELEMENTS                                         SFR00040
C***** IMPLICIT REAL*8(A-H,O-Z)                                     SFR00050
C DIMENSION DERIV(2,9),SHAPE(9)                                       SFR00060
C S = EXISP                                                       SFR00070
C T = ETASP                                                       SFR00080
C IF (NNODE.GT.4) GO TO 10                                         SFR00090
C ST = S*T
C*** SHAPE FUNCTIONS FOR 4 NODDED ELEMENT                         SFR00100
C
C SHAPE(1) = (1-T-S+ST)*0.25                                         SFR00110
C SHAPE(2) = (1-T+S-ST)*0.25                                         SFR00120
C SHAPE(3) = (1+T+S-ST)*0.25                                         SFR00130
C SHAPE(4) = (1+T-S-ST)*0.25                                         SFR00140
C*** SHAPE FUNCTION DERIVATIVES                                    SFR00150
C
C DERIV(1,1)=(-1+T)*0.25                                           SFR00160
C DERIV(1,2)=(+1-T)*0.25                                           SFR00170
C DERIV(1,3)=(+1+T)*0.25                                           SFR00180
C DERIV(1,4)=(-1-T)*0.25                                           SFR00190
C DERIV(2,1)=(-1+S)*0.25                                           SFR00200
C DERIV(2,2)=(-1-S)*0.25                                           SFR00210
C DERIV(2,3)=(+1+S)*0.25                                           SFR00220
C DERIV(2,4)=(+1-S)*0.25                                           SFR00230
C RETURN
10 IF (NNODE.GT.8) GO TO 30                                         SFR00240
C
C S2 = S+2.0                                                       SFR00250
C T2 = T*2.0                                                       SFR00260
C SS = S*S                                                       SFR00270
C ST = S*T                                                       SFR00280
C SST= S*S*T                                                       SFR00290
C STT = S*T*T                                                       SFR00300
C ST2 = S*T*2.0                                                       SFR00310
C
C*** SHAPE FUNCTIONS FOR 8 NODDED ELEMENT                         SFR00320
C
C SHAPE(1)=(-1.0+ST+SS+TT-SST-STT)/4.0                           SFR00330
C SHAPE(2)=(1.0-T-SS+SST)/2.0                                         SFR00340
C SHAPE(3)=(-1.0-ST+SS+TT-SST+STT)/4.0                           SFR00350
C SHAPE(4)=(1.0+S-TT-STT)/2.0                                         SFR00360
C SHAPE(5)=(-1.0+ST+SS+TT+SST+STT)/4.0                           SFR00370
C SHAPE(6)=(1.0+T-SS-SST)/2.0                                         SFR00380
C SHAPE(7)=(-1.0-ST+SS+TT+SST-STT)/4.0                           SFR00390
C SHAPE(8)=(1.0-S-TT-STT)/2.0                                         SFR00400
C
C*** SHAPE FUNCTION DERIVATIVES                                    SFR00410
C
C

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DERIV(1,1) = (T+S2-ST2-TT)/4.0 SFR00580
DERIV(1,2) = -S+ST SFR00580
DERIV(1,3) = (-T+S2-ST2+TT)/4.0 SFR00590
DERIV(1,4) = (1.0-TT)/2.0 SFR00600
DERIV(1,5) = (T+S2+ST2+TT)/4.0 SFR00610
DERIV(1,6) = (-S-ST) SFR00620
DERIV(1,7) = (-T+S2+ST2-TT)/4.0 SFR00630
DERIV(1,8) = (-1.0+TT)/2.0 SFR00640
DERIV(2,1) = (S+T2-SS-ST2)/4.0 SFR00650
DERIV(2,2) = (-1.0-SS)/2.0 SFR00660
DERIV(2,3) = (-S+T2-SS+ST2)/4.0 SFR00680
DERIV(2,4) = (-T-ST) SFR00690
DERIV(2,5) = (S+T2+SS+ST2)/4.0 SFR00700
DERIV(2,6) = (1.0-SS)/2.0 SFR00710
DERIV(2,7) = (-S+T2+SS-ST2)/4.0 SFR00720
DERIV(2,8) = (-T+ST) SFR00730
RF TURN SFR00740
30 CONTINUE SFR00750
SS = S*S SFR00760
ST = S*T SFR00770
TT = T*T SFR00780
S1 = S+1.0 SFR00790
T1 = T+1.0 EFRO0AOO
S2 = S-2.0 SFR00810
T2 = T-2.0 SFR00820
S9 = S-1.0 SFR00830
T9 = T-1.0 SFR00840
C C*** SHAPE FUNCTIONS FOR 9 NODED ELEMENT SFR00850
C
SHAPE(1) = 0.25*S9*ST*T9 SFR00860
SHAPE(2) = 0.5*(1.0-SS)*T*T9 SFR00870
SHAPE(3) = 0.25*S1*ST*T9 SFR00890
SHAPE(4) = 0.5*S*S1*(1.0-TT) SFR00900
SHAPE(5) = 0.25*S1*ST*T1 SFR00910
SHAPE(6) = 0.5*(1.0-SS)*T*T1 SFR00920
SHAPE(7) = 0.25*S9*ST*T1 SFR00930
SHAPE(8) = 0.5*S*S9*(1.0-TT) SFR00940
SHAPE(9) = (1.0-SS)*(1.0-TT) SFR00950
SFR00960
C C*** SHAPE FUNCTION DERIVATIVES SFR00970
C
DERIV(1,1) = 0.25*T*T9*(-1.0+S2) SFR00980
DERIV(1,2) = -ST*T9 SFR01000
DERIV(1,3) = 0.25*(1.0+S2)*T*T9 SFR01020
DERIV(1,4) = 0.5*(1.0+S2)*(1.0-TT) SFR01030
DERIV(1,5) = 0.25*(1.0+S2)*T*T1 SFR01040
DERIV(1,6) = -ST*T1 SFR01050
DERIV(1,7) = 0.25*(-1.0+S2)*T*T1 SFR01060
DERIV(1,8) = 0.5*(-1.0+S2)*(1.0-TT) SFR01070
DERIV(1,9) = -S2*(1.0-TT) SFR01080
DERIV(2,1) = 0.25*(-1.0+T2)*S*S9 SFR01090
DERIV(2,2) = 0.5*(1.0-SS)*(-1.0+T2) SFR01100
DERIV(2,3) = 0.25*S*S1*(-1.0+T2) SFR01110
SFR01120
DERIV(2,4) = -ST*S1 SFR01130
DERIV(2,5) = 0.25*S*S1*(1.0+T2) SFR01140
DERIV(2,6) = 0.5*(1.0-SS)*(1.0+T2) SFR01150
DERIV(2,7) = 0.25*S*S9*(1.0+T2) SFR01160
DERIV(2,8) = -ST*S9 SFR01170
DERIV(2,9) = -T2*(1.0-SS) SFR01180
RETURN
END

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      * SURROUTINE JACUR2(CARTD,DERIV,DJACB,ELCOD,GPCOD,IELEM,KGASP,
      * NNODE,SHAPE)                                              JAC000010
C***** THIS SUBROUTINE EVALUATES THE JACOBIAN MATRIX AND THE CARTESIAN   JAC000020
C     SHAPE FUNCTION DERIVATIVES                                JAC000030
C***** IMPLICIT REAL*8(A-H,O-Z)                               JAC000040
C     DIMENSION CARTD(2,9),DERIV(2,9),ELCOD(2,9),GPCOD(2,9),SHAPE(9),   JAC000050
C           XJACI(2,2),XJACM(2,2)                                JAC000060
C     JACOOO70
C     JACOOOR0
C     JAC000090
C     JAC00100
C     JAC00110
C     JAC00120
C     JAC00130
C     JAC00140
C     JAC00150
C     JAC00160
C     JAC00170
C     JAC00180
C     JAC00190
C     JAC00200
C     JAC00210
C     JAC00220
C     JAC00230
C     JAC00240
C     JAC00250
C     JAC00260
C     JAC00270
C     JAC00280
C     JAC00290
C     JAC00300
C     JAC00310
C     JAC00320
C     JAC00330
C     JAC00340
C     JAC00350
C     JAC00360
C     JAC00370
C     JAC00380
C     JAC00390
C     JAC00400
C     JAC00410
C     JAC00420
C     JAC00430
C     JAC00440
C     JAC00450
C     JAC00460
C     JAC00470
C     JAC00480
C     JAC00490
C     JAC00500
C     JAC00510
C     JAC00520
C     JAC00530
C     JAC00540
C     JAC00550
C
C     CALCULATE THE COORDINATES OF THE SAPMPLINO POINT
C
      DO 2 IDIME = 1,2
      GPCOD(IDIME,KGASP) = 0.0
      DO 2 INODE = 1,NNODE
      GPCOD(IDIME,KGASP)=GPCOD(IDIME,KGASP)+ELCOD(IDIME,INODE)*
      *SHAPE(INODE)
      2 CONTINUE
C
C     CREATE JACOBIAN MATRIX XJACM
C
      DO 4 IDIME = 1,2
      DO 4 JDIME = 1,2
      XJACM(IDIME,JDIME)=0.0
      DO 4 INODE = 1,NNODE
      XJACM(IDIME,JDIME)=XJACM(IDIME,JDIME)+DERIV(IDIME,INODE)*
      *ELCOD(JDIME,INODE)
      4 CONTINUE
C
C     CALCULATE DETERMINANT AND INVERSE OF JACOBIAN MATRIX
C
      DJACB = XJACM(1,1)*XJACM(2,2)-XJACM(1,2)*XJACM(2,1)
      IF(DJACB).LT.0.0
      6 WRITE(6,600) IELEM
      STOP
      8 CONTINUE
      XJACI(1,1)=XJACM(2,2)/DJACB
      XJACI(2,2)=XJACM(1,1)/DJACB
      XJACI(1,2)=-XJACM(1,2)/DJACB
      XJACI(2,1)=-XJACM(2,1)/DJACB
C
C     CALCULATE CARTESIAN DERIVATIVES
C
      DO 10 IDIME = 1,2
      DO 10 INODE = 1,NNODE
      CARTD(IDIME,INODE)=0.0
      DO 10 JDIME = 1,2
      CARTD(IDIME,INODE)=CARTD(IDIME,INODE)+XJACI(IDIME,JDIME)*
      *DERIV(JDIME,INODE)
      10 CONTINUE
      600 FORMAT(//,36H PROGRAM HALTED IN SUBROUTINE JACOB2,/11X,
      *22H ZERO OR NEGATIVE AREA,/10X,16H ELEMENT NUMBER,15)
      RETURN
      CND

```

```

SUBROUTINE MODPS(DMATX,LPRUP,MMATS,NTYPE,PROPS)
C***** THIS SUBROUTINE EVALUATES THE D-MATRIX
C***** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION DMATX(4,4),PROPS(MMATS,7)
YOUNG = PROPS(LPRUP,1)
POISS = PROPS(LPRUP,2)
DU 10 ISTR1 = 1,4
DO 10 JSTR1 = 1,4
10 DMATX(ISTR1,JSTR1) = 0.0
IF (NTYPE.NE.1) GO TO 4
C*** D MATRIX FOR PLANE STRESS CASE
C CONST = YOUNG / (1.0-POISS*POISS)
DMATX(1,1) = CONST
DMATX(2,2) = CONST
DMATX(1,2) = CONST*POISS
DMATX(2,1) = CONST*POISS
DMATX(3,3) = (1.0-POISS)*CONST/2.0
RETURN
4 IF (NTYPE.NE.2) GO TO 6
C*** D MATRIX FOR PLANE STRAIN CASE
C CONST = YOUNG*(1.0-POISS)/((1.0+POISS)*(1.0-2.0*POISS))
DMATX(1,1) = CONST
DMATX(2,2) = CONST
DMATX(1,2) = CONST*POISS/(1.0-POISS)
DMATX(2,1) = CONST*POISS/(1.0-POISS)
DMATX(3,3) = (1.0-2.0*POISS)*CONST/(2.0*(1.0-POISS))
RETURN
6 IF (NTYPE.NE.3) GO TO 8
C*** D MATRIX FOR AXISYMMETRIC CASE
CONST = YOUNG * ((1.0-POISS)/((1.0+POISS)*(1.0-2.0*POISS)))
CONSS = POISS/(1.0-POISS)
DMATX(1,1) = CONST
DMATX(2,2) = CONST
DMATX(3,3) = CONST*(1.0-2.0*POISS)/(2.0*(1.0-POISS))
DMATX(1,2) = CONST*CONSS
DMATX(1,4) = CONST*CONSS
DMATX(2,1) = CONST*CONSS
DMATX(2,4) = CONST*CONSS
DMATX(4,1) = CONST*CONSS
DMATX(4,2) = CONST*CONSS
DMATX(4,4) = CONST
8 CONTINUE
RETURN
END

```

M0D00010  
M0D00020  
M0D00030  
M0D00040  
M0D00050  
M0D00060  
M0D00070  
M0D00080  
M0D00090  
M0D00100  
M0D00110  
M0D00120  
M0D00130  
M0D00140  
M0D00150  
M0D00160  
M0D00170  
M0D00180  
M0D00190  
M0D00200  
M0D00210  
M0D00220  
M0D00230  
M0D00240  
M0D00250  
M0D00260  
M0D00270  
M0D00280  
M0D00290  
M0D00300  
M0D00310  
M0D00320  
M0D00330  
M0D00340  
M0D00350  
M0D00360  
M0D00370  
M0D00380  
M0D00390  
M0D00400  
M0D00410  
M0D00420  
M0D00430  
M0D00440  
M0D00450  
M0D00460  
M0D00470  
M0D00480  
M0D00490  
M0D00500  
M0D00510  
M0D00520  
M0D00530  
M0D00540

```

SUBROUTINE BMATPS(BMATX,CARTD,NNODE,SHAPE,GPCOD,NTYPE,KGASP)
C***** THIS SUBROUTINE EVALUATES THE STRAIN-DISPLACEMENT MATRIX
C***** IMPLICIT REAL*8(A-H,O-Z)
DIMENSION BMATX(4,18),CARTD(2,9),SHAPE(9),GPCOD(2,9)
NGASH = 0
DO 10 INODE = 1,NNODE
NGASH = NGASH+1
NGASH = NGASH+1
BMATX(1,NGASH) = CARTD(1,INODE)
RHATX(1,NGASH) = 0.0
BMATX(2,NGASH) = 0.0
BMATX(2,NGASH) = CARTD(2,INODE)
BMATX(3,NGASH) = CARTD(2,INODE)
BMATX(3,NGASH) = CARTD(1,INODE)
IF (NTYPE.NE.3) GO TO 10
BMATX(4,NGASH) = SHAPE(INODE)/GPCOD(1,KGASP)
BMATX(4,NGASH) = 0.0
10 CONTINUE
RETURN
END

```

BMA00010  
BMA00020  
BMA00030  
BMA00040  
BMA00050  
BMA00060  
BMA00070  
BMA00080  
BMA00090  
BMA00110  
BMA00120  
BMA00130  
BMA00140  
BMA00150  
BMA00160  
BMA00170  
BMA00180  
BMA00190  
BMA00200  
BMA00210  
BMA00220  
BMA00230  
BMA00240

```

SUBROUTINE INVAR(DEVIA,LPROP,MMATS,NCRIT,PINPS,SINT3,STEFF,STEMP,
     THETA,VARJ2,YIELD) ***** INV00010
C***** INV00020
C*** THIS SUBROUTINE EVALUATES THE STRESS INVARIANTS AND THE CURRENT
C VALUE OF THE YIELD FUNCTION ***** INV00030
C***** INV00040
C***** INV00050
C***** INV00060
C***** INV00070
C***** INV00080
IMPLICIT REAL*8(A-H,O-Z) ***** INV00090
DIMENSION DEVIA(4),PPROP(MMATS,7),STEMP(4) ***** INV00100
ROUT3 = 1./3205080/57 ***** INV00110
SMEAN = (STEMP(1)+STEMP(2)+STEMP(4))/3.0 ***** INV00120
DEVIAC(1) = STEMP(1)-SMEAN ***** INV00130
DEVIAC(2) = STEMP(2)-SMEAN ***** INV00140
DEVIAC(3) = STEMP(3) ***** INV00150
DEVIAC(4) = STEMP(4)-SMEAN ***** INV00160
VARJ2 = DEVIA(3)*DEVIAC(3)+0.5*(DEVIAC(1)*DEVIAC(1)+DEVIAC(2)*
     DEVIAC(2)+DEVIAC(4)*DEVIAC(4)) ***** INV00170
VARJS = DEVIAC(4)+DEVIAC(4)*DEVIAC(4)-VARJ2 ***** INV00180
STEFF = DSORT(VARJ2) ***** INV00190
IF (STEFF.EQ.0.0) GO TO 10 ***** INV00200
SINT3 = -3.0*ROOT3*VARJ3/(2.0*VARJ2*STEFF) ***** INV00210
IF (SINT3.GT.1.0) SINT3 = 1.0 ***** INV00220
GO TO 20 ***** INV00230
10 SINT3 = 0.0 ***** INV00240
20 CONTINUE ***** INV00250
IF (SINT3.LT.-1.0) SINT3 = -1.0 ***** INV00260
IF (SINT3.GT.1.0) SINT3 = 1.0 ***** INV00270
THETA = DARSIN(SINT3)/3.0 ***** INV00280
GU TO (1,2,3,4),NCRIT ***** INV00290
INV00300
C*** TRESCA ***** INV00310
1 YIELD = 2.0*DCOS(THETA)*STEFF ***** INV00320
RETURN ***** INV00330
C*** VON MISES ***** INV00340
2 YIELD = ROOT3*STEFF ***** INV00350
RETURN ***** INV00360
C*** MOHR-COULOMB ***** INV00370
3 PHIRA = PPROP(LPROP,7)*0.017453292 ***** INV00380
SNPHI = DSIN(PHIRA) ***** INV00390
YIELD = SMEAN*SNPHI+STEFF*(DCOS(THETA)-DSIN(THETA)*SNPHI/ROOT3) ***** INV00400
RETURN ***** INV00410
C*** DRUCKER-PRAGER ***** INV00420
4 PHIRA = PPROP(LPROP,7)*0.017453292 ***** INV00430
SNPHI = DSIN(PHIRA) ***** INV00440
YIELD = 6.0*SMEAN*SNPHI/(ROOT3*(3.0-SNPHI))+STEFF ***** INV00450
RETURN ***** INV00460
END ***** INV00470

```

```

      SUBROUTINE YIELD(DEVIA,MMATR,MMATS,NCRIT,NSTR1,
C***** THIS SUBROUTINE EVALUATES THE FLOY VECTOR
C***** IMPLICIT REAL*8(A-H,O-Z)
      DIMENSION AVECT(4),DEVI(A(4),PROPS(MMATS,7),
      * VFCAL(4),VECA2(4),VECA3(4))
      IF (STEFF.EQ.0.0) RETURN
      FRICT=PROPS(LPROP,7)
      ABTHE=DAHS(THETA*57.29577951308)
      IF (ABTHE.LT.29.0) GO TO 15
      IF (ABTHE.GE.29.0) GO TO 25
      15 TANTH=DTAN(THETA)
      TANT3=DTAN(3.0*THETA)
      SINTH=DSIN(THETA)
      COSTH=DCOS(THETA)
      COST3=DCOS(3.0*THETA)
      25 ROOT3=1.73205080757
C*** CALCULATE VECTOR A1
      VECAL(1)=1.0
      VECAL(2)=1.0
      VECAL(3)=0.0
      VECAL(4)=1.0
C*** CALCULATE VECTOR A2
      DO 10 ISTR1=1,NSTR1
      10 VECAL(ISTR1)=DEVI(ISTR1)/(2.0*STEFF)
      VECAL(3)=DEVI(3)/STEFF
C*** CALCULATE VECTOR A3
      VECAL(1)=DEVI(2)*DEVI(4)+VARJ2/3.0
      VECAL(2)=DEVI(1)*DEVI(4)+VARJ2/3.0
      VECAL(3)=-2.0*DEVI(3)*DEVI(4)
      VECAL(4)=DEVI(1)*DEVI(2)-DEVI(3)*DEVI(3)+VARJ2/3.0
      GO TO (1,2,3,4),NCRIT
C**** TRFSCA
      1 CONS1=0.0
      ABTHE=DAHS(THETA*57.29577951308)
      IF (ABTHE.LT.29.0) GO TO 20
      CONS2=RJUT3
      CONS3=0.0
      GO TO 40
      20 CONS2=2.0*(COSTH+SINTH*TANT3)
      CONS3=ROOT3*SINTH/(VARJ2*COST3)
      GO TO 40
C*** VON MISER
      2 CONS1=0.0
      CONS2=ROOT3
      CONS3=0.0
      GO TO 40
C*** MOHR-COULUMH
      3 CONS1=D_CIN(FRICT+0.013657382163)0
      ABTHE=DAHS(THETA*57.29577951308)
      IF (ABTHE.LT.29.0) GO TO 30
      CONS3=0.0
      PLUMI=1.0
      IF (THETA.GT.0.0) PLUMI=-1.0
      CONS2=0.5*(ROOT3+PLUMI*CONS1+ROOT3)
      GO TO 41
      30 CONS2=COSTH*((1.0+TANTH*TANT3)+CONS1*(TANT3-TANTH)*ROOT3)
      CONS3=(ROOT3*SINTH+3.0*CONS1*COSTH)/(2.0*VARJ2*COST3)
      GO TO 40
C*** DRUCKE R-PRAGER
      4 SNPHI=DSIN(FRICT+0.017453292)
      CONS1=2.0*SNPHI/(ROOT3*(3.0-SNPHI))
      CONS2=1.0
      CONS3=0.0
      40 CONTINUE
      DO 50 ISTR1=1,NSTR1
      50 AVECT(ISTR1)=CONS1*VECAL(ISTR1)+CONS2*VECA2(ISTR1)+CONS3*
      * VECAL(ISTR1)
      RETURN
      END
      YIE000810
      YIE000300
      YIE000400
      YIE000500
      YIE000600
      YIE000700
      YIE000800
      YIE000900
      YIE001000
      YIE001100
      YIE001200
      YIE001300
      YIE001400
      YIE001500
      YIE001600
      YIE001700
      YIE001800
      YIE001900
      YIE002000
      YIE002100
      YIE002200
      YIE002300
      YIE002400
      YIE002500
      YIE002600
      YIE002700
      YIE002800
      YIE002900
      YIE003000
      YIE003100
      YIE003200
      YIE003300
      YIE003400
      YIE003500
      YIE003600
      YIE003700
      YIE003800
      YIE003900
      YIE004000
      YIE004100
      YIE004200
      YIE004300
      YIE004400
      YIE004500
      YIE004600
      YIE004700
      YIE004800
      YIE004900
      YIE005000
      YIE005100
      YIE005200
      YIE005300
      YIE005400
      YIE005500
      YIE005600
      YIE005700
      YIE005800
      YIE005900
      YIE006000
      YIE006100
      YIE006200
      YIE006300
      YIE006400
      YIE006500
      YIE006600
      YIE006700
      YIE006800
      YIE006900
      YIE007000
      YIE007100
      YIE007200
      YIE007300
      YIE007400
      YIE007500
      YIE007600
      YIE007700
      YIE007800
      YIE007900
      YIE008000
      YIE008100
      YIE008200
      YIE008300
      YIE008400
      YIE008500
      YIE008600
      YIE008700
      YIE008800

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```

SUBROUTINE FLOWPL(AVECT,ABETA,DVECT,NTYPE,PROPS,
LPROP,NSTR1,MMATS) FL000010
C***** THIS SUBROUTINE EVALUATES THE PLASTIC D VECTOR FL000020
C
C*** IMPLICIT REAL*8(A-H,D-Z) FL000030
DIMENSION AVECT(4),DVECT(4),PROPS(MMATS,7) FL000040
C
YOUNG = PROPS(LPROP,2) FL000050
POISS = PROPS(LPROP,6) FL000060
FMUL1 = YOUNG/(1.0+POISS) FL000070
IF (NTYPE.EQ.1) DO 10 60 FL000080
FMUL2 = YOUNG*POISS*(AVECT(1)+AVECT(2)+AVECT(4))/((1.0+POISS)*
*(1.0-2.0*POISS)) FL000090
DVECT(1) = FMUL1*AVECT(1)+FMUL2 FL000100
DVECT(2) = FMUL1*AVECT(2)+FMUL2 FL000120
DVECT(3) = 0.5*AVECT(3)+YOUNG/(1.0+POISS) FL000130
DVECT(4) = FMUL1*AVECT(4)+FMUL2 FL000140
10  GU TO 70 FL000150
60  FMUL3=YOUNG*POISS*(AVECT(1)+AVECT(2))/(1.0-POISS*POISS) FL000160
DVECT(1) = FMUL1*AVECT(1)+FMUL3 FL000170
DVECT(2) = FMUL1*AVECT(2)+FMUL3 FL000180
DVECT(3) = 0.5*AVECT(3)+YOUNG/(1.0+POISS) FL000190
DVECT(4) = FMUL1*AVECT(4)+FMUL3 FL000200
70  DENOM = HARUS FL000210
00  RO  ISTR1 = 1,NSTR1 FL000220
80  DENOM = DENOM+AVECT(ISTR1)*DVECT(ISTR1) FL000240
ABETA = 1.0/DENOM FL000250
RETURN FL000260
END FL000280
FL000290
FL000300
FL000320

```

```

SUBROUTINE DHE(BMATX,DBMAT,DMATX,MEVAB,NEVAB,NSTRE,NSTR1) DHE00010
C***** THIS SUHRUUTINE MULTIPLIES THE O-MATRIX HY THC B-MATRIX DHE00020
C
C*** IMPLICIT REAL*8(A-H,D-Z) DHE00030
DIMENSION BMATX(NSTR1,MEVAB),DBMAT(NSTR1,MEVAB), DHE00040
DMATX(NSTR1,NSTR1) DHE00050
DO 2 JSTRE = 1,NSTRE DHE00060
DO 2 IEVAB = 1,NEVAB DHE00070
DBMAT(ISTR1,IEVAB) = 0.0 DHE00080
DO 2 JSTRE = 1,NSTRE DHE00090
DMATX(ISTRE,IEVAB)=DBMAT(ISTRE,IEVAB)+ DHE00100
2 CONTINUE DHE00110
RETURN DHE00120
END DHE00130
DHE00140
DHE00150
DHE00160
DHE00170
DHE00180

```

```

SUBROUTINE LINEAR(CARTD,DMATX,ELDIS,LPROP,MMATS,NDDFN,NNODE,NSTRE, NTYPE,PROPS,STRAN,STRES,KGASP, GPCOD,SHAPE) LIN00010
C***** THIS SUBROUTINE EVALUATES STRESSES AND STRAINS ASSUMING LINEAR LIN00020
ELASTIC HEHAVIUR LIN00030
C
C*** IMPLICIT REAL*8(A-H,D-Z) LIN00040
DIMENSION AGASH(2,2),CARTD(2,9),DMATX(4,4),ELDIS(2,9), LIN00050
PROPS(MMATS,7),STRAN(4),STRES(4), LIN00060
GPCOD(2,9),SHAPE(9) LIN00070
POISS = PROPS(LPROP,2) LIN00080
DO 20 IODFN = 1,NDDFN LIN00090
DO 20 JDDFN = 1,NDDFN LIN00100
BGASH = 0.0 LIN00110
DO 10 INODE = 1,NNODE LIN00120
10 BGASH = BGASH+CARTD(JDDFN,INODE)*ELDIS(IODFN,INODE) LIN00130
20 AGASH(IODFN,JDDFN) = BGASH LIN00140
C*** CALCULATE THE STRAINS LIN00150
C
STRAN(1) = AGASH(1,1) LIN00160
STRAN(2) = AGASH(2,2) LIN00170
STRAN(3) = AGASH(1,2)+AGASH(2,1) LIN00180
STRAN(4) = 0.0 LIN00190
DO 30 INODE = 1,NNODE LIN00200
30 STRAN(4) = STRAN(4)+ELDIS(1,INODE)*SHAPE(INODE)/GPCOD(1,KGASP) LIN00210
C*** AND THE CORRESPONDING STRESSES LIN00220
C
DO 40 JSTRE = 1,NSTRE LIN00230
STRES(JSTRE) = 0.0 LIN00240
DO 40 JSTRE = 1,NSTRE LIN00250
40 STRES(JSTRE) = STRES(JSTRE)+DMATX(ISTRE,JSTRE)*STRAN(JSTRE) LIN00260
IF(NTYPE.EQ.1) STRES(4)=0.0 LIN00270
IF (NTYPE.EQ.2) STRES(4)=POISS*(STRES(1)+STRES(2)) LIN00280
RETURN LIN00290
END LIN00300
LIN00310
LIN00320
LIN00330
LIN00340
LIN00350
LIN00360
LIN00370
LIN00380
LIN00390

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## APPENDIX D

Finite Element Program For  
Nonlinear Strain Hardening Materials

# FINITE ELEMENT PROGRAM FOR NONLINEAR STRAIN HARDENING MATERIALS

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MASTER2 PLAST
***** PROGRAM FOR THE ELASTO-PLASTIC ANALYSIS OF PLANE STRESS,
***** PLANE STRAIN AND AXISYMMETRIC SOLIDS
***** IMPLICIT REAL B(A-H,O-Z)
***** DIMENSION ASDIS(400),CDDRD(180,2),ELLOAD(50,18),ESTIF(18,18),
***** EQRHS(10),EQUAT(100,10),FIXED(360),GLLOAD(80),GSTIF(3240),
***** IFFIX(360),LNOODS(50,9),LLOC(18),MATNO(50),
***** NACVA(80),NAMEV(10),NDEST(18),NDFRQ(50),NJFIX(50),
***** NOUTP(2),NPIVO(10),
***** PDSPG(4),PRESC(30,2),PROPS(5,6),TLOAD(50,18),
***** STFOR(360),TREAC(50,2),VECRV(80),WEIGP(4),
***** STRSG(4,360),TDISP(360),TLOAD(50,18),
***** TDFOR(360),EPSTN(360),EFFST(360),
***** USTRES(5,25),USTRN(5,25),YSTRES(5,25),
***** PSTRN(5,25),HVALU(5,25)

*** PRESET VARIABLES ASSOCILTED WITH DYNAMIC DIMENSIONINGS
    CALL DIMEN1 ( MBUFIA,MELEM,MEVAB,MFRON,MMATS,MPOIN,MSTIF,MTOTG,
                  MTOTV,MVFIX,NDOFN,NPROP,NSTRE)

*** CALL THE SUBROUTINE MHICH READS MOST OF THE PROBLEM DATA
    CALL TINPUT2 ( COORD,IEFIV,LNODS,MATNO,MLEM,MEVAB,MFRON,
                  MMATS,MPOIN,MTOTV,MVFIX,NALGO,
                  NCRT,NDFRQ,NDOFN,NE,
                  NMATS,NNODS,MLEM,NEVAB,NGAUS,NGAU2,
                  NINCS,NSTR1,NTOTG,NTOTV,OFIX,NPOIN,NPROP,NSTRE,
                  NTYPE,NVFIX,POSQP,PRESC,PROPS,WEIGP,
                  USTRES,USTRN,NUMB)

*** CALL THE SUBROUTINE MHICH CALCULLTES THE HLRDNESS VALUE
*** ARRAYS FROM UNIAXIAL TEST DATA
    CALL HRDNS (USTRES,USTRN,NUMB,PROPS,MMATS,NMATS,
                 HVALU,YSTRES,PSTRN)

*** CALL THE SUBROUTINE MHICH COMPUTES THE CONSISTENT LJD VECTORS
*** FOR EACH ELEMENT AFTER READING THE RELEVANT INPUT DATA
    CALL LJADDP1(COORD,LNODS,MATNO,MELEM,MMATS,MPOIN,NELEM,
                  NEVAB,NGAUS,NNODE,NPOIN,NSTRE,NTYPE,POSQP,
                  PROPS,RLOAD,WEIGP,NDOFN)

*** INITIALIZE CERTAIN ARRAYS
    CALL ZERO(LLOAD,MELEM,MEVAB,MPOIN,MTOTG,MTOTV,NDOFN,NELEM,
              NEVAR,NGAUS,NSTR1,NTOTG,EPSTN,EFFST,
              NTOTV,NVFIX,STRSG,TDISP,TFACT,
              TLOAD,TREAC,MVFIX)

*** LOOP OVTR EACH INCREMENT

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      DO 100 IINCS =1,NINCS          MST00560
C*** READ DATA FOR CURRENT INCREMENT   MST00570
C     CALL INCREMELoad, FIXED,IINCS,MELEM,MEVAB,NITER,MTOTV,
      MVFIX,NDOFN,NELEM,NEVAB,NOUTP,NDFIX,NTOTV,      MST00590
      NVFIX,PRES,RLOAD,TFACT,TLOAD,TULER)           MST00600
C*** LOOP OVER EACH ITERATION          MST00610
C     DO 50 IITER = 1,NITER            MST00620
C*** CALL ROUTINE WHICH SELECTS SOLUTION ALGORITHM VAHIAULE KRESL   MST00630
C     CALL ALGOR(FIXED,IINCS,IITER,KRESL,MTOTV,NALGO,
      NTOTV)                                     MST00640
C*** CHECK WHETHER A NEW EVALUATION OF THE STIFFNESS MATRIX IS REQUIRED   MST00650
C     IF (KRESL.EQ.1) CALL STIFP2(COORD,EPSTN,IINCS,LNODS,MATNO,
      NEVAB,MMATS,MPUNI,MTOTV,NELEM,NEVAB,NGAUS,NNODE,      MST00660
      NSTRE,NSTR1,POSGP,PROPS,WEIGP,MELEM,MTOTG,
      STRSG,NTYPE,NCRIT,HVALU,PSTRN,NUMB,
      HARDS,PLSTN,NMATS)                         MST00670
C*** SOLVE EQUATIONS                 MST00680
C     CALL FRONT(ASDIS,ELOAD,EQRHS,EQUAT,FSTIF, FIXED,IFFIX,IINCS,IITER,
      GLDAD,GSTIF,LOCAL,LNODS,KRESL,MHUFA,MELEM,MEVAB,MFRDN,      MST00690
      MSTIF,MTOTV,MVFIX,NAcVA,NAMEV,NDEST,NDOFN,NELEM,NEVAB,
      NNCDE,NOFIX,NPIVO,NPDI,NTOTV,TDISP,TLOAD,TREAC,
      VECRV)                                     MST00700
C*** CALCULATE RESIDUAL FORCES        MST00710
C     CALL RESID2(ASDIS,COORD,EFFST,ELOAD,FACTD,IITER,LNODS,
      LPROP,MATNO,MELEM,MMATS,MPUNI,MTOTG,MTOTV,NDOFN,      MST00720
      NFLEM,NEVAB,NGAUS,NNODE,NSTR1,NTYPE,POSGP,PROPS,
      NSTRE,NCRIT,STRSG,WEIGP,TDISP,EPSTN,
      HVALU,PSTRN,NUMB, HARDS, PLSTN, NMATS )       MST00730
C*** CHECK FOR CONVERGENCE          MST00740
C     CALL CINVER(ELDAD,IITER,LNODS,MELEM,MEVAB,MTOTV,NCHEK,NDOFN,
      NELEM,NEVAB,NNODE,NTOTV,PVALU,STFOR,TLOAD,TOFOR,TOLER)   MST00750
C*** OUTPUT RESULTS IF REQUIRED    MST00760
C     IF 1.IITER.EQ.1.AND.NOUTP(1).GT.0
      * CALL OUTPUT(IITER,MTOTG,MTOTV,MVFIX,NELEM,NGAUS,NOFIX,NOUTP,
      NPUNI,NVFIX,STRSG,TDISP,TREAC,EPSTN,NTYPE,NCHEK)       MST00770
C*** IF SOLUTION HAS CONVERGED STOP ITERATING AND OUTPUT RESULTS   MST00780
C     IF (NCHEK.EQ.0) GO TO 75          MST00790
C
      50 CONTINUE                         MST00800
C*** IF (NALGO.EQ.2) GO TO 75          MST00810
C     STOP                               MST00820
C     75 CALL OUTPUT(IITER,MTOTG,MTOTV,MVFIX,NELEM,NGAUS,NOFIX,NOUTP,
      NPUNI,NVFIX,STRSG,TDISP,TREAC,EPSTN,NTYPE,NCHEK,
      EFFST)                                MST00830
100  CONTINUE                         MST00840
      STOP                               MST00850
      END                                MST00860

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SUBROUTINE DIMEN1 ( MBUFA,MELEM,MEVAB,MEFON,MMATS,MPOIN,MSTIF, DIM00010
      MTOTG, MTOTV,MVFIX,NDOFN,NPROP,NSTRE) DIM00020
C***** THIS SUBROUTINE PRESSETS VARIABLES ASSOCIATED WITH DYNAMIC DIM00030
C DIMENSIONING DIM00040
C
C***** IMPLICIT REAL*B(A-H,O-Z) DIM00050
      MBUFA =10 DIM00060
      MELEM =50 DIM00070
      MFRON =P0
      MMATS =5
      MPOIN =100 DIM00080
      MSTIF =(MFRON+MFRON-MFRON)/2.0+MFRON DIM00090
      MTOTG =MELEM*9 DIM00100
      NDOFN =2 DIM00110
      MTOTV =MPOIN+NDOFN DIM00120
      MVFIX =JO DIM00130
      NPROP =C DIM00140
      MEVAB =NDOFN*9 DIM00150
      RETURN DIM00160
      END DIM00170
      DIM00180
      DIM00190
      DIM00200
      DIM00210
      DIM00220
      DIM00230

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SUBROUTINE INPUT2 ( COORD,IFFIX,LNUDS,MATNO,MELEM,MEVAB,MFRON, INP00010
      MMATS,MPOIN,MTOTV,MVFIX,NALGO, INP00020
      NCRT,NDFRQ,NDOFN,NELEM, INP00030
      NEVAB,NGAUS,NGAU2, INP00040
      NINC,NMATS,NNODE,NDFIX,NPDIN,NPROP,NSTRE,NSTRI, INP00050
      NTOTG,NTOTV,NTYPE,NVFIX,POSGP,PRESC,PROPS,WEIGP, INP00060
      USTRES,USTRN,NUMB) INP00070
C***** THIS SUBROUTINE ACCEPTS HOST OF THE INPUT DATA INP00080
C
C***** IMPLICIT REAL*B(A-H,O-Z) INP00090
      DIMENSION COORD(MPOIN,2),IFFIX(MTOTV),LNUDS(MELEM,9), INP00100
      MATNO(MELEM),NDFRQ(MELEM), INP00110
      NDFIX(MVFIX),POSGP(4),PRESC(MVFIX,NDOFN), INP00120
      PROPS(MMATS,NPROP),TITLE(18),WEIGP(4), INP00130
      USTRES(MMATS,25),USTRN(MMATS,25) INP00140
      REWIND 1 INP00150
      REWIND 2 INP00160
      REWIND 3 INP00170
      REWIND 4 INP00180
      REWIND 8 INP00190
      READ (5,920) TITLE INP00200
      WRITE (5,920) TITLE INP00210
      920 FORMAT(18A4) INP00220
C*** READ THE FIRST DATA CARD AND ECHO IT IMMEDIATELY INP00230
      READ(5,900) NPOIN,NELEM,NVFIX,NTYPE,NNODE,NMATS,NGAUS,
      NALGO,NCRT,NINC,NSTRE INP00240
      900 FORMAT(11I5) INP00250
      NEVAB = NDOFN*NNODE INP00260
      NSTRI = NSTRE+1 INP00270
      IF (NTYPE.EQ.3) NSTRI = NSTRE INP00280
      NTOTV = NPOIN*NDOFN INP00290
      NGAU2 = NCAUS*NGAUS INP00300
      NTOTG = NELEM*NGAU2 INP00310
      WRITE(5,901) NPOIN,NELEM,NVFIX,NTYPE,NNODE,NMATS,NGAUS,NEVAB,
      NALGO,NCRT,NINC,NSTRE INP00320
      901 FORMAT (//8H NPOIN =,I4,4X,8H NELEM =,I4,4X,8H NVFIX =,I4,4X,
      *8H NTYPE =,I4,4X,8H NNODE =,I4,4X,8H NGAUS =,I4,4X,8H NEVAB =,I4,4X,
      *8H NALGO =,I4,4X,8H NCRT =,I4,4X,8H NINC =,I4,4X,8H NSTRE =,I4,4X,
      *8H NTOTV =,I4,4X,8H NTOTG =,I4,4X,8H ELEMENT,3X,8H PROPERTY,6X,12H NNODE NUMBERS)
      CALL CHECK1(NDOFN,NELEM,NGAUS,NMATS,NNODE,NPOIN,
      NSTRE,NTYPE,NVFIX,NCRT,NALGO,NINC) INP00440
C*** READ THE ELEMENT NODAL CONNECTIONS,AND THE PROPERTY NUMBERS INP00450
      WRITE(5,902)
      902 FORMAT (//8H ELEMENT,3X,8H PROPERTY,6X,12H NNODE NUMBERS)
      DU 3 IFL(M = 1,NELEM)
      READ(5,900) NUMEL,MATNO(NUMEL),(LNUDS(NUMEL,INODE),INODE=1,NNODE) INP00460
      2 WRITE(5,903) NUMEL,MATNO(NUMEL),(LNUDS(NUMEL,INODE),INODE=1,NNODE) INP00470
      INP00480
      INP00490
      INP00500
      INP00510
      INP00520
      INP00530
      INP00540
      INP00550

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C 903 FORMAT(1X,15,I9,6X,B15)          INP00560
C*** ZERO ALL THE NODAL COORDINATES, PRIOR TO READING SOME OF THEM* INP00580
C DO 4 IDIMN = 1,NPOIN               INP00590
C     4 IDIME = 1,2                   INP00600
C     4 COORD(IPOIN, IDIME) = 0.0    INP00610
C
C*** READ SOME NODAL COORDINATES, FINISHING WITH THE LAST NODE OF ALL. INP00620
C
C     WRITE(6,904)                   INP00630
C 904 FORMAT(//5H NODE,10X,1HX,10X,1HY) INP00640
C     READ(5,905) IPOIN,(COORD(IPOIN, IDIME), IDIME=1,2) INP00650
C 905 FORMAT(15,6F10.5)                INP00660
C     IF (IPOIN.NE.NPOIN) GO TO 6    INP00670
C
C*** INTERPOLATE COORDINATES OF MID-SIDE NODES INP00680
C
C     CALL NNODEXY(COORD,LNODES,MELEM,MPOIN,NELEM,NNODE) INP00690
C     0010 IPOIN = 1,NPOIN           INP00700
C 10  WRITE(6,906) IPOIN,(COORD(IPOIN, IDIME), IDIME=1,2) INP00710
C 906 FORMAT(1X,I5,3F10.3)            INP00720
C
C*** READ THE FIXED VALUES INP00730
C
C     WRITE(6,907)                   INP00740
C 307 FORMAT(//5H NODE,6X,4HCODE,6X,12HFIXED VALUES) INP00750
C     DO 8 IFFIX = 1,NVFIX           INP00760
C     READ(5,908) NDFIX(IFFIX),IFPRE,(PRES(IFFIX,IOUFN),IDDFN=1,NDDFN) INP00770
C     WRITE(6,909) NDFIX(IFFIX),IFPRE,(PRES(IFFIX,IOUFN),IDDFN=1,NDDFN) INP00780
C     NLUCA = (NDFIX(IFFIX)-1)*NDUFN INP00790
C     IDDF = 10***(NDDFN-1)          INP00800
C     DO 8 IDUFN = 1,NDUFN          INP00810
C     NGASH = NLUCA+IDUFN          INP00820
C     IF(IFPRE.LT.IDDF) GO TO 8    INP00830
C     IFFIX(NGASH)=1                INP00840
C     IFPRE=IFPRE-IDDF             INP00850
C     IDDF = IDDF/10                INP00860
C 8  908 FORMAT(1X,14,5X,15,5X,5F10.6)          INP00870
C
C*** READ THE AVAILABLE SELECTION OF ELEMENT PROPERTIES INP00880
C
C     16  WRITE(6,910)               INP00890
C 910  FORMAT(//7H NUMBER,6X,18HELEMENT PROPERTIES) INP00900
C     DO 18 IMAT=1,NMATS            INP00910
C     READ(5,900) IMAT              INP00920
C     READ(5,930) (PROPS(NUMAT,IPROP),IPROP=1,NPROP) INP01030
C 930  FORMAT(6F10.5)              INP01040
C 18  WRITE(6,911) NUMAT,(PROPS(NUMAT,IPROP),IPROP=1,NPROP) INP01050
C 911  FORMAT(1X,14,3X,6E14.6)      INP01060
C
C*** READ AND WRITE UNIAXIAL TEST DATA INP01070
C
C     CALL UNIAX2 (USTRES,USTRN,NUMB,MMATS,NMATS) INP01080
C
C*** SET UP GAUSSIAN INTEGRATION CONSTANTS INP01100
C
C     CALL GAUCSQ(NGAUS,PDSGP,WEIGP) INP01110
C     CALL CHCK2(COORD,IFFIX,LNODES,MATNO,MELEM,MFRON,MPOIN,MTOTW, INP01140
C                  NVFIX,NDFRQ,NDDFN,NELEM,NMATS,NNODE,NDFIX,NPOIN, INP01150
C                  NVFIX) INP01160
C
C     RETURN INP01170
C     END INP01180

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SUBROUTINE UNIAX2 (USTRES,USTRN,NUMB,NMATS,NMATS)
C***** THIS SUBROUTINE READS UNIAXIAL TEST DATA FOR STRESSES AND
C STRAINS AND PRINTS THEM
C***** IMPLICIT REAL*8 (A-H,O-Z)
C      DIMENSION USTRES(NMATS,25),USTRN(NMATS,25)
C*** INITIALIZE THE USTRES,USTRN ARRAYS
C
      DO 25 IMATS = 1,NMATS
      MCUL = 25
      DO 35 ICOL = 1,MCUL
      USTRES (IMATS,ICOL) = 0.0
      USTRN (IMATS,ICOL) = 0.0
      35 CONTINUE
      25 CONTINUE
C*** READ TEST DATA AND PRINT
C
      WRITE (6,200)
200  FORMAT (1H0,28HTHE UNIAXIAL TEST VALUES ARE//,
     ,      5X,6HNUMBER,4X,1HI,5X,9HSTRESS(I),5X,9HSTRAIN(I)//)
      DO 10 IMATS = 1,NMATS
      READ (5,100) NUMAT
      READ (5,110) PNUMH
100  FORMAT (5X,I5)
110  FORMAT (5X,I5)
      DO 15 INUMB = 1,NUMB
      READ (5,115) USTRES (NUMAT,INUMB),USTRN (NUMAT,INUMB)
115  FORMAT (F10.4,6X,E14.8)
      15 CONTINUE
      10 CONTINUE
      DO 20 IMATS = 1,NMATS
      20  FORMAT (1X,4,NUMR
      WRITE (6,130) IMATS,I,USTRES(IMATS,I),USTRN(IMATS,I)
130  FORMAT (5X,I5,5X,I5,4X,F10.4,4X,E14.8)
      30 CONTINUE
      20 CONTINUE
      RETURN
      END

```

UNI000010  
UNI000020  
UNI000030  
UNI000040  
UNI000050  
UNI000060  
UNI000070  
UNI000080  
UNI000090  
UNI00100  
UNI00110  
UNI00120  
UNI00130  
UNI00140  
UNI00150  
UNI00160  
UNI00170  
UNI00180  
UNI00190  
UNI00200  
UNI00210  
UNI00220  
UNI00230  
UNI00240  
UNI00250  
UNI00260  
UNI00270  
UNI00280  
UNI00290  
UNI00300  
UNI00310  
UNI00320  
UNI00330  
UNI00340  
UNI00350  
UNI00360  
UNI00370  
UNI00380  
UNI00390  
UNI00400  
UNI00410  
UNI00420  
UNI00430

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SUBROUTINE HRDNC (USTRES,USTRN,NUMB,PROPS,MMATS,NMATS,
      HVALU,YSTRES,PSTRN)          HRD000010
      **** THIS SUBROUTINE EVALUATES THE HARDNESS VALUES INTERPOLATED AS   HRD000020
      THE SLOPE OF STRESS VS PLASTIC STRAIN CURVE FROM THE               HRD000030
      UNIAXIAL TEST DATA          HRD000040
      **** IMPLICIT REAL*8 (A-H,O-Z)          HRD000050
      DIMENSION USTRES(MMATS,25),USTRN(MMATS,25),PROPS(MMATS,6),
      YSTRES(MMATS,25),PSTRN(MMATS,25),HVALU(MMATS,25)          HRD000060
      **** READ UNIAXIAL PROPERTIES          HRD000070
      DO 10 IMATS = 1,NMATS          HRD000080
      YOUNG = PROPS (IMATS,1)          HRD000090
      YIELD = PROPS (IMATS,5)          HRD000100
      **** INITIALIZE THE HVALU,PSTRN,YSTRES ARRAYS          HRD000110
      MCOL = 25          HRD000120
      DO 50 ICOL = 1,MCOL          HRD000130
      HVALU (IMATS,ICOL) = 0.0          HRD000140
      PSTRN (IMATS,ICOL) = 0.0          HRD000150
      YSTRES(IMATS,ICOL) = 0.0          HRD000160
      50 CONTINUE          HRD000170
      **** CHANGE THE TEST DATA TO STRESS-PLASTIC STRAIN VALUES          HRD000180
      **** IF NOT PERFECTLY PLASTIC          HRD000190
      KOUNT = 1          HRD000200
      DO 20 I = 1,NUMR          HRD000210
      IF (USTRES(IMATS,I).LT.YIELD) GO TO LO          HRD000220
      YSTRES(IMATS,KOUNT) = USIRFS(IMATS,I)          HRD000230
      PSTRN(IMATS,KOUNT) = (USTRN(IMATS,I)-(USTRES(IMATS,I)/YOUNG))          HRD000240
      KOUNT = KOUNT +1          HRD000250
      20 CONTINUE          HRD000260
      KOUNT = KOUNT-1          HRD000270
      **** CALCULATE THE HVALU,THE HARDNESS VALUES FROM THE SLOPE OF          HRD000280
      STRESS VS EFFECTIVE PLASTIC STRAIN CURVE          HRD000290
      HVALU (IMATS,1) = DABS((YSTRES(IMATS,1)-YIELD)/(PSTRN(IMATS,1)))          HRD000300
      K= KOUNT          HRD000310
      DO 30 J=2,KOUNT          HRD000320
      HVALU(IMATS,J) = DABS((YSTRES(IMATS,J)-YSTRES(IMATS,(J-1)))/
      (PSTRN(IMATS,J)-PSTRN(IMATS,(J-1))))          HRD000330
      30 CONTINUE          HRD000340
      10 CONTINUE          HRD000350
      FOR TESTING          HRD000360
      WRITE ((100),
      100 FORMAT (1H0,2X,RHMATERIAL,4X,6HNUMBER,13X,SHARRAY,5X,
      20HPLASTIC STRAIN ARRAY)          HRD000370
      DO 35 IMATS = 1,NMATS          HRD000380
      DO 45 INUMB = 1,NUMB          HRD000390
      WRITE ((110) IMATS,INUMB,HVALU(IMATS,INUMB),PSTRN(IMATS,INUMB))          HRD000400
      115 FORMAT (1H0,5X,15 ,5X,15 ,5X,E14.8,5X,F14.3)          HRD000410
      45 CONTINUE          HRD000420
      35 CONTINUE          HRD000430
      TESTING OVER          HRD000440
      RETURN          HRD000450
      END          HRD000460
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SUBROUTINE LOADP1(COORD,LNODS,MATNO,MELEM,MMATS,MPOIN,NFLEM,
NEVAR,NGAUS,NNODE,NPoin,NSTRE,NTYPE,PDSGP,
PROPS,RLOAD,WEIGP,NNDFN)                                              LDA000010
C*****                                                               LDA000020
C*** TH13 SUBROUTINE EVALUATES THE CONSISTENT NODAL FORCES FOR EACH   LDA000030
C ELEMENT                                                               LDA000040
C*****                                                               LDA000050
C*****                                                               LDA000060
C*****                                                               LDA000070
C*****                                                               LDA000080
C*****                                                               LDA000090
C*****                                                               LDA000100
C*****                                                               LDA000110
C*****                                                               LDA000120
C*****                                                               LDA000130
C*****                                                               LDA000140
C*****                                                               LDA000150
C*****                                                               LDA000160
C*****                                                               LDA000170
C*****                                                               LDA000180
C*****                                                               LDA000190
10 RLOAD(ILFEM,IEVAB)=0.0                                                 LDA000200
READ(5,901) TITLE                                                       LDA000210
901 FORMAT(18A4)                                                       LDA000220
WRITE(6,903) TITLE                                                       LDA000230
903 FORMAT(1H0,18A4)                                                       LDA000240
C*** READ DATA CONTROLLING LOADING TYPES TO BE INPUTED                 LDA000250
C READ(5,919) IPLUD,IGRAV,IEDGE                                         LDA000260
C WRITE(6,919) IPLUD,IGRAV,IEDGE                                         LDA000270
919 FORMAT(3I5)                                                       LDA000280
C C*** READ NODAL POINT LOADS                                           LDA000290
C IF (IPLUD,FQ.0) GO TO 500                                              LDA000300
20 READ(5,931) LODPT,(POINT(IIDFN),IIDFN=1,2)                           LDA000310
C WRITE(6,931) LODPT,(POINT(IIDFN),IIDFN=1,2)                           LDA000320
931 FORMAT(15,2F10.3)                                                       LDA000330
C C*** ASSOCIATE THE NODAL POINT LOADS WITH AN ELEMENT                  LDA000340
C
C 30 IF(LM=1,NELEM
C     DO 30 INODE=1,NNODE
C       NLDOCA=LNDS(LNODS(IELEM,INODE))
C       IF (LDOPT,0,NLDOCA) GO TO 40
C 30 CONTINUE
C 40 DO 50 IIDFN=1,2
C       NGASH=(INODE-1)*2+IIDFN
C 50 RLOAD(ILFEM,NGASH)=POINT(IIDFN)
C     IF (LDOPT,LT,NPoin) GO TO 20
C 500 CONTINUE
C     IF (IGRAV,FQ.0) GO TO 600
C C*** GRAVITY LOADING SECTION
C
C

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C*** READ GRAVITY ANGLE AND GRAYITATIUNAL CONSTANT          L0A00560
C   READ (5,905) THETA,GRAYV                                L0A00570
  905 FORMAT(1F10.3)                                         L0A00580
   WRITE (1,911) THETA,GRAYV                                L0A00590
  911 FORMAT(1H0,1GH GRAVITY ANGLE =,F10.3,1H GRAVITY CUNSTANT =,F10.3) L0A00600
   THETA = THETA/57.295779514                               L0A00610
C*** LOOP OVER t ACH ELEMENT                                L0A00620
C   DO 90 IILIM = 1,NELEM                                    L0A00630
C*** SET UP PRELIMINARY CONSTANTS                           L0A00640
   LPROP = MATNO(IELEM)                                     L0A00650
   THICK = PROPS(LPROP,3)                                   L0A00660
   DENSE = PROPS(LPROP,4)                                   L0A00670
   PF (DENSE,0.0.0) GO TO 90                               L0A00680
   GXCUM = DENSE*GRAYV*DOSIN(THETA)                         L0A00690
   GYCOM = DENSE*GRAYV*DCOS(THETA)                          L0A00700
C*** COMPUTE COORDINATES OF THE ELEMENT NODAL PINTS        L0A00710
  DO 60 INODE = 1,NNODE                                     L0A00720
   LNODS = TABS(LNODS(IELEM,INODE))                         L0A00730
  60 IDIME = 1,2                                           L0A00740
   ELCOD(IDIME,INODE) = COORD(LNODE, IDIME)                L0A00750
C*** ENTER LIUPS FOR AREA NUMERICAL INTEGRATION           L0A00760
  DO 80 IGAUS = 1,NGAUS                                     L0A00770
  80 JGAUS = 1,NGAUS                                       L0A00780
   EXTSP = POSCP(IGAUS)                                     L0A00790
   ETASP = POSCP(JGAUS)                                    L0A00800
C*** COMPUTE THE SHAPE FUNCTIONS AT THE SAMPLING POINTS AND ELEMENTAL L0A00810
VOLUME                                              L0A00820
  CALL SFR2 (DERIV,ETASP,EXISP,NNODE,SHAPE)               L0A00830
   KGASP = KGASP+1                                         L0A00840
  CALL JACOB2 (CARTD,DERIV,DJACB,ELCOD,GPCOD,IELEM,KGASP, L0A00850
   NNODE,SHAPE)                                            L0A00860
   OVOLU = DJACB*WEIGP(IGAUS)*WEIGP(JGAUS)               L0A00870
   IF (THICK.NE.0.0) DVOLU = DVOLU*THICK                  L0A00880
   IF (NTYPE.EQ.3) DVOLU = DVOLU*TWOPI*GPCOD(1,KGASP)    L0A00890
C*** CALCULATE LOADS AND ASSOCIATE WITH ELEMENT NUDAL POINTS L0A00900
  DO 70 INODE = 1,NNODE                                     L0A00910
   NGASH = (INODE-1)*2+1                                  L0A00920
   MGASH = (INODE-1)*2+2                                  L0A00930
   KLOAD(1FLM,NGASH) = RLOAD(IELEM,NGASH)+GXCM*SHAPE(INODE)*DVOLU L0A00940
  70 RLOAD(1FLM,MGASH) = RLOAD(IELEM,MGASH)+GYCOM*SHAPE(INODE)*DVOLU L0A00950
  80 CONTINUE                                              L0A01060
L0A01070
L0A01080
L0A01090
L0A01100

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90 CONTINUE
600 CONTINUE
    IF (IEEDGE.EQ.0) GO TO 700
C*** DISTRIBUTED EDGE LOADS SECTION
C   READ (5,932) NEDGE
932 FORMAT(15)
WRITE (6,912) NEDGE
912 FORMAT (1H0,5X,21HNO. OF LOADED EDGES =,15)
WRITE (6,915)
915 FORMAT (1H0,5X,38HLIST OF LOADED EDGES AND APPLIED LOADS)
NODEG = 3
NCODE = NNODE
IF (NNODE.EQ.4) NODEG = 2
IF (NNODE.EQ.9) NCODE = 8
C*** LOOP OVER EACH LOADED EDGE
DO 160 IEDGE = 1,NEDGE
C*** READ DATA LOCATING THE LOADED EDGE AND APPLIED LOAD
C   READ (5,902) NEASS,(NUPRS(IODEG),IODEG=1,NODEG)
902 FORMAT(415)
WRITE (6,913) NEASS,(NUPRS(IODEG),IODEG=1,NODEG)
913 FORMAT (1H0,5X,315)
READ (5,914) ((PRESS(IODEG,IOOFN),IOOFN=1,2),IODEG=1,NODEG)
WRITE (6,914) ((PRESS(IODEG,IOOFN),IOOFN =1,2),IODEG=1,NODEG)
914 FORMAT(6F10.3)
ETASP = -1.0
C*** CALCULATE THE COORDINATES OF THE NODES OF THE ELEMENT EDGE
DO 100 IODEG = 1,NODEG
LNODE = NUPRS(IODEG)
DO 100 IDIME = 1,2
100 ELCOD(IDIME,IODEG) = COORD(LNODE,IDIIME)
C*** ENTER LOOPS FOR LINEAR NUMERICAL INTEGRATION
DO 150 IGAUS = 1,NGAUS
EXISP = POSGP(IGAUS)
C*** EVALUATE THE SHAPE FUNCTIONS AT THE SAMPLING POINTS
CALL SFR2 (DERIV,ETASP,EXISP,NNODE,SHAPE)
C*** CALCULATE COMPONENTS OF THE EQUIVALENT NODAL LOADS
DO 110 IOOFN = 1,2
PGASH (IDOFN)=0.0
DGASH (IDOFN) =0.0
DO 110 IODEG = 1,NUDEG
PGASH(IODEG) = PGASH(IOOFN)+PRESS(IODEG,IOOFN)*SHAPE(IODEG)
110 DGASH (IDOFN) = DGASH(IOOFN)+ELCOD(IOOFN,1)OEG+DERIV(1,IODEG)
DVOLU = WFCGP(IGAUS)
PXCOM = DGASH(1)*PGASH(2)-DGASH(2)*PGASH(1)
PYCOM = DGASH(1)*PGASH(1)+DGASH(2)*PGASH(2)
IF (NTYPE.NE.3) GO TO 115
RADUS = 0.0
DO 125 IODEG =1,NUDEG
RADUS = RADUS +SHAPE(IODEG)*ELCOD(1,IODEG)
DVOLU = DVOLU+TWOPI*RADUS
125 CONTINUE
115 CONTINUE
C*** ASSOCIATE THE EQUIVALENT NODAL EDGE LOADS WITH AN ELEMENT
DO 120 INODE = 1,NNODE
NLOCA = IABS(LNDD$NEASS,INODE)
IF (NLOCA.EQ.NUPRS(1)) GO TO 130
120 CONTINUE
130 JNODE = INODE+NUDEG-1
KOUNT = 0
DO 140 KNODE = INODE,JNODE
KDUNT = KOUNT+1
NGASH = (KNODE-1)*NDOFN+1
HGASH = (KNODE-1)*NDOFN+2
IF (KNODE.GT.NCODE) NGASH = 1
IF (KNODE.GT.NCODE) HGASH = 2
RLOAD(NEASS,NGASH) = RLOAD(NEASS,NGASH)+SHAPE(KDUNT)*PXCOM*D VOLU
140 RLOAD(NEASS,HGASH)=RLOAD(NEASS,HGASH)+SHAPE(KDUNT)*PYCOM*D VOLU
150 CONTINUE
160 CONTINUE
700 CONTINUE
    WRITE(6,907)
907 FORMAT(1H0,5X,36H TOTAL NODAL FORCES FOR EACH ELEMENT)
DO 290 IELM = 1,NELEM
290 WRITE (6,905) IELM, (RLOAD(IELEM,IEVAB)+IEVAB=1,NEVAB)
905 FORMAT(IX,14,5X,8E12.4/(10X,BE12.4))
RETURN
END

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SUBROUTINE STIFFP2(COORD,EPSTN,IINCS,LNODS,MATND,NEVAH,MMATS,
.      MPOIN,MTOTV,NELEM,NEVAH,NGAUS,NNODE,NSTRE,
.      NSTRI,PUSGP,PROPS,WEIGP,MELEM,MTOTG,
.      STRSG,NTYPE,NCRIT,HVALU,
.      PSTRN,NUMH,HARDS,PLSTN,NMATS)          STI00010
.      STI00020
.      STI00030
.      STI00040
.      STI00050
.      STI00060
.      STI00070
.      STI00080
.      STI00090
.      STI00100
.      STI00110
.      STI00120
.      STI00130
.      STI00140
.      STI00150
.      STI00160
.      STI00170
.      STI00180
.      STI00190
.      STI00200
.      STI00210
.      STI00220
.      STI00230
.      STI00240
.      STI00250
.      STI00260
.      STI00270
.      STI00280
.      STI00290
.      STI00300
.      STI00310
.      STI00320
.      STI00330
.      STI00340
.      STI00350
.      STI00360
.      STI00370
.      STI00380
.      STI00390
.      STI00400
.      STI00410
.      STI00420
.      STI00430
.      STI00440
.      STI00450
.      STI00460
.      STI00470
.      STI00480
.      STI00490
.      STI00500
.      STI00510
.      STI00520
.      STI00530
.      STI00540
.      STI00550
C***** THIS SUBROUTINE EVALUATES THE STIFFNESS MATRIX FOR EACH ELEMENT
C IN TURN
C*****
IMPLICIT REAL*8(A-H,O-Z)
DIMENSION PMATX(4,18),CARTD(2,9),COORD(MPUIN,2),DBMAT(4,18),
.      DERIV(2,9),DEVIA(4),DMATX(4,4),
.      (LCOD(2,9),EPSTN(MTOTG),ESTIF(18,18),LNODS(NELEM,9),
.      MATND(NELEM),PDSGP(4),PROPS(MMATS,6),SHAPE(9)),
.      WFIGP(4),STRES(4),STRSG(4,MTOTG),
.      DVECT(4),AVECT(4),GPCOD(2,9),
.      HVALU(MMATS,25),
.      PSTRN(MMATS,25)
TWOP1 = 6.283185308
REUINO 1
KGAUS = 0
C*** LOOP OVER EACH ELEMENT
C
DO 70 IELM=1,NELEM
LPRPP = MATND(IELM)
C*** EVALUATE THE COORDINATES OF THE ELEMENT NODAL POINTS
C
DO 10 INODE = 1,NNODE
LNUDE = LAB,(LNODS(IELM,INODE))
IPUSN = (LNUDE-1)*2
DO 10 IDIME = 1,2
IPUSN = IPUSN + 1
10 ELCOD(IDIME,INODE)=COORD(LNUDE,IDIME)
THICK = PROPS(LPROP,3)
C*** INITIALIZE THE ELEMENT STIFFNESS MATRIX
C
DO 20 IJVAB = 1,NEVAH
DO 20 JEVAB = 1,NEVAH
20 ESTIF(IJVAB,JEVAB) = 0.0
KGASP = 0
C*** ENTER LOOPS FOR AREA NUMERICAL INTEGRATION
C
DO 50 IGAUS = 1,NGAUS
EXISP = POCGP(IGAUS)
DO 50 JGAUS = 1,NGAUS
ETASP = POCGP(JGAUS)
KGASP = KGASP+1
50 IGAUS = IGAUS+1

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C*** EVALUAT' THE D-MATRIX
C      CALL MJDPS1(DMATX,LPROP,MMATS,NTYPE,PRJPS)
C*** EVALUATE THE SHAPC FUNCTIONS,ELEMENTAL VOLUME ETC.
C      CALL SIR2(DFIV,ETASP,EXISP,NNODE,SHAPE)
C      CALL JACOB2(CARTD,DERIV,DJACB,ELCOD,GPCLD,IELEM,KGASP,
C                  NNODE,SHAPE)
C      DVOLU = DJACB*WEIGP(JGAUS)*WEIGP(JGAUS)
C      IF (NITYP.EQ.3) DVOLU = DVOLU*TWOPI*GPCLD(1,KGASP)
C      IF (THICK.NE.0.0) DVOLU = DVOLU*THICK
C*** EVALUAT' THE B AND OII MATRICES
C      CALL HMATPS(BMATX,CARTD,NNODE,SHAPE,GPCLD,NTYPE,KGASP)
C      IF (IINCS.FEQ.1) GO TO 80
C      IF (IPSTN(KGAUS).EQ.0.0) GO TO 80
C      DO 90 ISTR1 = 1,NSTR1
 90  STRS(ISTR1) = STRSG(ISTR1,KGAUS)
      CALL INVAR1(DEVAI,LPROP,MMATS,NCRIT,PRJPS,SINT3,STEFF,STRES,
                  THETA,VARJ2,YIELD)
      CALL YIELD1(AVECT,DEVAI,LPROP,MMATS,NCRIT,NSTR1,
                  PROPS,SINT3,STEFF,THETA,VARJ2)
      PLSTN = IPSTN (KGAUS)
      CALL HNUMH (PSTRN,HVALU, NUMB,MMATS,LPROP,
                  PLSTN,HARDS,PROPS,MMATS)
      CALL FLOWP1(AVECT,ABETA,DVECT,NTYPE,PRJPS,LPROP,NSTR1,MMATS,
                  HARDS)
      DO 106 ISTR2 = 1,NSTRE
      DO 100 JSTR2 = 1,NSTRE
 100  DMATX(ISTR2,JSTR2)=DMATX(ISTR2,JSTR2)-ABETA*DVECT(ISTR2)*
          *DVECT(JSTR2)
 80  CONTINUE
      CALL DHATX(DHATX,DUMAT,DHATX,NEVAH,NEVAH,NSTRE,NSTR1)
C*** CALCULATE THE ELEMENT STIFFNESSES
C      DO TO IEVAB = 1,NEVAH
C      DO 50 JVVAH = IEVAB,NEVAH
C      DO 50 ISTR2 = 1,NSTRE
 30   ESTIF(IEVAB,JEVAB)=ESTIF(IEVAB,JEVAB)+HMATK(ISTR2,IEVAB)*
          *DMATX(ISTR2,JEVAB)*DVOLU
 50  CONTINUE
C*** CONSTRUCT THE LOWER TRIANGLE OF THE STIFFNESS MATRIX .
C      DO 60 IEVAB = 1,NEVAH
C      DO 60 JVVAH = 1,NEVAB
 60   ESTIF(JEVAB,IEVAB) = ESTIF(IEVAB,JEVAB)
C*** STORE THE STIFFNESS MATRIX,STRESS MATRIX,AND SAMPLING POINT
C      COORDINATES FOR EACH ELEMENT ON DISC FILE
C      WRITE(1) ESTIF
 70  CONTINUE
      RETURN
      END

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SUBROUTINE FLOWP1(AVECT,ABETA,DVECT,NTYPE,PRJPS,
                   LPROP,NSTR1,MMATS,HARDS)
C***** THIS SUBROUTINE EVALUATES THE PLASTIC D VECTOR
C
C      IMPLICIT REAL*8(A-H,O-Z)
C      DIM NSIMP,AVECT(4),DVECT(4),PROPS(MMATS,6)
C      YOUNG = PROPS(LPROP,1)
C      POISS = PROPS(LPROP,2)
C      FMUL1 = YOUNG/(1.0+POISS)
C      IF (NITYP.EQ.1) GO TO 60
C      FMUL2 = YOUNG*POISS*(AVECT(1)+AVECT(2)+AVECT(4))/((1.0+POISS)*
C                  *(1.0-2.0*POISS))
C      DVECT(1) = FMUL1*AVECT(1)+FMUL2
C      DVECT(2) = FMUL1*AVECT(2)+FMUL2
C      DVECT(3) = 0.5*AVECT(3)+YOUNG/(1.0+POISS)
C      DVECT(4) = FMUL1*AVECT(4)+FMUL2
C      GO TO 70
 60  FMUL3=YOUNG*POISS*(AVECT(1)+AVECT(2))/(1.0-POISS*POISS)
      DVECT(1) = FMUL1*AVECT(1)+FMUL3
      DVECT(2) = FMUL1*AVECT(2)+FMUL3
      DVECT(3) = 0.5*AVECT(3)+YOUNG/(1.0+POISS)
      DVECT(4) = FMUL1*AVECT(4)+FMUL3
 70  DENOM = HARDS
      DL 80 ISTR1 = 1,NSTR1
 80  DENOM = DFNUM+AVECT(ISTR1)*DVECT(ISTR1)
      ABETA = 1.0/DENOM
      RETURN
      END

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SUBROUTINE RESID2(AUSIS,COORD,EFFST,ELOAD,FACTR,ILTER,LNODS,
LPROP,MATNO,MELEM,MMATS,MPQIN,MTOTG,MTOTV,NDOFN,RES00010
NELEM,NEVAB,NGAUS,NNODE,NSTR1,NTYPE,POSGP,PROPS,RES00020
NSTRE,NCRIT,STRSG,WEIGP,TDISP,EPSTN,RES00030
HVALU,PSTRN,NUMB,RES00040
HARDS,PLSTN,NMATS)RES00050
RES00060
C***** THIS SUBROUTINE REDUCES THE STRESSES TO THE YIELD SURFACE AND RES00070
C EVALUATES THE EQUIVALENT NODAL FORCESRES00080
C
C***** IMPLICIT REAL*8(A-H,D-Z)RES00090
DIMENSION ASDIS(MTOTV),AVECT(4),CARDO(2,9),COORD(MPQIN,2),RES00100
DELTIA(4),OVECT(4),EFFST(MTOTG),ELCID(2,9),ELDIS(2,9),RES00110
ELOAD(MELEM,18),LNODS(MELEM,9),POSGP(4),PROPS(MMATS,6),RES00120
STRAN(4),STRES(4),STRSG(4,MTOTG),RES00130
WEIGP(4),DLCOD(2,9),DESIG(4),SIGMA(4),CGTOT(4),RES00140
DMATX(4,4),DERIV(2,9),SHAPE(9),GPCJD(2,9),RES00150
EPSTN(MTOTG),TDISP(MTOTV),MATNO(MELEM),BMATX(4,18),RES00160
HVALU(MMATS,25),PSTRN(MMATS,25)RES00170
ROOT3 =1.73205080757RES00180
TWUPI =6.283185308RES00190
DO 10 IELEM = 1,NELEMRES00200
DO 10 IEVAB = 1,NEVABRES00210
10 ELOAD(IELEM,IEVAB) = 0.0RES00220
KGAUS = 0RES00230
DO 20 IFLCH = 1,NELEMRES00240
LPROP = MATNO(IELEM)RES00250
UNIAX = PROPS(LPROP,5)RES00260
FRICT = PROPS(LPROP,6)RES00270
IF (NCRIT.EQ.3) UNIAX = PROPS(LPROP,5)*DCOS(FRICT*0.017453292)RES00280
IF (NCRIT.EQ.4) UNIAX = 6.0*PROPS(LPROP,5)*DCOS(FRICT*0.017453292)/
* (ROOT3*(3.0-DCOS(FRICT*0.017453292)))RES00290
C*** COMPUTE COORDINATE AND INCREMENTAL DISPLACEMENTS OF THE RES00300
ELEMENT NODAL POINTSRES00310
C
DO 30 INODE = 1,NNODERES00320
LNODE = IAHS(LNODS(IELEM,INODE))RES00330
NPOSN = (LNODE-1)*NDOFNRES00340
DO 30 IDOFN = 1,NDOFNRES00350
NPDSN = NPOSN+1RES00360
ELCID(IDOFN,INODE)=COORD(LNODE,IDOFN)RES00370
30 ELDIS(IDOFN,INODE)=ASDIS(NPDSN)RES00380
CALL MDPSTC(DMATX,LPROP,MMATS,NTYPE,PROPS)RES00390
THICK = PROPS(LPROP,3)RES00400
KGASP = 0RES00410
DO 40 JGAUS = 1,NGAUSRES00420
DO 40 JGAUS = 1,NGAUSRES00430
EXISP = POSGP(1GAUS)RES00440
ETASP = POSGP(JGAUS)RES00450
KGAUS = KGAUS + 1RES00460
KGASP = KGASP + 1RES00470

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ESTRS = EFFST (KGAUS)
PSTNN = EPSTN (KGAUS)
PLSTN = PSTNO
IF (PLSTN.EQ.0.0) HAROS = 0.0
1F (PLSTN.GT.0.0) CALL
    HNUMM (PSTRN,HVALU,NUMB,MMATS,LPROP,
    PLSTN,HARDS,PROPS,NMATS)
CALL SFK2(DERIV,ETASP,EXISP,NNODE,SHAPE)
CALI. JACOB2 (CARTO,DERIV,DJACB,ELCOD,GPCUD,TELEM,KGASP,
    NNODE,SHAPE)
DVOLU = DJACB*WEIGP (KGAUS)*WEIGP (JGAUS)
IF (HTYPE.EQ.3) DVJLU = DVOLU*TWOPI*GPCUD(1,KGASP)
IF (THICK.NE.0.0) DVOLU = DVOLU*THICK
CALL BMATPS(BMATX,CARTO,NNODE,SHAPE,GPCUD,NTYPE,KGASP)
CALL LINERI (CARTO,DMATX,ELDIS,LPROP,MMATS,NDOFN,NNODE,NSTRE,
    NTYPE,PROPS,STRAN,STRES,KGASP,GPCUD,SHAPE)
IF (EPSTN (KGAUS).EQ.0.0) PREYS = UNIAX
IF (EPSTN (KGAUS).GT.0.0) PREYS = EFFST(KGAUS)
DU 150 ISIRI = 1,NSTR1
DESIG(ISTR1) = STRES(ISTR1)
150 SIGMA(ISTR1) = STRSG(ISTR1,KGAUS)+STRES(ISTR1)
CALL INVARI (DEVI,A,BETA,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF,
    SIGMA,THETA,VARJ2,YIELD)
1F (EPSTN (KGAUS).GT.0.0) GO TO 50
ESCUR = YIELD-PREYS
IF (ESCUR.LT.0.01) L1 TU 60
RFACT = ESCUR/(YIELD-EFFST(KGAUS))
GU IN 70
50 ESCUR = YIELD-EFFST(KGAUS)
IF (ESCUR.LE.0.0) GO TO 60
RFACT = 1.0
70 MSTIP = ESCUR*8.0/PREYS+1.0
ASTEP = MSTIP
REDUC = 1.0-RFACT
DO 80 ISTR1 = 1,NSTR1
SGTOT(ISTR1) = STRSG(ISTR1,KGAUS)+REDUC*STRS(ISTR1)
80 STRES(ISTR1) = RFACT*STRES(ISTR1)/ASTEP
DO 90 ISTR1 = 1,MSTIP
    CALL INVARI(DEVI,A,BETA,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF,SGTOT,
        THETA,VARJ2,YIELD)
    CALL YIELD1 (AVECT,DEVI,A,BETA,LPROP,MMATS,NCRIT,NSTR1,
        PROPS,SINT3,STEFF,THETA,VARJ2)
    CALL FLWMP1 (AVECT,A,BETA,DVECT,NTYPE,PRUPS,LPROP,NSTR1,MMATS,
        HAROS)
    AGASH = 0.0
100 DD 100 ISTR1 = 1,NSTR1
    AGASH = AGASH+AVECT(ISTR1)*STRES(ISTR1)
    DLAMD = AGASH*A,BETA
    IF (DLAMD.LT.0.0) DLAMD = 0.0
    BGASH = 0.0
    DU 110 ISTR1 = 1,NSTR1
    BGASH = BGASH+AVECT(ISTR1)*SGTOT(ISTR1)
110 SGTOT(ISTR1) = SGTOT(ISTR1)+STRES(ISTR1)-DLAMD*DVECT(ISTR1)
    EPSTN(KGAUS) = EPSTN(KGAUS)+ DLAMD*BGASH/YIELD
    YO CONTINUE
    PSTNN = EPSTN (KGAUS)
    CALL INVARI(DEVI,A,BETA,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF,SGTOT,
        DEPSTN = PSTNN - PSTNO
    PLSTN = PSTNN
    IF (PLSTN.EQ.0.0) HAROS = 0.0
    IF (PLSTN.GT.0.0) CALL
        HNUMM (PSTRN,HVALU,NUMB,MMATS,LPROP,PLSTN,HARDS,PROPS,NMATS)
    CURYS = PREYS * DEPSTN * HAROS
    BRING = 1.0
    IF (YIELD.GT.CURYS) RRING = CURYS/YIELD
    DU 130 ISIRI = 1,NSTR1
    130 STRSG(ISTR1,KGAUS) = BRING*SGTOT(ISTR1)
    EFFST(KGAUS) = BRING*YIELD
C*** ALTERNATIVE LOCUTON OF STRESS REOUCTION LOOP TERMINATION CARD
C 90 CONTINUE
C**
    GO TO 190
60 DO 180 ISTR1 = 1,NSTR1
180 STRSG(ISTR1,KGAUS) = STRSG(ISTR1,KGAUS)+DESIG(ISTR1)
    EFFST(KGAUS) = YIELD
C**
C** CALCULATE THE EQUIVALENT NODAL FORCES AND ASSOCIATE WITH THE
C ELEMENT NODFS
190 MGASH = 0
    DO 140 INODE = 1,NNODE
    DO 140 IDUFN = 1,NNODE
    HGASH = MGASH+1
    DO 140 ISTR1 = 1,NSTRE
    140 ELOAD(IFLEM,MGASH) = ELOAD(IFLEM,MGASH)+BRATX(ISTR1,MGASH)
        * STRSG(ISTR1,KGAUS)*DVOLU
    'to CONTINUE
    20 CONTINUE
    RETURN
    ENO

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SUBROUTINE LINER1(CARTO,DMATX,ELDIS,LPROP,MMATS,NNODE,NSTRE,LIN00010
     NTYPE,PROPS,STRAN,STRES,KGASP,GPCOD,SHAPE) LIN00020
C***** THIS SUBROUTINE EVALUATES STRESSES AND STRAINS ASSUMING LINEAR LIN00030
C ELASTIC BEHAVIOUR LIN00040
C***** IMPLICIT REAL*8(A-H,O-Z) LIN00050
DIMENSION A,B(2,2),CARTO(2,9),DMATX(4,4),ELDIS(2,9), LIN00060
     PROPS(MMATS,6),STRAN(4),STRES(4), LIN00070
     GPCOD(2,4),SHAPE(9) LIN00080
POISS = PROPS(LPROP,2) LIN00090
DO 20 JDNF = 1,NNODE LIN00100
O1 20 JDNF = 1,NNDFN LIN00110
BGASH = 0.0 LIN00120
ON 10 INDFE = 1,NNODE LIN00130
10 BGASH = BGASH+CARTO(JDNF,INODE)*ELDIS(IDNFN,INODE) LIN00140
20 AGASH(IDDFN,JDNF) = MGASH LIN00150
C*** CALCULATE Tht STRAINS LIN00160
C
STRAN(1) = AGASH(1,1) LIN00170
STRAN(2) = AGASH(2,2) LIN00180
STRAN(3) = AGASH(1,2)+AGASH(2,1) LIN00190
STRAN(4) = 0.0 LIN00200
DO 30 INDE = 1,NNODE LIN00210
30 STRAN(4) = STRAN(4)+ELDIS(1,INODE)*SHAPE(INODE)/GPCOD(1,KGASP) LIN00220
C*** AND THE CORRESPONDING STRESSES LIN00230
C
DO 40 ISTRE = 1,NSTRE LIN00240
STRES(ISTRE) = 0.0 LIN00250
DO 40 JSTRE = 1,NSTRE LIN00260
40 STRES(JSTRE) = STRES(ISTRE)+DMATX(ISTRE,JSTRE)*STRAN(JSTRE) LIN00270
IF(NTYPE.EQ.1) STRES(4)=0.0 LIN00280
IF(NTYPE.EQ.2) STRES(4)=POISS*(STRES(1)+STRES(2)) LIN00290
RETURN LIN00300
END LIN00310

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SUBROUTINE HNUMB(PSTRN,HVALU,NUMB,MMATS,LPROP,PLSTN,HARDS,
     PROPS,NMATS) HNU00010
C***** THIS SUBROUTINE CHOOSES THE HARDNESS VALUE ,HARDS,DEPENDING HNU00020
C ON THE TOTAL EFFECTIVE PLASTIC STRAIN HNU00030
C***** IMPLICIT REAL*8 (A-H,O-Z) HNU00040
DIMENSION HVALU(MMATS,25),PSTRN(MMATS,25), HNU00050
     PROPS(MMATS,6) HNU00060
C*** FOR THE EFFECTIVE PLASTIC STRAIN,PLSTN,CHOOSE THE HARDNESS HNU00070
C VALUE HNU00080
IF (PLSTN.LT.0.0) G13 TO 5 HNU00090
IF (PLSTN.LE.PSTRN(LPROP,1)) GO TO 15 HNU00100
DO 13 INUMB = 2,NUMB HNU00110
INDEX = INUMB HNU00120
IF (PSTRN(LPROP,(INUMB-1)).LT.PLSTN.AND.PLSTN.LE.
     PSTRN(LPROP,INUMB)) GO TO 25 HNU00130
10 CONTINUE HNU00140
IF (PLSTN.GT.PSTRN(LPROP,NUMB)) GO TO 35 HNU00150
5 HARDS = 0.0 HNU00160
RETURN HNU00170
15 HARDS = HVALU(LPROP,1) HNU00180
RETURN HNU00190
25 HARDS = HVALU(LPROP,INDEX) HNU00200
RETURN HNU00210
35 HARDS = HVALU(LPROP,NUMB) HNU00220
RETURN HNU00230
END HNU00240

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SUBROUTINE INVAR1( DEVIA,LPROP,MMATS,NCRIT,PROPS,SINT3,STEFF, [NV00010
     STEMP,THETA,VARJ2,YIELD) [NV00020
C***** [NV00030
C*** THIS SUBROUTINE EVALUATES THE STRESS INVARIANTS AND THE CURRENT [NV00040
C VALUE OF THE YIELD FUNCTION [NV00050
C***** [NV00060
C***** [NV00070
      IMPLICIT REAL*8(A-H,D-Z) [NV00080
      DIMENSION DEVIA(4),PROPS(MMATS,6),STEMP(4) [NV00090
      ROOT3 = 1.73205080757 [NV00100
      SMEAN = (STEMP(1)+STEMP(2)+STEMP(4))/3.0 [NV00110
      DEVIA(1) = STEMP(1)-SMEAN [NV00120
      DEVIA(2) = STEMP(2)-SMEAN [NV00130
      DEVIA(3) = STEMP(3) [NV00140
      DEVIA(4) = STEMP(4)-SMEAN [NV00150
      VARJ2 = DEVIA(3)*DEVIA(3)+0.5*(DEVIA(1)*DEVIA(1)+DEVIA(2)* [NV00160
           DEVIA(2)+DEVIA(4)*DEVIA(4)) [NV00170
      VARJ3 = DEVIA(4)*DEVIA(4)*DEVIA(4)-VARJ2 [NV00180
      STEFF = SQRT(VARJ2) [NV00190
      IF (STEFF.EQ.0.0) GO TO 10 [NV00200
      SINT3 = -3.0*ROOT3*VARJ3/(2.0*VARJ2-STEFF) [NV00220
      IF (SINT3.GT.1.0) SINT3 = 1.0 [NV00230
      GO TO 20 [NV00240
10   SINT3 = 0.0 [NV00250
20   CLNTINU [NV00260
      IF (SINT3.LT.-1.0) SINT3 = -1.0 [NV00270
      IF (SINT3.GT.1.0) SINT3 = 1.0 [NV00280
      THETA = DARSIN(SINT3)/3.0 [NV00290
      GU,TI)(1,2,3,4),NCRIT [NV00300
C***, [NV00310
1   YIELD = 2.0*DCOS(THETA)*STEFF [NV00320
      RETURN [NV00330
C*** VON MISES, [NV00340
2   YIELD = ROOT3*STEFF [NV00350
      RETURN [NV00360
C*** MOHR-CUIULMH, [NV00370
3   PHIR = PROPS(LPROP,7)*0.017453292 [NV00380
      SNPHI = DSIN(PHIR) [NV00390
      YIELD = SMEAN*SNPHI*STEFF*(DCOS(THETA)-DSIN(THETA)*SNPHI/ROOT3) [NV00400
      RETURN [NV00410
C*** CRUCKER-PHAGER, [NV00420
4   PHIR = PROPS(LPROP,7)*0.017453292 [NV00430
      SNPHI = DSIN(PHIR) [NV00440
      YIELD = 6.0*SMEAN*SNPHI/(ROOT3*(3.0-SNPHI))+STEFF [NV00450
      RETURN [NV00460
      END [NV00470

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      -----I6L01-----
      SUBROUTINE Y      (AVECT,DEVIAC,PROPS,MHMATS,NCRIT,NSTR1,
                         PRJPS,SINT3,STEFF,THETA,VARJ2)          YIE00010
C***** THIS SUBROUTINE EVALUATES THE FLOY VECTOR          YIE00020
C***** THIS SUBROUTINE EVALUATES THE FLOY VECTOR          YIE00030
C***** THIS SUBROUTINE EVALUATES THE FLOY VECTOR          YIE00040
C***** THIS SUBROUTINE EVALUATES THE FLOY VECTOR          YIE00050
C***** THIS SUBROUTINE EVALUATES THE FLOY VECTOR          YIE00060
C***** THIS SUBROUTINE EVALUATES THE FLOY VECTOR          YIE00070
      IMPLICIT REAL*8(A-H,D-Z)          YIE00080
      DIMENSION AVECT(4),DEVIAC(4),PROPS(MHMATS,6),
                 VFCAL(4),VCA2(4),VCA3(4)          YIE00090
      IF (STEFF.LT.0.0) RETURN          YIE00100
      FRICLT = PROPS(LPROP,6)          YIE00120
      ABTHE = DBAB( THETA+57.29577951308)          YIE00130
      IF (ABTHE .LT. -29.0 ) GO TO 15          YIE00140
      IF (ABTHE .GE. 29.0 ) GO TO 25          YIE00150
      15 TANTH = DTAN(THETA)          YIE00160
      TANT3 = DTAN(3.0*THETA)          YIE00170
      SINTH = DSIN(THETA)          YIE00180
      CUSTH = DCOS(THETA)          YIE00190
      COST3 = DCOS(3.0*THETA)          YIE00200
      25 ROOT3 = 1.73205080757          YIE00210
C*** CALCULATE VECTOR A1          YIE00220
C      VCA1(1) = 1.0          YIE00230
C      VCA1(2) = 1.0          YIE00240
C      VCA1(3) = 0.0          YIE00250
C      VCA1(4) = 1.0          YIE00260
C*** CALCULATE VECTOR A2          YIE00270
C      DO 10 ISTR1 = 1,NSTR1          YIE00280
      10 VCA2(ISTR1) = DEVIAC(ISTR1)/(2.0*STEFF)          YIE00290
      VFCAL(3) = DEVIAC(3)/STEFF          YIE00300
C*** CALCULATE VECTOR A3          YIE00310
C      VCA3(1) = DEVIAC(2)*DEVIAC(4)+VARJ2/3.0          YIE00320
      VCA3(2) = DEVIAC(1)*DEVIAC(4)+VARJ2/3.0          YIE00330
      VCA3(3) = -2.0*DEVIAC(3)*DEVIAC(4)          YIE00340
      VCA3(4) = DEVIAC(1)*DEVIAC(2)-DEVIAC(3)*DEVIAC(3)+VARJ2/3.0          YIE00350
      GO TO (1,2,3,4),NCRIT          YIE00360
C*** TRESCK          YIE00370
C      1 CONS1 = 0.0          YIE00380
      ABTHE = DBAB( THETA+57.29577951308)          YIE00390
      IF (ABTHE .LT.-29.0 ) GO TO 20          YIE00400
      CONS2 = ROOT3          YIE00410
      CONS3 = 0.0          YIE00420
      GO TO 40          YIE00430
      20 CONS2 = 2.0*(CUSTH+SINTH*TANT3)          YIE00440
      CONS3 = ROOT3*SINTH/(VARJ2*COST3)          YIE00450
      GO TO 40          YIE00460
C*** VON MISCH          YIE00470
C      2 CONS1 = 0.0          YIE00480
      CONS2 = ROOT3          YIE00490
      CONS3 = 0.0          YIE00500
      GO TO 40          YIE00510
C*** MUHR-COULOMB          YIE00520
C      3 CONS1 = DSIN(FRICLT*0.017453292)/3.0          YIE00530
      ABTHE = DBAB( THETA+57.29577951308)          YIE00540
      IF (ABTHE .LT.29.0 ) GO TO 30          YIE00550
      CONS3 = 0.0          YIE00560
      PLUMI = 1.0          YIE00570
      IF (THETA.GT.0.0) PLUMI = -1.0          YIE00580
      CONS2 = 0.5*(ROOT3+PLUMI*CONS1*ROOT3)          YIE00590
      GO TO 40          YIE00600
      30 CONS2 = CUSTH*((1.0+TANTH*TANT3)+CONS1*(TANT3-TANTH)*ROOT3)          YIE00610
      CONS3 = (ROOT3*SINTH+3.0*CONS1*CUSTH)/(2.0*VARJ2*COST3)          YIE00620
      GO TO 40          YIE00630
C*** DRUCKER-PRAGER          YIE00640
C      4 SNPHI = DSIN(FRICLT*0.017453292)          YIE00650
      CONS1 = 2.0*SNPHI/(ROOT3*(3.0-SNPHI))          YIE00660
      CONS2 = 1.0          YIE00670
      CONS3 = 0.0          YIE00680
      40 CONTINUE          YIE00690
      DO 50 ISTR1 = 1,NSTR1          YIE00700
      50 AVFCAL(ISTR1) = CONS1*VCA1(ISTR1)+CONS2*VCA2(ISTR1)+CONS3*          YIE00710
      * VCA3(ISTR1)          YIE00720
      RETURN          YIE00730
      END          YIE00740
      YIE00750
      YIE00760
      YIE00770
      YIE00780
      YIE00790
      YIE00800
      YIE00810
      YIE00820
      YIE00830
      YIE00840
      YIE00850
      YIE00860
      YIE00870
      YIE00880

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      SUBROUTINE MODPS1(DMATX,LPROP,MMATS,NTYPE,PROPS)
C***** THIS SUBROUTINE EVALUATES THE D-MATRIX
C***** IMPLICIT REAL*8(A-H,O-Z)
      DIMENSION DMATX(4,4),PROPS(MMATS,6)
      YOUNG = PROPS(LPROP,1)
      PUISS = PROPS(LPROP,2)
      DO 10 ISTR1 = 1,4
      DO 10 JSTR1 = 1,4
 10  DMATX(ISTR1,JSTR1) = 0.0
      IF (NTYPE.NE.1) GO TO 4
C*** D MATRIX FOR PLANE STRESS CASE
C      CONST = YOUNG / (1.0-POISS*POISS)
      DMATX(1,1) = CONST
      DMATX(2,2) = CONST
      DMATX(1,2) = CONST*POISS
      DMATX(2,1) = CONST*POISS
      DMATX(3,3) = (1.0-POISS)*CONST/2.0
      RETURN
 4    IF (NTYPE.NE.2) GO TO 6
C*** D MATRIX FOR PLANE STRAIN CASE
C      CONST = YOUNG*(1.0-POISS)/((1.0+POISS)*(1.0-2.0*POISS))
      DMATX(1,1) = CONST
      DMATX(2,2) = CONST
      DMATX(1,2) = CONST*POISS/(1.0-POISS)
      CHATX(2,1) = CONST*POISS/(1.0-POISS)
      DMATX(3,3) = (1.0-2.0*POISS)*CONST/(2.0*(1.0-POISS))
      RETURN
 6    IF (NTYPE.NE.3) GO TO 8
C*** D MATRIX FOR AXISYMMETRIC CASE
C      CONST = YOUNG * (1.0-POISS)/((1.0+POISS)*(1.0-2.0*POISS))
      CONSS = POISS/(1.0-POISS)
      DMATX(1,1) = CONST
      DMATX(2,2) = CONST
      DMATX(3,3) = CONST*(1.0-2.0*POISS)/(2.0*(1.0-POISS))
      DMATX(1,2) = CONST*CONSS
      DMATX(1,4) = CONST*CONSS
      DMATX(2,1) = CONST*CONSS
      DMATX(2,4) = CONST*CONSS
      DMATX(4,1) = CONST*CONSS
      DMATX(4,2) = CONST*CONSS
      DMATX(4,4) = CONST
 8    CONTINUE
      RETURN
      END

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MOD000010  
MOD000020  
MOD000030  
MOD000040  
MOD000050  
MOD000060  
MOD000070  
MOD000080  
MOD000090  
MOD000100  
MOD000110  
MOD000120  
MOD000130  
MOD000140  
MOD000150  
MOD000160  
MOD000170  
MOD000180  
MOD000190  
MOD000200  
MOD000210  
MOD000220  
MOD000230  
MOD000240  
MOD000250  
MOD000260  
MOD000270  
MOD000280  
MOD000290  
MOD000300  
MOD000310  
MOD000320  
MOD000330  
MOD000340  
MOD000350  
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MOD000370  
MOD000380  
MOD000390  
MOD000400  
MOD000410  
MOD000420  
MOD000430  
MOD000440  
MOD000450  
MOD000460  
MOD000470  
MOD000480  
MOD000490  
MOD000500  
MOD000510  
MOD000520  
MOD000530  
MOD000540

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